## Modular F.R.L. Units



E E B B

# Modular Design with Uniform Body Style

# Better visibility & environmental resistance

SM



#### The bowl is covered with a transparent bowl guard! \* Body sizes 30 and larger

• The inside is visible from 360°.

• The bowl is completely protected from the environment, allowing for improved safety.

Inner bowl

Material: Polycarbonate

Transparent bowl guard

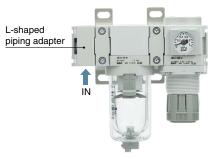
Material: Polycarbonate



- Sizes 40-06, 50, and 60 have been added to the AC series.
- Sizes 40-06, 50, and 60 have been added to the AF, AR(K), and AL
- The VHS40-06 and 50 have been added.
- Size 40-06 has been added to the AFM/AFD.
- Sizes 40-06 and 60 have been added to the AW(K).
- Made to order options have been added.

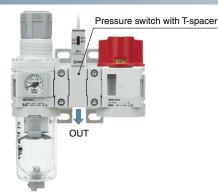


#### Attachment combination examples









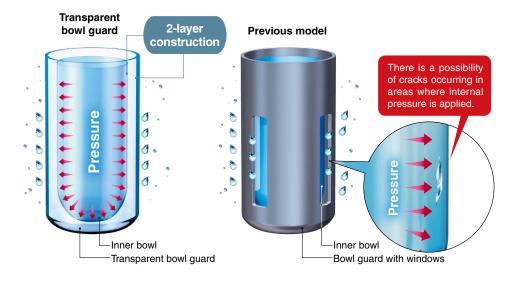
SET PRESS. 0.06 .



#### **Transparent bowl guard**

#### Better environmental resistance: The transparent bowl guard protects the inner bowl!

The bowl guard with windows has been replaced with a polycarbonate transparent bowl guard. Now, even if the environment changes and the bowl is exposed to corrosive chemical or oil splash, the foreign matter will not come into direct contact with the pressurized bowl. This can reduce the risk of bowl breakage.





#### Better visibility: 360°

The transparent bowl guard allows for easy checking of the condensate level inside the filter bowl and the remaining oil amount in the lubricator from any direction.



#### Applicable model \* Body sizes 30 and larger

Air Filter

AF

Mist Separator Micro Mist AFM Separator





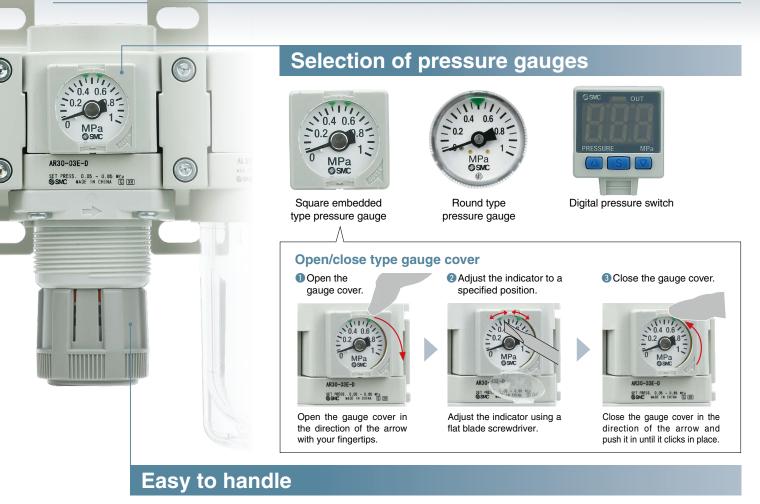


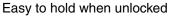
#### No tools are required.

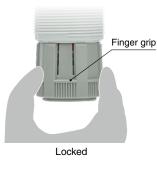
Easier replacement of the element \* AF20-D to AF40-D only

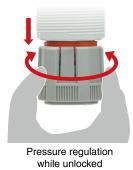


1



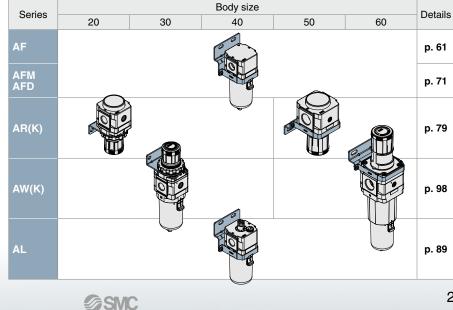






#### Mounting (Single unit)

· The mounting pitch for panel mounting is interchangeable between the AR20(K)-D to AR40(K)-06-D and the AR(K)-B series and between the AW20(K)-D to AW40(K)-06-D and the AW(K)-B series. The brackets and set nuts are the same for both existing and new products.

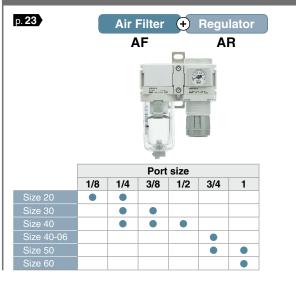


### **Series Configuration**

# AC20 to AC60 Series

	AF			AR			AL
		E States					
			Port	size			
	1/8	1/4	3/8	1/2	3/4	1	1
Size 20							1
Size 30							1
Size 40							1
Size 40-06							1
Size 50							1
Size 60							

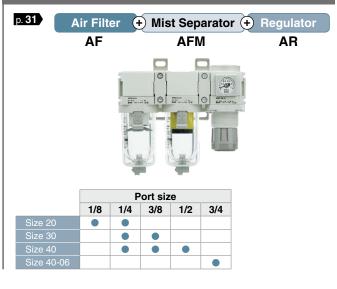
#### AC20B to AC60B Series



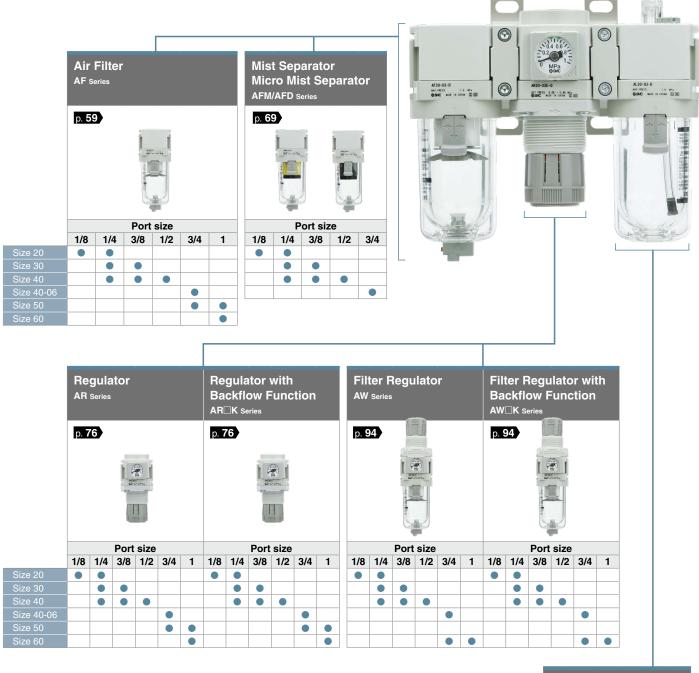
#### AC20D to AC40D Series p. **39** Filter Regulator 🕂 Mist Separator AW AFM 0 ------Port size 3/4 1/8 1/4 3/8 1/2 Size 40

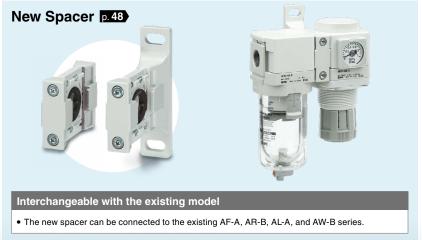
#### AC20A to AC60A Series p. 17 Filter Regulator 🕂 Lubricator AW AL 0 Port size 1/8 1/4 3/8 1/2 3/4 1 Size 60

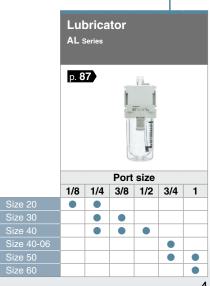
#### AC20C to AC40C Series



### Table of Modular F.R.L. Unit Combinations for AC Assembly

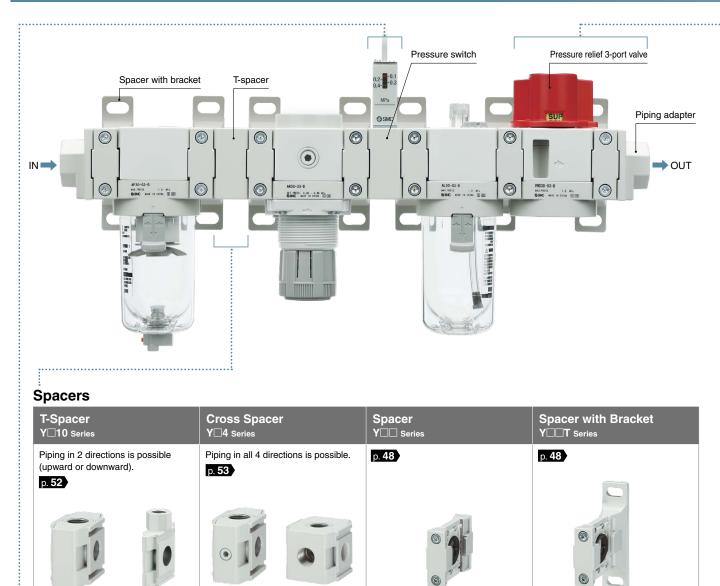








#### **Attachment List**



Pressure Switches

Slim type\*1

A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.

Front and back port

selectable type\*



 $\ast 1\,$  The mounting pitch is interchangeable with the existing attachment.

\*1 The mounting pitch is interchangeable with the existing attachment.

#### **Piping Adapters**

Piping Adapte
ED00 Series

#### A piping adapter allows for the installation/removal of the component without removing the piping. p. **50**



#### New L-Shaped Piping Adapter E 00L Series

Upward or downward piping is possible on the inlet side and the outlet side of F.R.L. units. p. 51



#### **Pressure Relief 3-Port Valve**

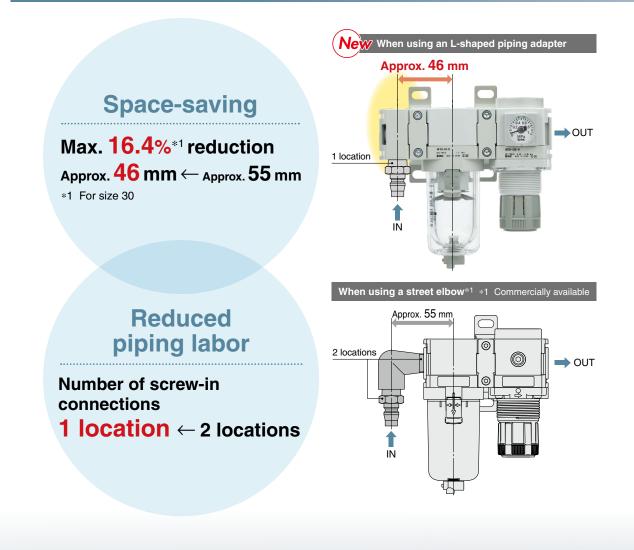
**Pressure Relief 3-Port Valve** VHS Series

By using a pressure relief 3-port valve, pressure left in the line can be easily exhausted.

#### p. **49**



#### Space-saving design and reduced piping labor



### **Simple Specials System**

Simple Specials System

**Short lead times** 

This system enables us to respond to your special needs (additional machining, accessory assembly, or the designing of a modular unit) and deliver your personalized products as quickly as standard products.

#### **Repeat orders**

A system designed to respond quickly and

easily to your special ordering needs

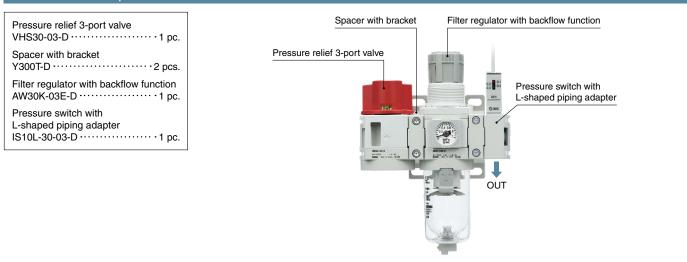
Once we receive a simple special part number from one of your previous orders, we will process the order, manufacture the product, and deliver it to you as quickly as possible.

Please contact your local sales representative for more details.

\* Please contact your local sales representative for ordering procedures.

### **Examples of Simple Specials**

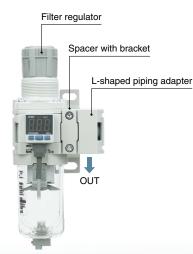
#### Combination example 1



#### Combination example 2

Filter regulator AW30-03E1-D ······1 pc.	
Spacer with bracket Y300T-D ······1 pc.	
L-shaped piping adapter E300L-03-D ······ 1 pc.	

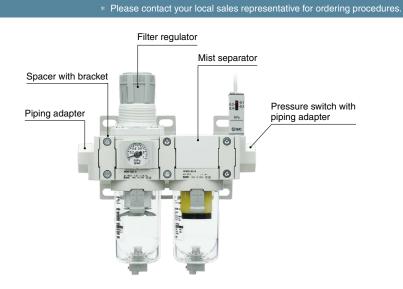
#### \* Please contact your local sales representative for ordering procedures.



#### Combination example 3 $\ast~$ Please contact your local sales representative for ordering procedures. L-shaped piping adapter E300L-03-D ······1 pc. Air filter Regulator Spacer with bracket Pressure relief 3-port valve Spacer with bracket By-pass port L-shaped piping adapter Air filter AF30-03-D .....1 pc. 0 0 6 Regulator I AR30-03E1-D .....1 pc. 0 0 A730 0 Cross spacer 1 Y34-03-D .....1 pc. Pressure relief 3-port valve VHS30-03-D ······1 pc. IN Cross spacer By-pass port

#### Combination example 4

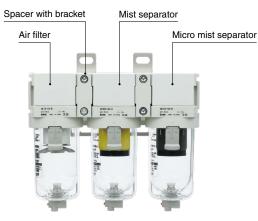
Piping adapter E300-03-D ·····1 pc.
Spacer with bracket Y300T-D ······3 pcs.
Filter regulator AW30-03E-D ······1 pc.
Mist separator AFM30-03-D ······1 pc.
Pressure switch with piping adapter IS10E-30-03-D ······ 1 pc.



#### Combination example 5

Air filter AF30-03-D ······1 pc.	
Spacer with bracket Y300T-D ·····2 pcs.	
Mist separator AFM30-03-D ······ 1 pc.	
Micro mist separator AFD30-03-D ······ 1 pc.	

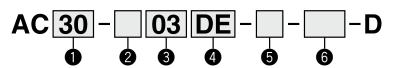
#### \* Please contact your local sales representative for ordering procedures.



### Air Combination Air Filter + Regulator + Lubricator AC20-D to AC60-D



How to Order



Option/Semi-standard: Select one each for **a** to **j**.

 Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC30-F03DE1-16NR-D

								0		
				Symbol	Description			Body size		
						20	30	40	50	60
				Nil	Rc				•	
2		Pip	pe thread type	<b>N</b> *1	NPT				•	
				<b>F</b> *2	G				•	
				+						
				01	1/8		_	—		—
				02	1/4				—	—
3			Port size	03	3/8	—			_	—
P	1		FUILSIZE	04	1/2	—	—		—	—
				06	3/4				•	—
				10	1			—	۲	
				+						
			Float type	Nil	Without auto drain				•	
		а	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.				•	
				+			1	, · ·		,
	က္			Nil	Without pressure gauge				•	•
4	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)		•		•	•
-	b			G	Round type pressure gauge (with limit indicator)		•		•	•
		b		М	Round type pressure gauge (with color zone)		•	•	•	•
		~		E1	Output: NPN output, Electrical entry: Wiring bottom entry	•			•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry			•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•		•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry				•	
				+			1	,		,
6	Attachment	с	Pressure relief	Nil	Without attachment	•	•	•	٠	•
	Attac		3-port valve	v	Mounting position: AF + AR + AL + V	•	•	•	•	_
				+				·		
		d	Set pressure*7	Nil	0.05 to 0.85 MPa setting				•	•
		ŭ	Octpressure	1	0.02 to 0.2 MPa setting				•	
				+			-1	,		,
				Nil	Polycarbonate bowl		•		٠	
				2	Metal bowl	•	•	•	•	•
		е	Bowl <sup>*8</sup>	6	Nylon bowl				•	•
	ard			8	Metal bowl with level gauge		•		•	
	and			С	With bowl guard		*9	*9	*9	*9
6	i-ste			6C	With bowl guard (Nylon bowl)		*10	*10	*10	* <sup>10</sup>
	Semi-standar			+	·····		-			
	S		A	Nil	With drain cock		•	•	•	•
		f	Air filter	<b>J</b> *12	Drain guide 1/8		-		_	
			drain port*11	VA/+12	Drain guide 1/4		•	•	•	•
				<b>W</b> *13	Drain cock with barb fitting (for ø6 x ø4 nylon tube)				•	
				+	Mithaut durin and		-		•	
		g	Lubricator lubricant exhaust port	Nil 2*14	Without drain cock		•	•	•	
			exhaust port	<b>3</b> *14	Lubricator with drain cock				•	

### Air Combination AC20-D to AC60-D Series



AC

Attachments AW + AFM AF + AFM + AR AF + AF AW + AL AF + AF + AL

AF

AFM / AFD

AB

AL

AV

AC30-D

									0					
		Sym	loc	Descri	ption			Br	ody siz	70				
					F		20	30	40	50	60			
									-					
h	Exhaust mechan	nism Ni	0 71				•	•	•	•	•			
		N	0	type			•		•					
Semi-standard		+					r	r		1	1			
i and	Flow directio	n Ni		h: Left to right			•	•						
sta		"   R	Flow direction	n: Right to left			•	$\bullet$	۲					
3		+		Unit on product label: MPa, °C, Pressure gauge in SI units: MPa										
Se		Ni	Unit on produc											
j    j	Unit	<b>Z</b> *1			ssure gauge: MPa/p	si dual scale	)*17	○*17	O*17	O*17	O*1			
		ZA		• • •	it selection functio			∆* <sup>18</sup>	△*18	△*18	*1			
and NPT1 The auto fitting (app 2 Drain guid G1/4 (app 3 Options C loose at th 4 When pre does not s the bowl. ending op 5 If the com	de is NPT1/8 (applii //4 (applicable to the drain port comes wi blicable to the AC30-D de is G1/8 (applicabl licable to the AC30-D à and M are not ass he time of shipment. sesure is not applie start the auto drain m Releasing the residu erations for the day is pressor is small (0.75 100 L/min (ANR)), < may occur during t	AC30-D tk ith a ø3/8" D to AC60-D le to the AC 0 to AC60-D sembled an d, condens echanism w ual condens s recommer 5 kW, discha air leakag	<ul> <li>AC60-D). pre- One-touch</li> <li>YP re- S20-D) and</li> <li>*7 Pre- spe</li> <li>d supplied</li> <li>*8 Ref che</li> <li>*9 A b</li> <li>ill be left in</li> <li>(poi sate before</li> <li>*10 A</li> <li>ided.</li> <li>*11 The arge flow is</li> <li>n me</li> </ul>	ssure gauge will be fit e. 0.4 MPa pressure gr ssure can be set hig ssure in some cases, cification range. er to chemical data mical resistance of the owl guard is provide ycarbonate). owl guard is provided are combination of float t available. ithout a valve function e combination of metal	ed as standard equip as standard equipment (r t type auto drain C and bowl 2 and 8 is not avai	$\begin{array}{ccc} \text{MPa}) & *15 & \text{For th} \\ & & \text{This }_{5} \\ \text{sation} & \text{the N} \\ \text{in the} & \text{provic} \\ & \text{Cannols} \\ \text{Orment} & \text{unit s} \\ *16 & \text{For op} \\ \text{nylon}). & \text{the For op} \\ \text{d D is} & \text{New I} \\ & \text{use in} \\ *17 & \bigcirc: \text{For } \\ *18 & \bigtriangleup: \text{For } \\ & \text{stars} \\ & \text{stars} \\ the $	e pipe th product i lew Mea led for us color zon igital pre election f product is Measure Japan.) r the pipe	nread type is for over asuremen se in Japa ed with M: ne). Availa essure swi function, s 1, E2, E3, s for overse ement Act.	:: NPT rseas u: at Act. ( an.) Round ble by r tch will setting to E4 eas use (The S pe: NPT		ccording nit type sure gau special ed with t ly. rding to t			
drain cock N.C. type	is recommended. Ird Specific Model Air Filter		AC20-D AF20-D AR20-D	AC30-D AF30-D AR30-D	Air filter drain port, the AC40-D AF40-D AR40-D AL40-D	AC40-06-D AF40-06-D AR40-06-D AL40-06-D		AC50-D AF50-D AR50-D AL50-D	)	AC6 AF6 AR6 AL6	0-D 0-D			
drain cock N.C. type	is recommended. rd Specific Model Air Filter nt Regulator	ations [AF] [AR]	AC20-D AF20-D	AC30-D AF30-D	AC40-D AF40-D AR40-D	AC40-06-D AF40-06-D AR40-06-D		AF50-D	)	AF6 AR6	0-D 0-D 0-D			
drain cock N.C. type Standa Compone Port size	is recommended. rd Specific Model Air Filter nt Regulator	ations [AF] [AR]	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2	AC40-06-D AF40-06-D AR40-06-D AL40-06-D		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type Compone Port size Pressure g Fluid	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1	[AF] [AF] [AR] [AL] [AR]	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2	AC40-06-D AF40-06-D AR40-06-D AL40-06-D 3/4		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type Compone Port size Pressure g Fluid Ambient a	IN TRANSPORT	[AF] [AF] [AR] [AL] [AR]	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2 1 A	AC40-06-D AF40-06-D AR40-06-D AL40-06-D 3/4		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type Compone Port size Pressure g Fluid Ambient a Proof pre	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1 and fluid tempera ssure	[AF] [AF] [AR] [AL] [AR]	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5	AC40-06-D AF40-06-D AR40-06-D AL40-06-D 3/4 /8 Air (No freezing) MPa		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type Compone Port size Pressure g Fluid Ambient a Proof pre Max. ope	is recommended. IT Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera ssure rating pressure	[AF] [AR] [AL] [AR] tures <sup>*2</sup>	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5	AC40-06-D AF40-06-D AR40-06-D AL40-06-D 3/4 /8 Air (No freezing) MPa MPa		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1 and fluid tempera ssure rating pressure ninimum N.C.	[AF] [AR] [AL] [AR] tures <sup>*2</sup>	AC20-D AF20-D AR20-D AR20-D AL20-D	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type <b>Standa</b> Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1 and fluid tempera ssure rating pressure ninimum N.C. ressure N.O.	[AF] [AR] [AL] [AR] [AR] htures*2 [AF] [AF]	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5 1.0	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.1 MPa		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. open Auto drain r operating p Set press	is recommended. IT Specific Model Air Filter Regulator Lubricator gauge port size*1 and fluid tempera ssure rating pressure minimum N.C. ressure N.O. sure range	[AF] [AR] [AL] [AR] [AR] [AF] [AF] [AR]	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5 1.0	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.35 MPa		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi	is recommended. In the second	[AF] [AR] [AL] [AR] [AR] [AF] [AF] [AF] [AF] [AF]	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5 1.0 0.05 to ( 5	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.1 MPa 0.1 MPa 0.35 MPa um		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres	is recommended. IT Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera issure rating pressure ninimum N.C. ressure N.O. sure range litration rating*3 sed air purity cla	[AF] [AR] [AL] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF]	AC20-D AF20-D AR20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5 1.0 0.05 to ( 5	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.35 MPa µm 010 [ 6 : 4 : - ]*5		AF50-D AR50-D AL50-D	)	AF6 AR6 AL6	0-D 0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap	is recommended. IT Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera issure rating pressure ninimum N.C. ressure N.O. sure range litration rating*3 sed air purity cla	[AF] [AR] [AL] [AR] [AR] [AF] [AF] [AF] [AF] [AF]	S AC20-D AF20-D AR20-D AL20-D 1/8, 1/4	AC30-D AF30-D AR30-D AL30-D	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5 1.0 0.05 to ( 5	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Air (No freezing) MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.35 MPa µm 010 [ 6 : 4 : - ]*5	5 cm <sup>3</sup>	AF50-D AR50-D AL50-D		AF6 AR6 AL6	0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap	is recommended. In the second	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF] [AF	S AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa  8 cm <sup>3</sup> 15 L/min (ANR)	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm <sup>3</sup> Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1/4, 3/8,	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Xir (No freezing) MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.15 MPa 0.1 MPa 0.1 MPa 0.1 MPa 0.1 MPa 0.5 MPa μm 10 [ 6 : 4 : - ]*5 45	5 cm <sup>3</sup>	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. operating p Set press Nominal fi Compres Drain cap Min. dripp rate*6	is recommended. In the second	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF] [AL]	AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa 8 cm <sup>3</sup>	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm <sup>3</sup> Port size 1/4: 30 L/min (ANR) Port size 3/8:	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5 1.0 0.05 to 0 5 J ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Xir (No freezing) MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.1 MPa 0.15 MPa 0.1 MPa 0.15 MPa 45 50 L/min (ANR)	5 cm <sup>3</sup>	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap Min. dripp rate*6	is recommended. IT Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera ssure rating pressure ninimum N.C. ressure N.O. sure range litration rating*3 sed air purity cla bacity bing flow	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AL] [AL]	S AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa  8 cm <sup>3</sup> 15 L/min (ANR)	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm <sup>3</sup> Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	AC40-D AF40-D AR40-D AL40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5 1.0 0.05 to 0 5 J ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Xir (No freezing) MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.11 MPa 0.85 MPa μm 10 [ 6 : 4 : - ]*5 4{ 50 L/min (ANR) 50 L/min (ANR)	5 cm <sup>3</sup>	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap Min. dripp rate*6 Oil capac Recomme	is recommended. IT Specific Model Air Filter Regulator Lubricator Jauge port size*1 and fluid tempera ssure rating pressure ninimum N.C. ressure N.O. sure range iltration rating*3 sed air purity cla bacity bing flow ity ended lubricant terial	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF] [AL] [AL] [AL]	AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa  8 cm <sup>3</sup> 15 L/min (ANR) 25 cm <sup>3</sup>	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm <sup>3</sup> Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5 1.0 0.05 to 0 5 J ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR) Class 1 turbine Polyca	AC40-06-D           AF40-06-D           AR40-06-D           AL40-06-D           3/4           /8           Xir           (No freezing)           MPa           0.15 MPa           MPa           0.15 MPa           0.15 MPa           μm           10 [ 6 : 4 : - ]*5           50 L/min (ANR)           50 L/min (ANR)           a oil (ISO VG32)           rbonate	5 cm <sup>3</sup>	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D			
drain cock N.C. type Standa Compone Port size Pressure g Fluid Ambient a Proof pre Max. oper Auto drain r operating p Set press Nominal fi Compres Drain cap Min. dripp rate*6	is recommended.  IT Specific Model Air Filter Regulator Lubricator  and fluid tempera ssure rating pressure ninimum N.C. ressure N.O. sure range iltration rating*3 sed air purity cla bacity bing flow ity ended lubricant erial rd	[AF] [AR] [AL] [AR] [AF] [AF] [AF] [AF] [AF] [AF] [AF] [AL] [AL] [AL]	S AC20-D AF20-D AR20-D 1/8, 1/4 0.1 MPa 0.1 MPa  8 cm <sup>3</sup> 15 L/min (ANR)	AC30-D AF30-D AR30-D AL30-D 1/4, 3/8 25 cm <sup>3</sup> Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	AC40-D AF40-D AR40-D 1/4, 3/8, 1/2 1 -5 to 60°C ( 1.5 1.0 0.05 to 0 5 J ISO 8573-1:20 Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR) Class 1 turbine Polyca Sta	AC40-06-D AF40-06-D AR40-06-D 3/4 /8 Xir (No freezing) MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.15 MPa 0.11 MPa 0.85 MPa μm 10 [ 6 : 4 : - ]*5 4{ 50 L/min (ANR) 50 L/min (ANR)	5 cm <sup>3</sup>	AF50-D AR50-D AL50-D 3/4, 1		AF6 AR6 AL6 1	0-D 0-D			

\*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 110.

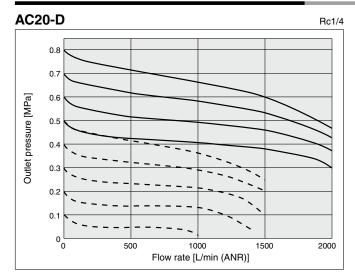
\*5 The compressed air quality class on the inlet side is [7:4:4].

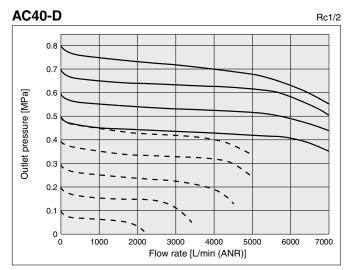
\*6 • The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. · For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

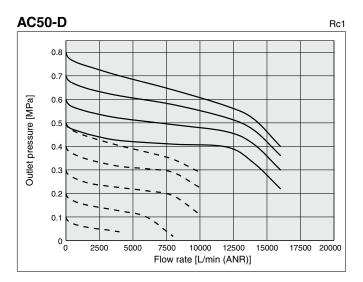


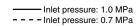
### AC20-D to AC60-D Series

#### Flow Rate Characteristics (Representative values)

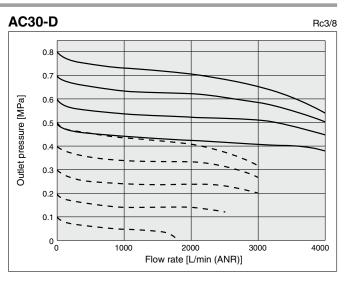




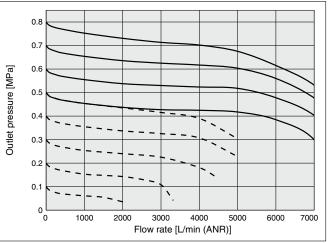


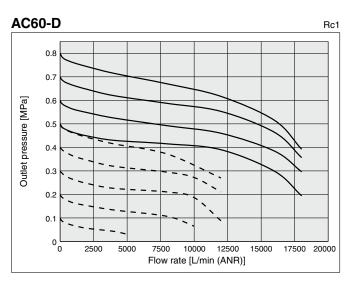


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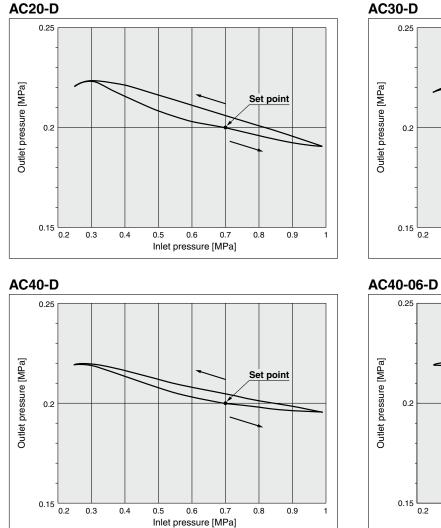




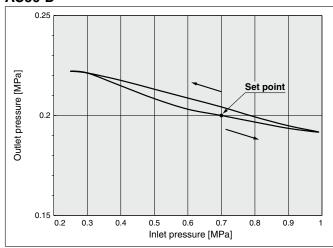
### Air Combination AC20-D to AC60-D Series

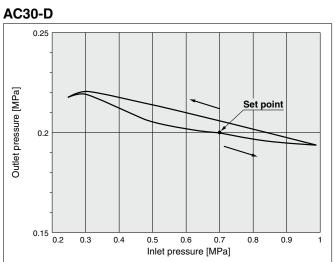
#### Pressure Characteristics (Representative values)

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

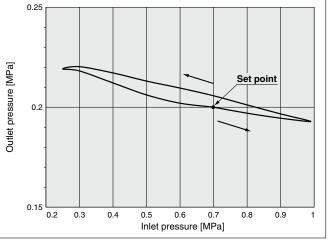




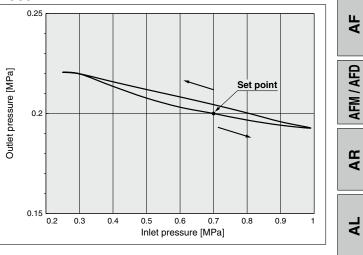








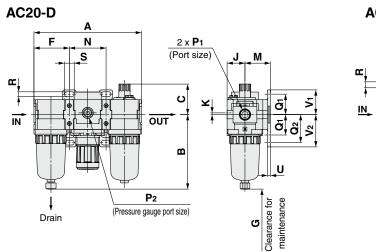


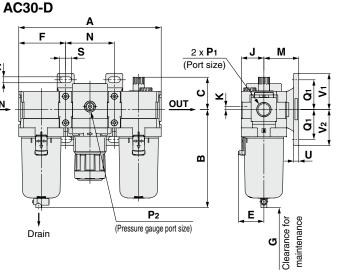




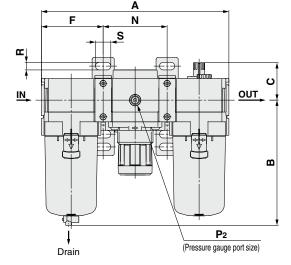
### AC20-D to AC60-D Series

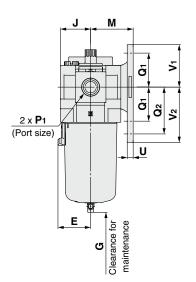
#### Dimensions



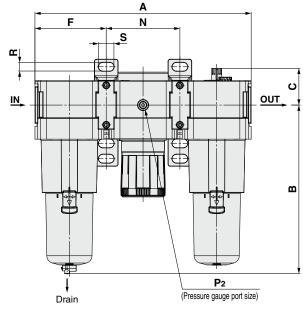


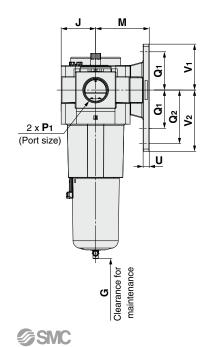
AC40-D to AC40-06-D



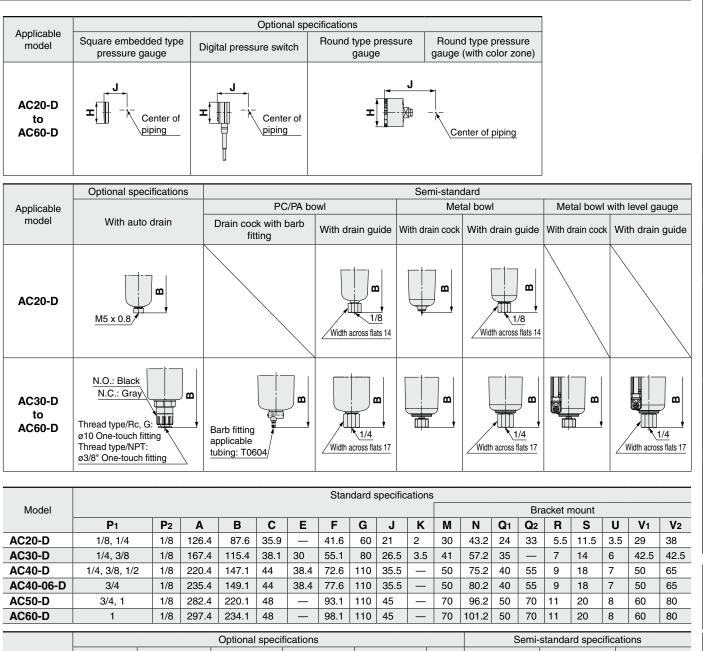


AC50-D to AC60-D





### Air Combination AC20-D to AC60-D Series



					Optiona	Semi-standard specifications											
Model	Square embedded type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (Semi- standard: Z)		Round type pressure gauge (with color zone)		With	PC/PA bowl		Metal bowl		Metal bowl with level gauge	
Model											auto drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	—	_
AC30-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247
AC60-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

**SMC** 

AW AL AR

AC

AW + AL AF + AR + AL

AF + AR

AF + AFM + AR

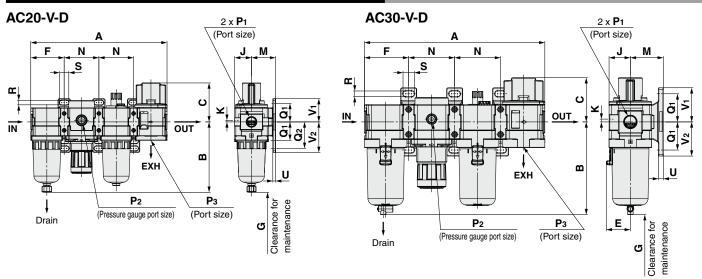
Attachments AW + AFM

ЧF

AFM / AFD

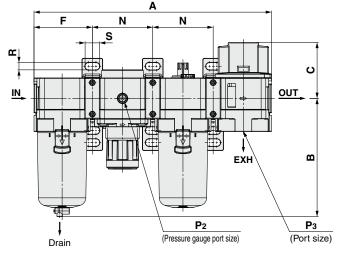
14

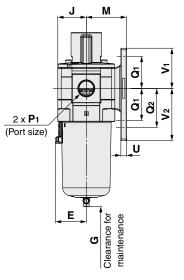
### AC20-D to AC60-D Series



#### **Dimensions: With Pressure Relief 3-Port Valve (V)**



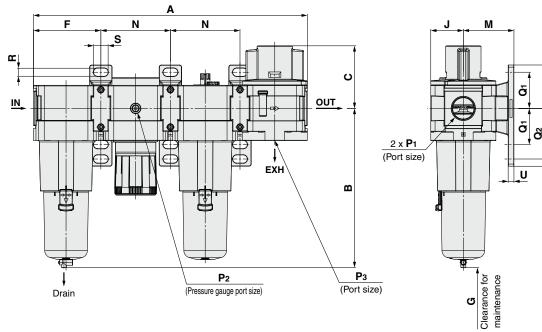




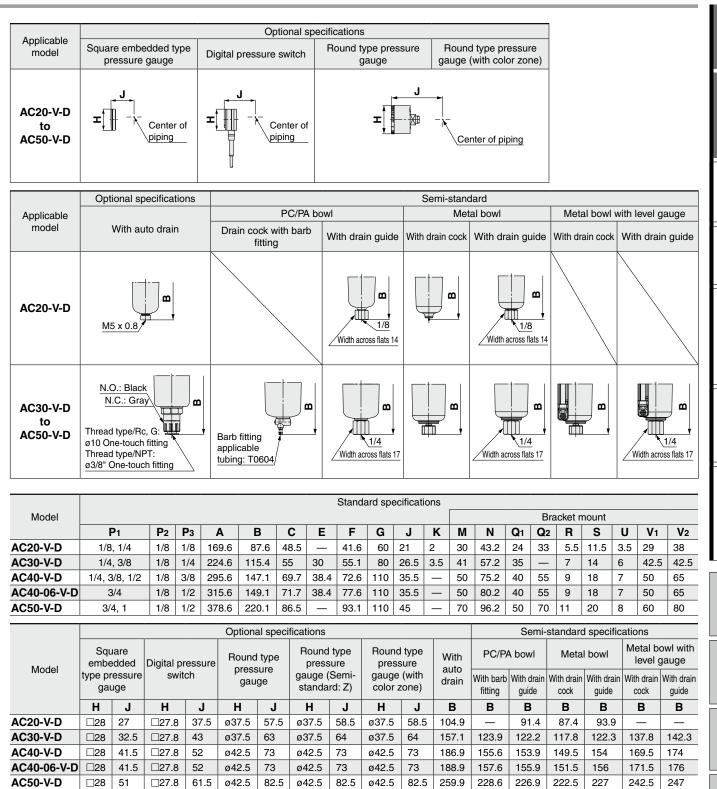
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### Air Combination AC20-D to AC60-D Series

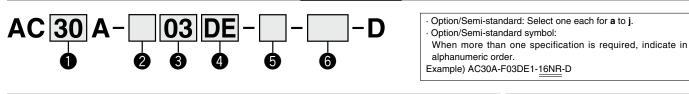


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### Air Combination Filter Regulator + Lubricator AC20A-D to AC60A-D

#### How to Order



	<u> </u>	_						0		
				Symbol	Description			Body size	Э	
						20	30	40	50	60
				Nil	Rc				•	
2		Pi	pe thread type	<b>N</b> *1	NPT				•	
				<b>F</b> *2	G				•	
				+						
				01	1/8		—	_	_	—
				02	1/4				—	—
3			Port size	03	3/8					
•			1 011 3120	04	1/2		—			—
				06	3/4				•	
				10	1		—	-	•	
			[	+						
			Float type	Nil	Without auto drain		•	•	•	•
		a	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.				•	
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_				
				+					-	
	*3			Nil	Without pressure gauge		•	•	•	•
4	Option <sup>*3</sup>		Pressure gauge*6	E G	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•
	d				Round type pressure gauge (with limit indicator)		•	•	•	•
		b		M E1	Round type pressure gauge (with color zone) Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•
			Digital processo	E1 E2	Output: NPN output, Electrical entry: Wring bottom entry Output: NPN output, Electrical entry: Wiring top entry	•				
			Digital pressure switch	E2 E3	Output: PNP output, Electrical entry: Wring top entry	•				
			Switch	E4	Output: PNP output, Electrical entry: Wring bottom entry Output: PNP output, Electrical entry: Wring top entry					
				+		•	•	•		
•	ment		Pressure relief	Nil	Without attachment	•	•	•	•	•
6	Attachment	C	3-port valve	v	Mounting position: AW + AL + V	•	•	•	•	_
				+						
		d	Set pressure*7	Nil	0.05 to 0.85 MPa setting		•		•	•
		-		1	0.02 to 0.2 MPa setting				•	
			1	+			1	1		,
				Nil	Polycarbonate bowl		•	•	•	•
				2	Metal bowl				•	
		е	Bowl*8	6	Nylon bowl				•	
				8	Metal bowl with level gauge		*9	*9	*9	*9
	ard			C 6C	With bowl guard           With bowl guard (Nylon bowl)	•				
	Semi-standard			+						
6	-sta			Nil	With drain cock				•	
	emi		Filter regulator		Drain guide 1/8	•			_	
	Ň	f	drain port*11	<b>J</b> *12	Drain guide 1/4	-	•		•	•
				<b>W</b> *13	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•	•	•
				+		L				<u> </u>
			Lubricator lubricant	1	Without drain cock				٠	
		g	exhaust port	<b>3</b> *14	Lubricator with drain cock	•			٠	
				+			·			
		h	Exhaust	Nil	Relieving type				•	
		1	mechanism	Ν	Non-relieving type				•	•

### Air Combination AC20A-D to AC60A-D Series



A A C

AW + AL AF + AR + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

ЧF

AFM / AFD

AB

Å

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								0		
				Symbol	Description		E	Body siz	e	
						20	30	40	50	60
	5		Flow direction	Nil	Flow direction: Left to right					
	i-standard	•	Flow direction	R	Flow direction: Right to left		$\bullet$		$\bullet$	
6	anc			+						
6	li-st			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•	
	Semi	j	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O* <sup>17</sup>	O* <sup>17</sup>	O*17	O*17
	0			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	△*18

- \*1 Drain guide is NPT1/8 (applicable to the AC20A-D) and NPT1/4 (applicable to the AC30A-D to AC60A-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30A-D to AC60A-D).
- \*2 Drain guide is G1/8 (applicable to the AC20A-D) and G1/4 (applicable to the AC30A-D to AC60A-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
  - \*7 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
  - \*8 Refer to chemical data on pages 93 and 109 for chemical resistance of the bowl.
  - \*9 A bowl guard is provided as standard equipment (polycarbonate).
  - \*10 A bowl guard is provided as standard equipment (nylon).
  - The combination of float type auto drain C and D is \*11 not available.
  - \*12 Without a valve function
  - \*13 The combination of metal bowl 2 and 8 is not available

- \*14 When choosing with W: Filter regulator drain port, the drain cock of a lubricator will be with barb fittings.
- For the pipe thread type: NPT \*15
  - This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge
  - (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. For options: E1, E2, E3, E4
  - This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only
- \*18 △: Select with options: E1, E2, E3, E4.

#### **Standard Specifications**

	Model		AC20A-D	AC30A-D	AC40A-D	AC40A-06-D	AC50A-D	AC60A-D				
0	Filter Regulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D	AW60-D				
	Lubricator	[AL]	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D				
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1				
Pressure gauge	port size*1	[AW]			1,	/8						
Fluid			Air									
Ambient and f	luid temper	atures*2			−5 to 60°C (	No freezing)						
Proof pressur	е				1.5	MPa						
Max. operatin	g pressure				1.0	MPa						
Auto drain minim		[AW]	0.1 MPa			0.15 MPa						
operating pressu		[AW]				0.1 MPa						
Set pressure		[AW]		0.05 to 0.85 MPa								
Nominal filtrati	on rating*3	[AW]	5 μm									
Compressed a			ISO 8573-1:2010 [ 6 : 4 : – ]* <sup>5</sup>									
Drain capacity	/	[AW]	8 cm <sup>3</sup>	25 cm <sup>3</sup>		45	cm <sup>3</sup>	·				
Min. dripping rate <sup>*6</sup>	flow	[AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)		220 L/min (ANF				
Oil capacity		[AL]	25 cm <sup>3</sup>	55 cm <sup>3</sup>			cm <sup>3</sup>					
Recommende	d lubricant	[AL]			Class 1 turbine	oil (ISO VG32)						
Bowl material		[AW/AL]		Polycarbonate								
Bowl guard		[AW/AL]	Semi-standard (Steel)		Star	ndard (Polycarbon	ate)					
Construction		[AW]		Relieving type								
Weight			0.31 kg	0.58 kg	1.12 kg	1.22 kg	2.90 kg	2.97 kg				

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

\*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

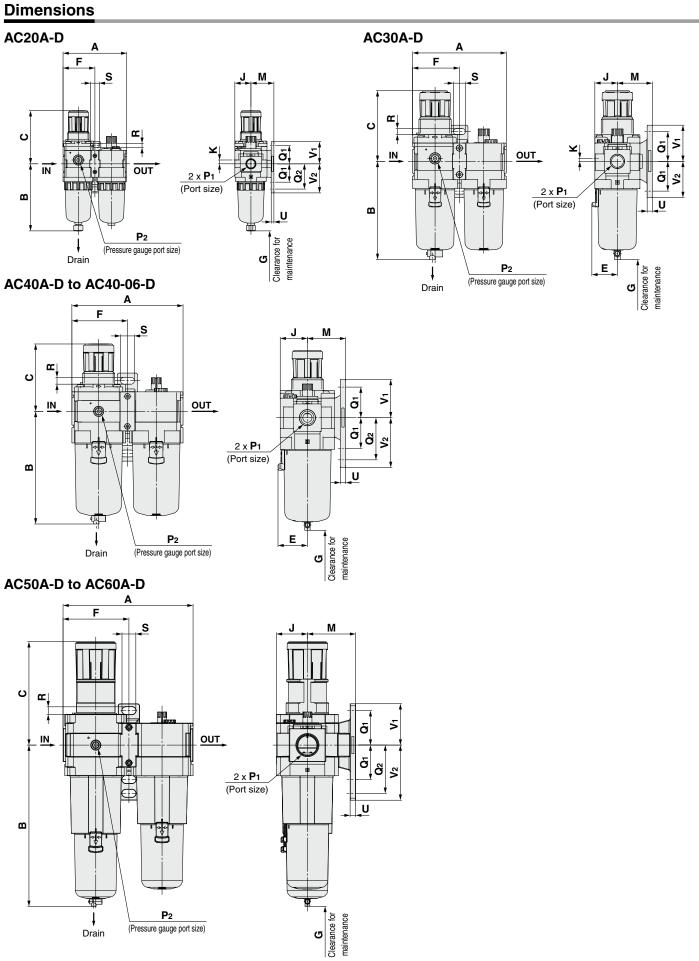
\*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 110. \*5 The compressed air quality class on the inlet side is [7:4:4].

 \*6 • The forw rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open.
 • For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.



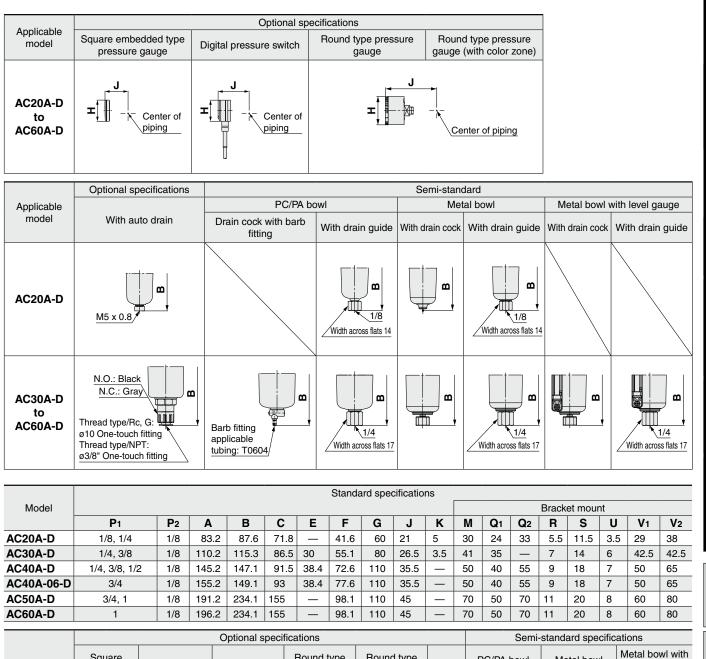
### AC20A-D to AC60A-D Series



**SMC** 

#### 19

### Air Combination AC20A-D to AC60A-D Series



					Optiona	al speci	fications						Semi-	standard	a specific	alions	
Model		uare edded	Digital pr	essure	Round		Round press		Round press		With auto	PC/P/	A bowl	Meta	l bowl		owl with gauge
Model	1.1.1	ressure uge	swit	ch	press gau		gauge ( standa		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20A-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	_	—
AC30A-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-	<b>D</b> □28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261
AC60A-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

AR Ł

A₹

AC

AW + AL AF + AR + AL

AF + AR

AF + AFM + AR

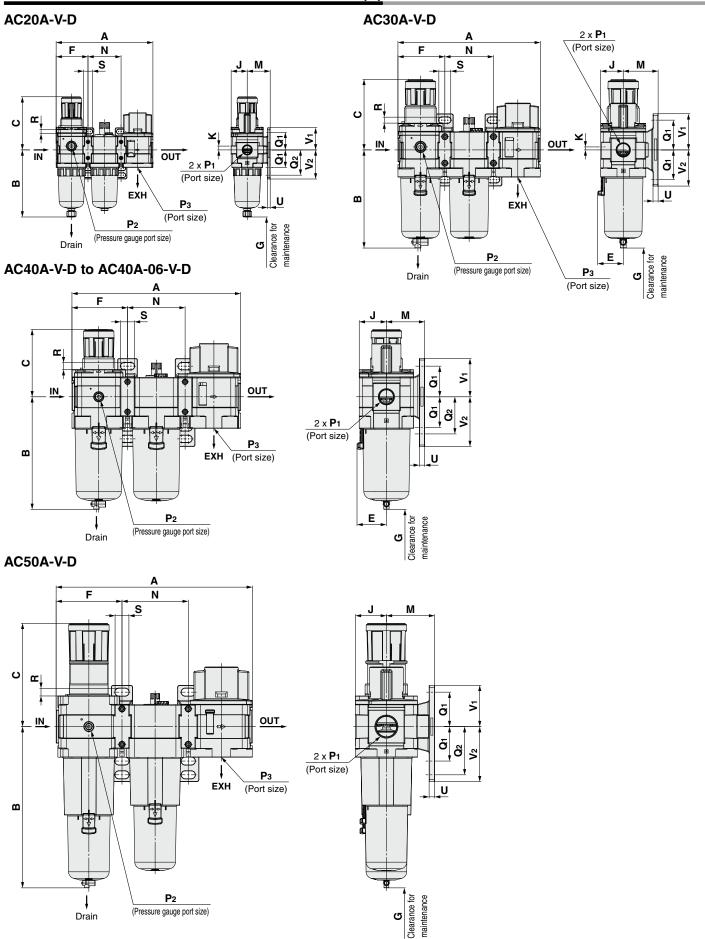
Attachments AW + AFM

ЧF

AFM / AFD

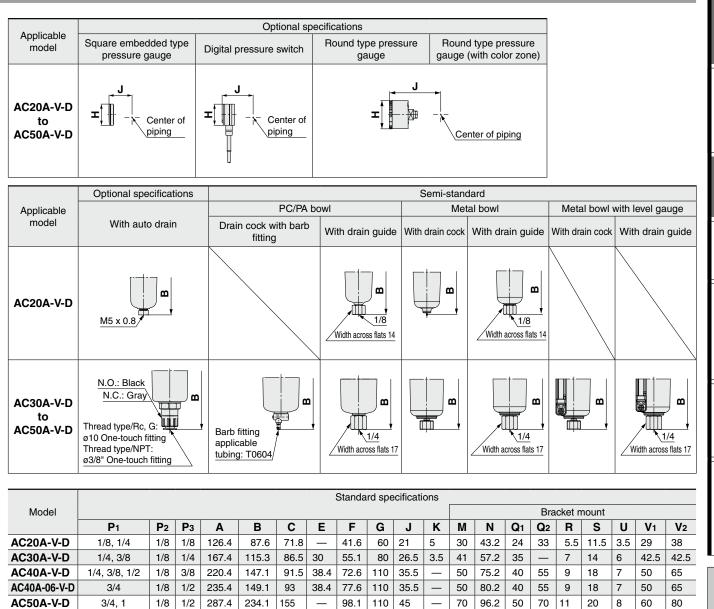
20

### AC20A-D to AC60A-D Series



#### Dimensions: With Pressure Relief 3-Port Valve (V)

### Air Combination AC20A-D to AC60A-D Series



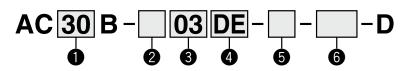
					Optiona	al speci <sup>.</sup>	fications						Semi-	standard	l specific	ations	
Model	Squ embe		Digital pr	essure	Round		Round press		Round press		With	PC/P/	A bowl	Meta	l bowl		owl with gauge
Model	type pr gau		swite	ch	press gau		gauge ( standa		gauge color z		auto drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20A-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	—	_
AC30A-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-V-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

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A₹

### Air Combination Air Filter + Regulator AC20B-D to AC60B-D

#### How to Order



 $\cdot$  Option/Semi-standard: Select one each for **a** to **i**.

Example) AC30B-F03DE1-16NR-D

			~					0		
				Symbol	Description		1	Body size		
						20	30	40	50	60
				Nil	Rc				•	
2		Pij	pe thread type	<b>N</b> *1	NPT				•	
_				<b>F</b> *2	G				•	
				+						
				01	1/8			—	—	
				02	1/4		•		—	—
3			Port size	03	3/8				—	
			1 011 0120	04	1/2			•	_	
				06	3/4			•	•	—
				10	1		-	—	•	
				+					-	
			Float type	Nil	Without auto drain		•			•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•	•	•	
				<b>D</b> *5 +	N.O. (Normally open) Drain port is open when pressure is not applied.				•	
				+ Nil	Without pressure gauge				•	
	n*3			E	Square embedded type pressure gauge (with limit indicator)	•				•
4	Option*3		Pressure gauge <sup>*6</sup>	G	Round type pressure gauge (with limit indicator)		•	•	•	•
	ŏ			M	Round type pressure gauge (with mint indicate)				•	•
		b		E1	Output: NPN output, Electrical entry: Wiring bottom entry		•		•	
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry	•			•	
				+						
	lent			Nil	Without attachment	•	•	•	•	
6	Attachment	c	Pressure relief 3-port valve	V	Mounting position: AF + AR + V	•	•	•	•	
	Atta			V1*7	Mounting position: $\mathbf{V} + AF + AR \Box K$	•	•	•	•	
				+						
		d	Set pressure*8	Nil	0.05 to 0.85 MPa setting		•		•	
		Ľ		1	0.02 to 0.2 MPa setting				•	
		_		+						
				Nil	Polycarbonate bowl		•		•	•
				2	Metal bowl		•		•	•
		е	Bowl <sup>*9</sup>	6	Nylon bowl		•	•	•	•
	larc			8	Metal bowl with level gauge	_	*10	● *10	● *10	● *10
	and			C 6C	With bowl guard           With bowl guard (Nylon bowl)		*10	*10 *11	*10	*10
6	li-st			+	With bowl guard (Nyion bowl)	•				
	Semi-standard			T Nil	With drain cock				•	
	0,		Air filter drain		Drain guide 1/8			<b>–</b>	_	
		f	port*12	<b>J</b> * <sup>13</sup>	Drain guide 1/4		•	•	•	•
			p 0.1	<b>W</b> *14	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	<u> </u>	•	•	•	
				+		L		-		
			Exhaust	Nil	Relieving type				•	
		g	mechanism	N	Non-relieving type	•	•	•	•	
					• • •	L				

Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

### Air Combination AC20B-D to AC60B-D Series



AC

AW + AL || AF + AR + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

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AFM / AFD

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AC30B-D

This product is for overseas use only according to

the New Measurement Act. (The SI unit type is

Cannot be used with M: Round type pressure gauge

The digital pressure switch will be equipped with the

This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for

(with color zone). Available by request for special.

unit selection function, setting to psi initially.

provided for use in Japan.)

\*16 For options: E1, E2, E3, E4

\*17  $\bigcirc$ : For the pipe thread type: NPT only \*18  $\triangle$ : Select with options: E1, E2, E3, E4.

use in Japan.)

		<u> </u>		Symbol	Description		E	1 Body size	Ð	
						20	30	40	50	60
	-	<b>b</b>	Flow direction	Nil	Flow direction: Left to right			٠		
	standard	h	Flow direction	R	Flow direction: Right to left	•			•	$\bullet$
6	anc			+						
				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•			•	•
	Semi-	i	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	○*17	O*17	O* <sup>17</sup>	O*17	O* <sup>17</sup>
	0			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	$\triangle^{*18}$
			is NPT1/8 (applicable (applicable to the AC30				tion of met		nd 8 is not	available.

- and NPT1/4 (applicable to the AC30B-D to AC60B-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30B-D to AC60B-D).
- \*2 Drain guide is G1/8 (applicable to the AC20B-D) and G1/4 (applicable to the AC30B-D to AC60B-D).
   \*3 Options G and M are not assembled and supplied
- loose at the time of shipment. \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Beleasing the residual condensate before
- the bowl. Releasing the residual condensate before ending operations for the day is recommended.
  \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations.
- N.C. type is recommended.
  \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa)
- type. 0.4 MPa pressure gauge for 0.2 MPa type.
   \*7 The regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- 88 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 Refer to chemical data on page 68 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
   \*11 A bowl guard is provided as standard equipment
  - A bowl guard is provided as standard equipment (nylon).
     The combination of float type auto drain C and D is
- not available.
- \*13 Without a valve function

#### Standard Specifications

	Mo	odel		AC20B-D	AC30B-D	AC40B-D	AC40B-06-D	AC50B-D	AC60B-D						
Component	Air Filt	er	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D						
Component	Regula	tor	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D	AR50-D	AR60-D						
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1						
Pressure gaug	ge port s	size <sup>*1</sup>	[AR]			1	/8								
Fluid						A	Air								
Ambient and f	fluid tem	nperatures*2		-5 to 60°C (No freezing)											
Proof pressur	e			1.5 MPa											
Max. operating	g pressi	ure		1.0 MPa											
Auto drain mir	nimum	N.C.	[AF]	0.1 MPa			0.15 MPa								
operating pressure N.O.				—	— 0.1 MPa										
Set pressure r	range		[AR]	0.05 to 0.85 MPa											
Nominal filtrat	tion rati	ng*3	[AF]			5	μm								
Compressed a	air purit	y class <sup>*4</sup>				ISO 8573-1:20	)10 [ 6 : 4 : 4 ] <sup>*5</sup>								
Drain capacity					8 cm <sup>3</sup> 25 cm <sup>3</sup> 45 cm <sup>3</sup>										
<b>Bowl material</b>	Bowl material [AF]				Polycarbonate										
Bowl guard	Bowl guard [AF]				Semi-standard (Steel) Standard (Polycarbonate)										
Construction			[AR]	Relieving type											
Weight				0.25 kg	0.51 kg	0.95 kg	1.02 kg	2.20 kg	2.39 kg						

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

\*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable \*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

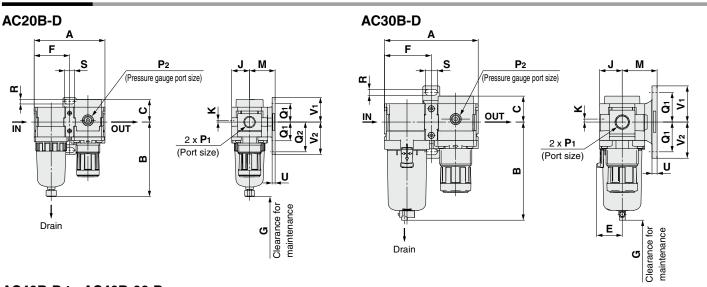
For details on this standard, refer to page 110.

\*5 The compressed air quality class on the inlet side is [7:4:4].

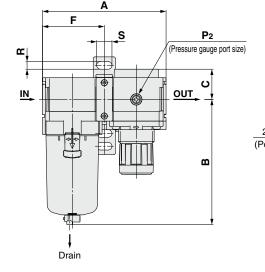
**SMC** 

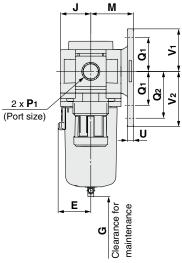
### AC20B-D to AC60B-D Series



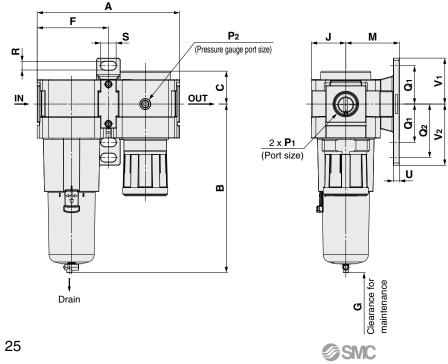




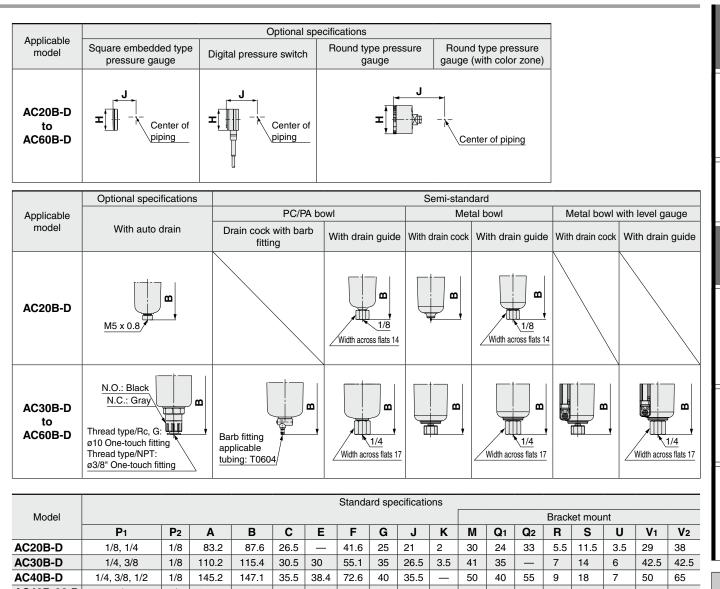




AC50B-D to AC60B-D



### Air Combination AC20B-D to AC60B-D Series



AC50B-D         3/4, 1         1/8         186.2         220.1         43         -         93.1         30         45         -         70         50         70         11         20         8         60         80           AC60B-D         1         1/8         196.2         234.1         45         -         98.1         30         45         -         70         50         70         11         20         8         60         80           AC60B-D         1         1/8         196.2         234.1         45         -         98.1         30         45         -         70         50         70         11         20         8         60         80           Model         Square embedded type pressure gauge         Optional specifications         Semi-standard type pressure gauge (Semi- standard: Z)         Round type pressure gauge (with color zone)         Round type pressure gauge (with drain         Round type pressure gauge         Round type pressure gauge (Semi- standard: Z)         Round type pressure gauge (Semi- standard: Z)         Round type pressure gauge (With color zone)         With drain fitting         With drain         <
Model         Square embedded type pressure switch         Bound type pressure gauge         Round type pressure gauge         Round type pressure gauge         With auto gauge         With auto drain         PC/PA bowl         Metal bowl         Metal bowl level gauge
Model         Square embedded type pressure switch         Digital pressure switch         Round type pressure gauge         Round type pressure gauge         Round type pressure gauge         Round type pressure gauge         With auto drain         PC/PA bowl         Metal bowl         Metal bowl with level gauge
Model     Digital pressure type pressure     Digital pressure switch     Round type pressure     Hound type pressure     Hound type gauge (Semi- gauge
type pressure switch gauge gauge (Semi- gauge (Semi- gauge (With drain With d
H J H J H J H J H J H J B B B B B B B
AC20B-D 🗆 28 27 🖸 27.8 37.5 ø37.5 57.5 ø37.5 58.5 ø37.5 58.5 104.9 - 91.4 87.4 93.9

AC30B-D

AC40B-D

AC50B-D

AC60B-D

AC40B-06-D

□28

□28

□28

□28

□28

32.5

41.5

41.5

51

51

27.8

□27.8

□27.8

□27.8

□27.8

43

52

52

61.5

61.5

ø37.5

ø42.5

ø42.5

ø42.5

ø42.5

63

73

73

82.5

82.5

ø37.5

ø42.5

ø42.5

ø42.5

ø42.5

64

73

73

82.5

82.5

**SMC** 

ø37.5

ø42.5

ø42.5

ø42.5

ø42.5

64

73

73

82.5

82.5

157.1

186.9

188.9

259.9

273.9

123.9

155.6

157.6

228.6

242.6

122.2

153.9

155.9

226.9

240.9

117.8

149.5

151.5

222.5

236.5

122.3

154

156

227

241

137.8

169.5

171.5

242.5

256.5

142.3

174

176

247

261

AF + AI
AF + AFM + AR AF + AF
AW + AFM
Attachments
AF
AFM / AFD
AR
AL

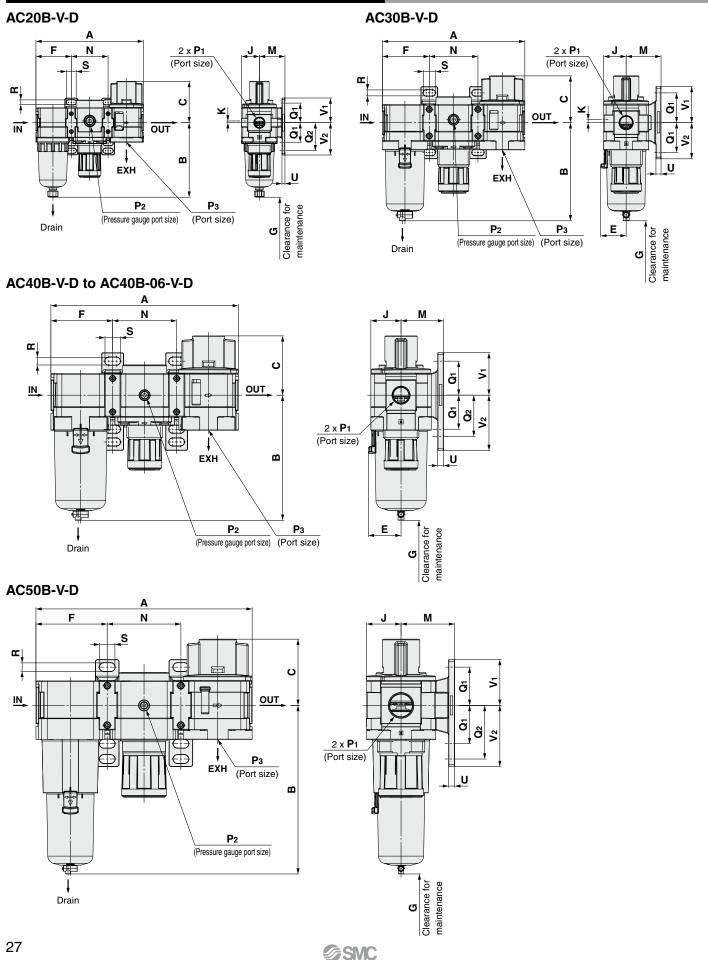
AC

AW + AL AF + AR + AL

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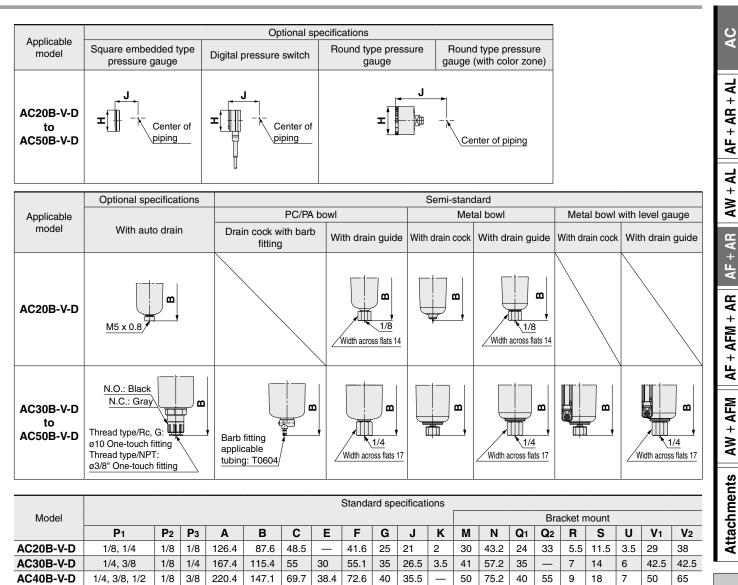
AV

### AC20B-D to AC60B-D Series



#### Dimensions: With Pressure Relief 3-Port Valve (V)

### Air Combination AC20B-D to AC60B-D Series



								-	1	+ +			-	-			1			
AC50B-V-D	3/-	4, 1	1/8	1/2	282.4	220.1	86.5	—	93.1	30	45	—	70	96.2	50	70	11	20 8	3   60	80
					Optio	onal spe	ecificat	tions							Se	mi-st	andard	d specific	ations	
Model	Squ embe		Digital	pressur	e	nd type ssure		ound t pressu	. 1		d type ssure	-	Nith auto	PC/P/	A bow	I	Meta	l bowl		owl with gauge
Model	type pr gau		SM	vitch		auge	0	uge (S andarc		0 0	e (with zone)			With barb fitting	With di guid		/ith drain cock	With drain guide	With drain cock	With drain guide
	Н	J	н	J	н	J		H	J	Н	J		В	В	B		В	В	В	В
AC20B-V-D	□28	27	□27.8	37.5	5 ø37.	5 57.	5 ø3	37.5	58.5	ø37.5	58.5	5 1	04.9	_	91.	.4	87.4	93.9	—	—
AC30B-V-D	□28	32.5	□27.8	43	ø37.	5 63	øЗ	37.5	64	ø37.5	64	1	57.1	123.9	122.	.2	117.8	122.3	137.8	142.3
AC40B-V-D	□28	41.5	□27.8	52	ø42.	5 73	ø۷	12.5	73	ø42.5	73	1	86.9	155.6	153.	.9	149.5	154	169.5	174
AC40B-06-V-D	□28	41.5	□27.8	52	ø42.	5 73	ø۷	2.5	73	ø42.5	73	1	88.9	157.6	155.	.9	151.5	156	171.5	176
AC50B-V-D	□28	51	□27.8	61.5	5 ø42.	5 82.	5 ø4	12.5	82.5	ø42.5	82.5	5 2	59.9	228.6	226.	.9 2	222.5	227	242.5	247

**SMC** 

40

77.6

35.5

50

\_

80.2

40 55 9 18 7

50

65

AC40B-06-V-D

3/4

1/8 1/2 235.4

149.1

71.7

38.4

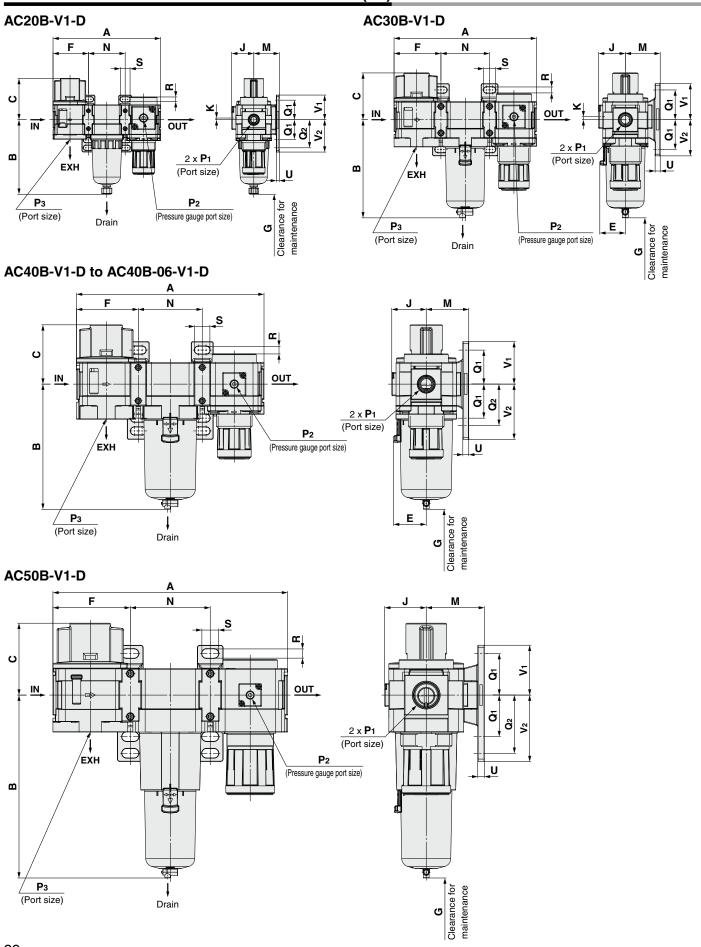
AF + AR AF + AFM + AR Attachments AW + AFM AF AFM / AFD AR

AC

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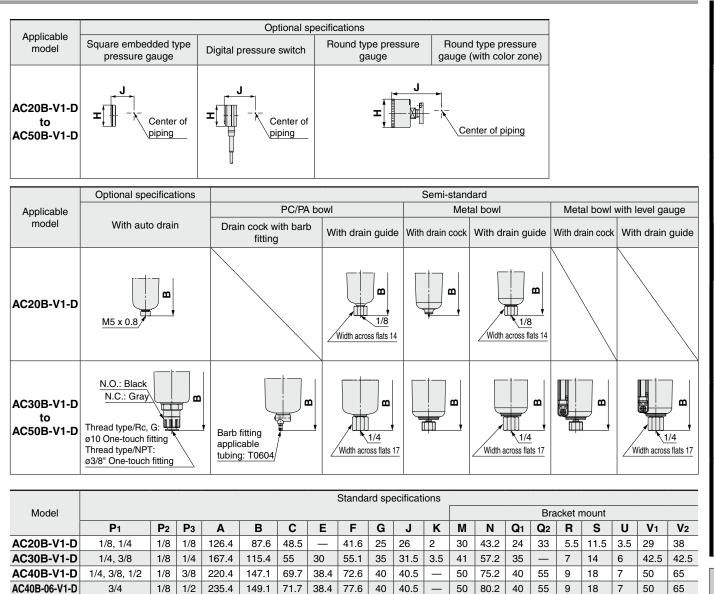
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### AC20B-D to AC60B-D Series



#### Dimensions: With Pressure Relief 3-Port Valve (V1)

### Air Combination AC20B-D to AC60B-D Series



					Optiona	al speci	fications						Semi-	standarc	l specific	ations	
Model	Squ embe		Digital pr	essure	Round press		Round press	. 1	Round press		With auto	PC/PA	bowl	Meta	l bowl		owl with gauge
Woder	type pr gau		swit	ch	gau		gauge ( standa		gauge color z	•	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20B-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	—
AC30B-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-V1-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

**SMC** 

93.1 30 50

70

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96.2 50

70 11

20

8

60

80

AC50B-V1-D

3/4, 1

1/8 1/2

220.1

282.4

86.5

AR

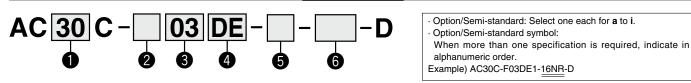
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### Air Combination Air Filter + Mist Separator + Regulator AC20C-D to AC40C-D



#### How to Order



			~				0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	
2		Р	ipe thread type	<b>N</b> *1	NPT	•	•	•
				<b>F</b> *2	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•		•
8			Port size	03	3/8			•
				04	1/2	_	_	•
				06	3/4	_	_	•
	L			+	L			
			<b>-</b>	Nil	Without auto drain	•		
		a	Float type	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•		•
			auto drain	<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	_		
				+				
	ę			Nil	Without pressure gauge	٠		
	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•		•
4	Dpti		Flessule gauge	G	Round type pressure gauge (with limit indicator)	•		
		b		М	Round type pressure gauge (with color zone)	•		
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•		
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•		
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	
				E4	Output: PNP output, Electrical entry: Wiring top entry	•		
				+				
	ent			Nil	Without attachment	•	•	•
6	Attachment	с	Pressure relief 3-port valve	V	Mounting position: AF + AFM + AR + V	•	•	•
	Atta		o port valve	V1*7	Mounting position: $\mathbf{V}$ + AF + AFM + AR $\Box$ K	•	•	•
				+	J L			1
			0-1*8	Nil	0.05 to 0.85 MPa setting	•		
		d	Set pressure*8	1	0.02 to 0.2 MPa setting	•	•	•
				+	·			
				Nil	Polycarbonate bowl	•		
				2	Metal bowl	•	•	•
			Bowl*9	6	Nylon bowl	•	•	
	ard 1	е	DOM	8	Metal bowl with level gauge	_		
	Semi-standard			С	With bowl guard	•	*10	*10
6	-sta			6C	With bowl guard (Nylon bowl)	•	*11	*11
	mi-			+				
	S		Air filter	Nil	With drain cock	•	•	•
		f	Mist separator	<b>J</b> *13	Drain guide 1/8	•		<u> </u>
			drain port*12		Drain guide 1/4		•	•
			a.a port	<b>W</b> *14	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_		
				+				1
		g	Exhaust mechanism	Nil	Relieving type	•	•	
		Э		N	Non-relieving type	•		

### Air Combination AC20C-D to AC40C-D Series



AC

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

ЧF

AFM / AFD

A R

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AC30C-D

				Symbol	Description		<b>1</b>	
				Gymbol	Description	20	Body size <b>30</b>	40
		h	Eleverative etien	Nil	Flow direction: Left to right		●	
	standard	h	Flow direction	R	Flow direction: Right to left	•	•	
6	and			+				
U				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•
	Semi	i	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O*17	○*17
	0			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	$\triangle^{*18}$	△*18
a T	nd Ni he a	PT1/4 uto di	e is NPT1/8 (applicable to (applicable to the AC30C rain port comes with a ø	-D to AC40 3/8" One-t	C-D). pressure gauge will be fitted for standard (0.85 MPa) *14 The co ouch type. 0.4 MPa pressure gauge for 0.2 MPa type. *15 For the	ut a valve functio mbination of met pipe thread typ	al bowl 2 and 8 e: NPT	

- fitting (applicable to the AC30C-D to AC40C-D). \*2 Drain guide is G1/8 (applicable to the AC20C-D) and G1/4 (applicable to the AC30C-D to AC40C-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*7 The regulator is equipped with a backflow function in this
- configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the , specification range.
- \*9 Refer to chemical data on pages 68 and 75 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- \*11 A bowl guard is provided as standard equipment (nylon). \*12 The combination of float type auto drain C and D is not available.
- This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

- \*16 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only
- \*18 △: Select with options: E1, E2, E3, E4.

#### Standard Specifications

	Mod	del		AC20C-D	AC30C-D	AC40C-D	AC40C-06-D						
	Air Filte	r	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D						
Component	Mist Sep	parator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D						
	Regulate	or	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D						
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4						
Pressure gau	ge port si	ize <sup>*1</sup>	[AR]		1.	/8							
Fluid					Δ	ir							
Ambient and f	luid temp	eratures*2			–5 to 60°C (	No freezing)							
Proof pressu	re				1.5 MPa								
Max. operatin	g pressui	re			1.0	MPa							
Auto drain mi	nimum	N.C.	[AF/AFM]	0.1 MPa		0.15 MPa							
operating pre	ssure 🛛	N.O.	[AF/AFM]	_		0.1 MPa							
Set pressure	range		[AR]		0.05 to 0	).85 MPa							
Max. flow cap	acity*3		[AFM]	200 L/min (ANR) 450 L/min (ANR) 1100 L/min (ANR)									
		*4	[AF]	5 μm									
Nominal filtra	tion rating	g	[AFM]		0.3 µm (99.9% filt	ered particle size)							
Outlet side oil m	ist concent	tration*5, *6	[AFM]		Max. 1.0 mg/r	n³ (≈ 0.8 ppm)							
Compressed	air purity	class*7			ISO 8573-1:20	10 [ 3 : 4 : 3 ]*8							
Drain capacit	у		[AF/AFM]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>						
Bowl materia			[AF/AFM]	Polycarbonate									
Bowl guard			[AF/AFM]	Semi-standard (Steel) Standard (Polycarbonate)									
Construction			[AR]	Relieving type									
Weight				0.38 kg 0.75 kg 1.42 kg 1.5									

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity \*3 The maximum flow capacity varies depending on the inlet pressure

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side. \*4 For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*5 The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m<sup>3</sup>, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable \*6 The bowl seal and other O-rings are slightly lubricated.
\*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

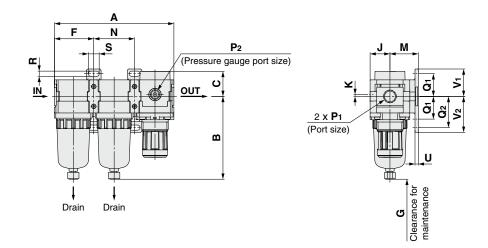
For details on this standard, refer to page 110. \*8 The compressed air quality class on the inlet side is [7:4:4].



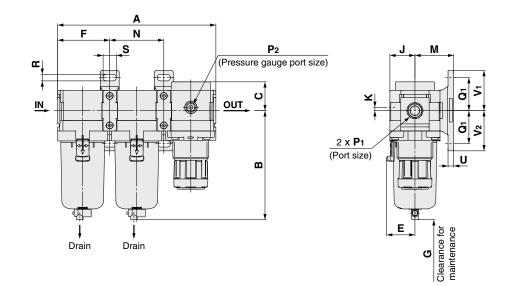
### AC20C-D to AC40C-D Series

#### Dimensions

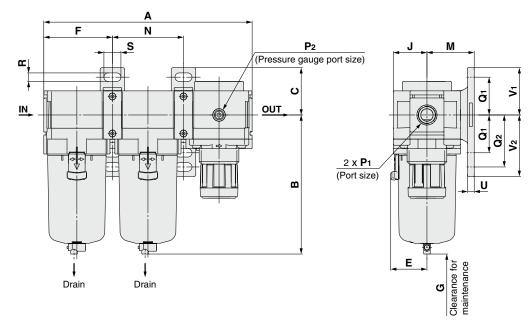
#### AC20C-D



AC30C-D

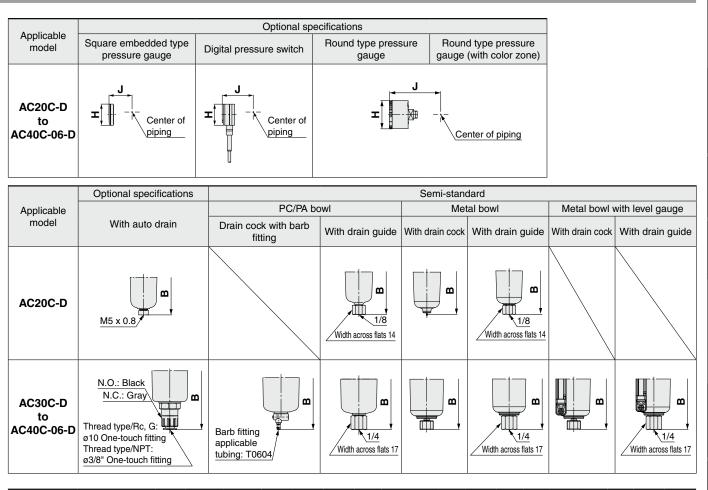


#### AC40C-D to AC40C-06-D





### Air Combination AC20C-D to AC40C-D Series



	Standard specifications																		
Model		Bracket mount																	
	<b>P</b> 1	P2	Α	В	С	Ε	F	G	J	K	Μ	Ν	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20C-D	1/8, 1/4	1/8	126.4	87.6	26.5	_	41.6	40	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-D	1/4, 3/8	1/8	167.4	115.4	30.5	30	55.1	50	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40C-D	1/4, 3/8, 1/2	1/8	220.4	147.1	35.5	38.4	72.6	75	35.5	—	50	75.2	40	55	9	18	7	50	65
AC40C-06-D	3/4	1/8	235.4	149.1	35.5	38.4	77.6	75	35.5	—	50	80.2	40	55	9	18	7	50	65

		Optional specifications												Semi-standard specifications						
Model	Square embedded type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (Semi- standard: Z)		Round type pressure gauge (with color zone)		With auto drain	PC/PA bowl		Metal bowl		Metal bowl with level gauge				
												With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide			
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В			
AC20C-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_			
AC30C-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3			
AC40C-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174			
AC40C-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176			

AR

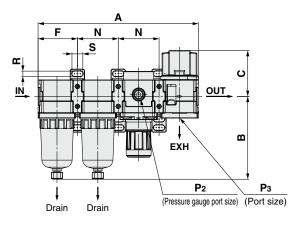
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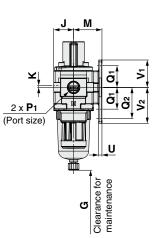
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### AC20C-D to AC40C-D Series

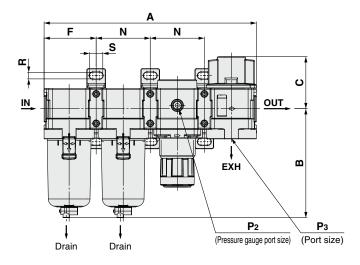
#### Dimensions: With Pressure Relief 3-Port Valve (V)

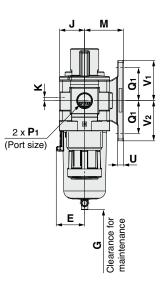
#### AC20C-V-D



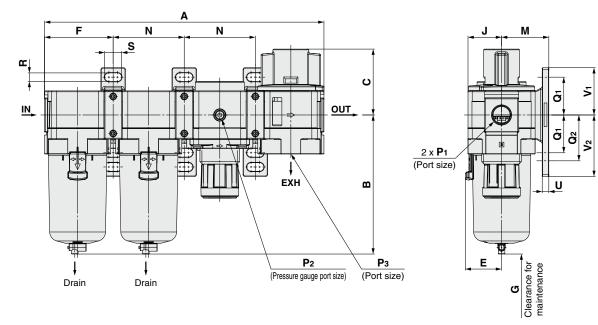


#### AC30C-V-D

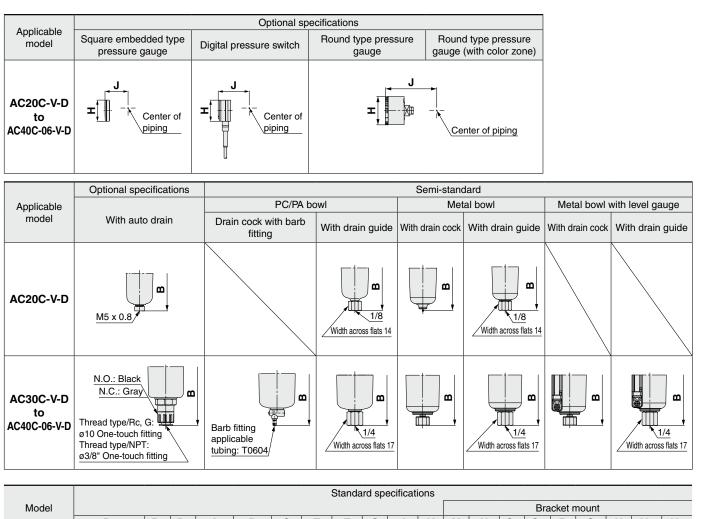




#### AC40C-V-D to AC40C-06-V-D



## Air Combination AC20C-D to AC40C-D Series



Model															Bra	icket r	nount			
	<b>P</b> 1	<b>P</b> 2	Рз	Α	В	С	E	F	G	J	Κ	М	Ν	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20C-V-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	—	41.6	40	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40C-V-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	35.5		50	75.2	40	55	9	18	7	50	65
AC40C-06-V-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	35.5	_	50	80.2	40	55	9	18	7	50	65

					Optiona	al specit	fications						Semi-	standard	l specific	ations	
Model	Squ embe	are dded	Digital pr	essure	Round press		Round press		Round press		With auto	PC/PA	A bowl	Meta	l bowl	Metal be level o	
Moder	type pr gau		swite	ch	gau		gauge ( standa		gauge color z			With barb fitting	With drain guide	ain With drain cock guide <b>B B</b>	With drain cock	With drain guide	
	Н	J	Н	J	Н	L	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

**SMC** 

AR

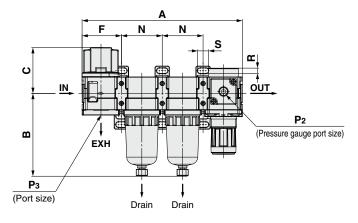
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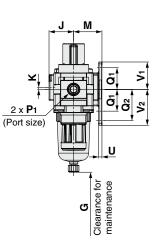
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## AC20C-D to AC40C-D Series

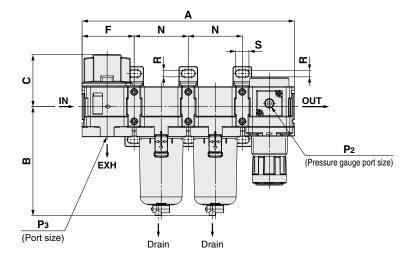
#### Dimensions: With Pressure Relief 3-Port Valve (V1)

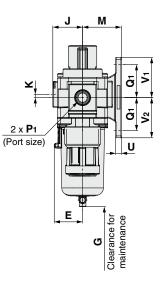
#### AC20C-V1-D



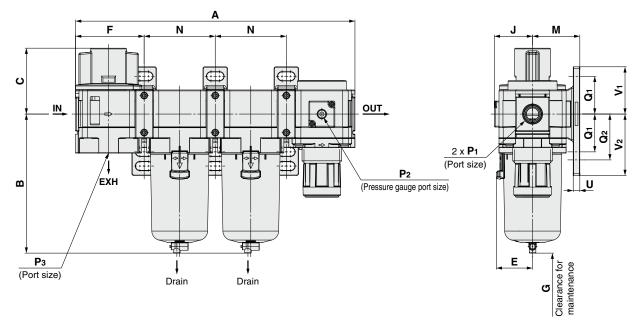


#### AC30C-V1-D



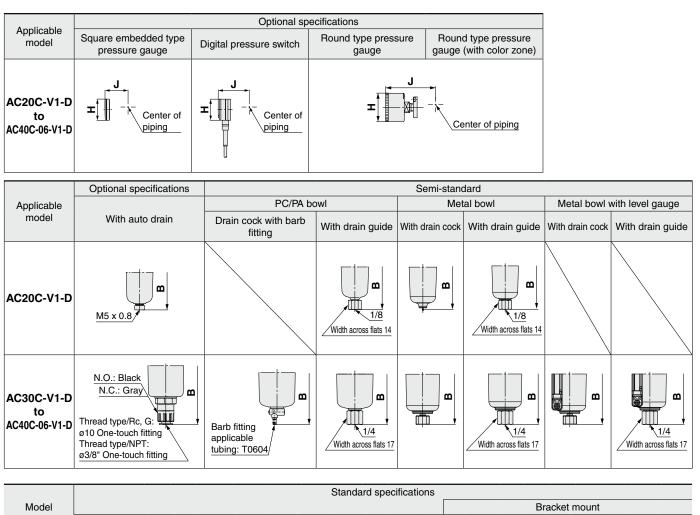


#### AC40C-V1-D to AC40C-06-V1-D





## Air Combination AC20C-D to AC40C-D Series



Model															Bra	icket r	nount			
	<b>P</b> 1	<b>P</b> 2	Рз	Α	В	С	Ε	F	G	J	K	М	Ν	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20C-V1-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	—	41.6	40	26	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V1-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	31.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40C-V1-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	40.5	—	50	75.2	40	55	9	18	7	50	65
AC40C-06-V1-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	40.5	—	50	80.2	40	55	9	18	7	50	65

					Optiona	al specit	fications						Semi-	standard	d specific	ations	
Model		are dded	Digital pr	essure	Round press		Round press		Round press		With auto	PC/PA	A bowl	Meta	l bowl		owl with gauge
Moder	type pressure gauge H J	swite	ch	gau		gauge ( standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	Н	J	Н	J	Н	L	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9		91.4	87.4	93.9	_	_
AC30C-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

AFM / AFD

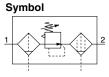
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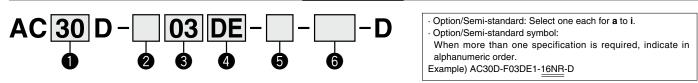
AV

38

# Air Combination Filter Regulator + Mist Separator AC20D-D to AC40D-D



#### How to Order



	<u> </u>	_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•		•
2		Ρ	ipe thread type	<b>N</b> *1	NPT	•		٠
				<b>F</b> *2	G	•		•
				+				
				01	1/8	•	—	—
				02	1/4	۲		
3			Port size	03	3/8	_		•
				04	1/2	—	-	•
				06	3/4	—	_	•
		_		+				
			Float type	Nil	Without auto drain	•		•
		а	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•		•
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.	—		•
				+			-	
	e *			Nil	Without pressure gauge	•	•	•
4	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•		•
	0 D			G	Round type pressure gauge (with limit indicator)	•		•
		b		M	Round type pressure gauge (with color zone)	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry	•		•
	+			+			-	-
	nen		Dueses we well of	Nil	Without attachment	•		•
6	Attachment	с	Pressure relief 3-port valve	V	Mounting position: AW + AFM + V	•	•	•
	Atta			V1*7	Mounting position: $\mathbf{V}$ + AW $\Box$ K + AFM	•	•	•
				+				
		d	Set pressure*8	Nil	0.05 to 0.85 MPa setting	•		•
		u	Set pressure	1	0.02 to 0.2 MPa setting	•		•
				+				
				Nil	Polycarbonate bowl	•		•
				2	Metal bowl	•		•
		е	Bowl <sup>*9</sup>	6	Nylon bowl	•		٠
			DOW	8	Metal bowl with level gauge	_	•	۲
	ą			C	With bowl guard	•	*10	*10
	Semi-standard			6C	With bowl guard (Nylon bowl)	•	*11	*11
6	stan			+			1	-
	ni-s		Filter regulator	Nil	With drain cock	•	•	•
	Ser	f	Mist separator	<b>J</b> *13	Drain guide 1/8	•	-	_
			drain port*12	-	Drain guide 1/4		•	•
				<b>W</b> *14	Drain cock with barb fitting (for ø6 x ø4 nylon tube)			
				+	Della factoria	-	-	-
		g	Exhaust mechanism	Nil	Relieving type	•	•	•
				N	Non-relieving type	•		
				+	Elow direction: Loft to right	-		•
		h	Flow direction	Nil R	Flow direction: Left to right Flow direction: Right to left	•		-
				ň		-		



## Air Combination AC20D-D to AC40D-D Series



	0	
	Body size	
00	00	40

	Symbol	Description	20	Body size	40
dard	Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa			•
6 Remi-standard	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O* <sup>17</sup>	○*17
Sem	<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	$\triangle^{*18}$	$\triangle^{*18}$
*1 Drain guide is NPT1/8 (applicable to	o the AC2	20D-D) *6 When the pressure gauge is attached, a 1.0 MPa *13 Withou	a valve functio	n	

- and NPT1/4 (applicable to the AC30D-D to AC40D-D). The auto drain port comes with a  $\emptyset$ 3/8" One-touch fitting (applicable to the AC30D-D to AC40D-D).
- \*2 Drain guide is G1/8 (applicable to the AC20D-D) and G1/4 (applicable to the AC30D-D to AC40D-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 The filter regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 Refer to chemical data on pages 75 and 109 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- \*11 A bowl guard is provided as standard equipment (nylon). \*12 The combination of float type auto drain C and D is not available.

\*16

- \*14 The combination of metal bowl 2 and 8 is not available.
- \*15 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special.

The digital pressure switch will be equipped with the unit selection function, setting to psi initially. For options: E1, E2, E3, E4

- This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only
- \*18 △: Select with options: E1, E2, E3, E4,

#### Standard Specifications

	Мо	odel		AC20D-D	AC30D-D	AC40D-D	AC40D-06-D
0	Filter F	legulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D
Component	Mist Se	eparator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gau	ge port :	size <sup>*1</sup>	[AW]		1/	8	·
Fluid					A	ir	
Ambient and f	luid tem	peratures*2			−5 to 60°C (	No freezing)	
Proof pressu	re				1.5	MPa	
Max. operatin	g pressi	ure			1.01	MPa	
Auto drain mi	nimum	N.C.	[AW/AFM]	0.1 MPa		0.15 MPa	
operating pre	ssure	N.O.	[AW/AFM]	—		0.1 MPa	
Set pressure	range		[AW]		0.05 to 0	.85 MPa	
Max. flow cap	acity*3		[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/r	min (ANR)
Nominal filtra	tion ratio	na*4	[AW]		5 µ		
		ing ing	[AFM]		0.3 µm (99.9% filt	ered particle size)	
Outlet side oil m	nist conce	ntration*5, *6	[AFM]		Max. 1.0 mg/n	n³ (≈ 0.8 ppm)	
Compressed	air purit	y class*7			ISO 8573-1:20	10 [ 3 : 4 : 3 ]*8	
Drain capacit	у		[AW/AFM]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>
Bowl materia			[AW/AFM]		Polycar	bonate	
Bowl guard			[AW/AFM]	Semi-standard (Steel)	5	Standard (Polycarbonate	e)
Construction			[AW]		Relievi	ng type	
Weight				0.30 kg	0.58 kg	1.12 kg	1.21 kg

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50°C for the products with the digital pressure switch

\*3 Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity The maximum flow capacity varies depending on the inlet pressure.

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side.

For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above \*4 Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*5 The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m3, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable

\*6 The bowl seal and other O-rings are slightly lubricated.

\*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 110.

\*8 The compressed air quality class on the inlet side is [7:4:4].

AFM / AFD

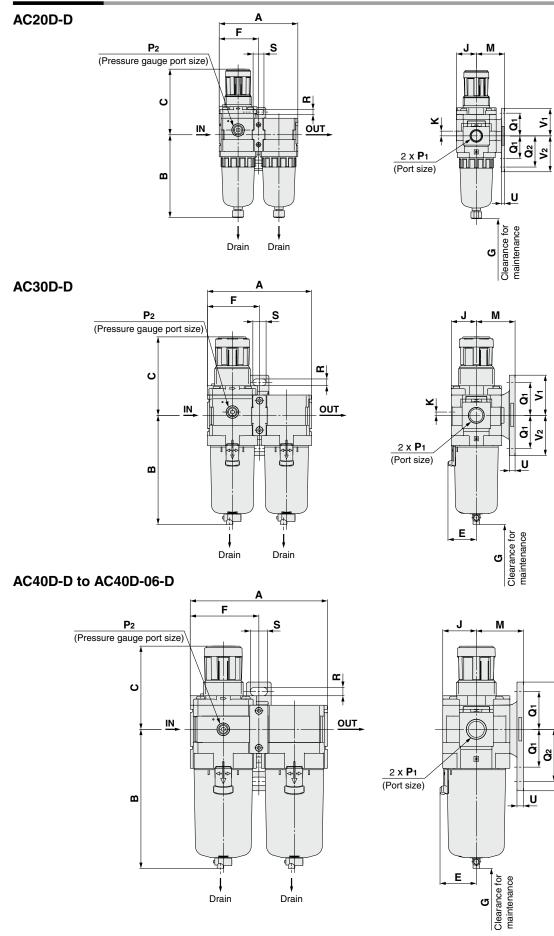
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## AC20D-D to AC40D-D Series

#### Dimensions

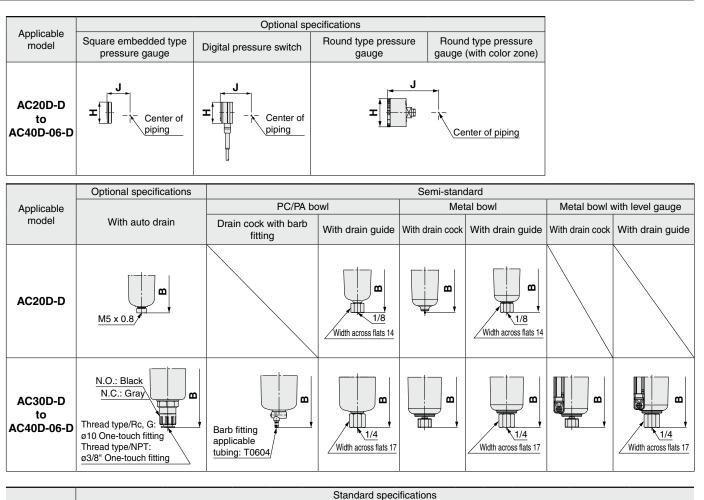


**SMC** 

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## Air Combination AC20D-D to AC40D-D Series



Model														Brack	et mour	nt		
	<b>P</b> 1	P2	Α	В	С	Ε	F	G	J	K	М	<b>Q</b> 1	<b>Q</b> 2	R	S	U	<b>V</b> 1	V2
AC20D-D	1/8, 1/4	1/8	83.2	87.6	71.8	_	41.6	40	21	5	30	24	33	5.5	11.5	3.5	29	38
AC30D-D	1/4, 3/8	1/8	110.2	115.3	86.5	30	55.1	55	26.5	3.5	41	35		7	14	6	42.5	42.5
AC40D-D	1/4, 3/8, 1/2	1/8	145.2	147.1	91.5	38.4	72.6	80	35.5	—	50	40	55	9	18	7	50	65
AC40D-06-D	3/4	1/8	155.2	149.1	93	38.4	77.6	80	35.5	—	50	40	55	9	18	7	50	65

					Optiona	al speci <sup>.</sup>	fications						Semi-	standarc	l specific	ations	
Model			Digital pr	essure	Round press		Round press		Round press		With auto	PC/P/	A bowl	Meta	l bowl		owl with gauge
Model	type pressure gauge H J P-D □28 27	swite	ch	gau		gauge ( standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
		Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В	
AC20D-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	—	91.4	87.4	93.9	_	_
AC30D-D		□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3	
AC40D-D	D □28 32.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174	
AC40D-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

**SMC** 

AFM / AFD

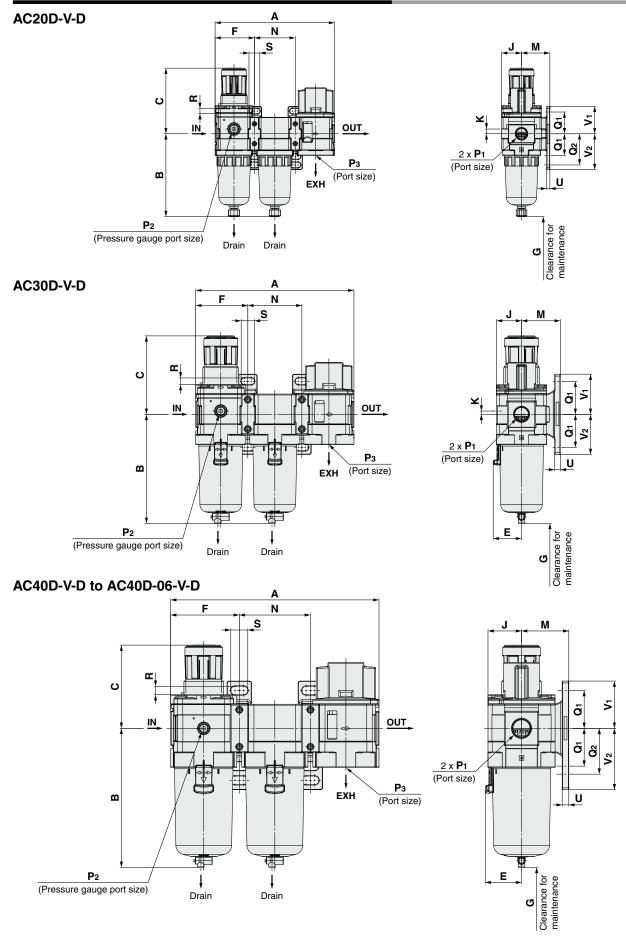
AR

AL

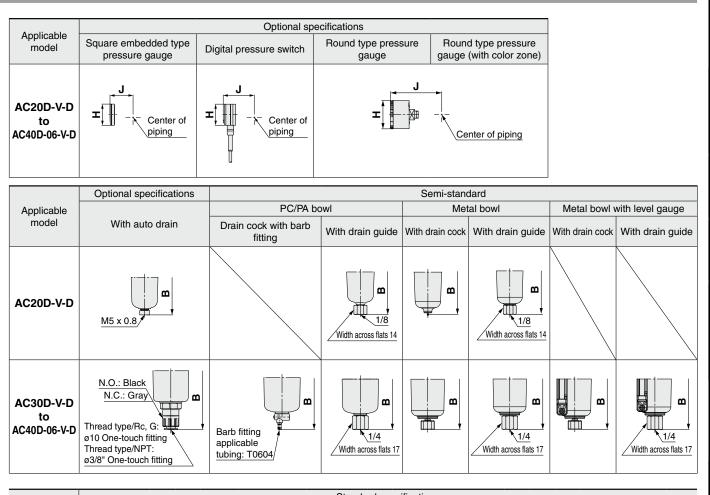
AV

## AC20D-D to AC40D-D Series

#### Dimensions: With Pressure Relief 3-Port Valve (V)



## Air Combination AC20D-D to AC40D-D Series



								Standa	rd sp	ecificati	ons									
Model															Bra	icket r	nount			
	<b>P</b> 1	<b>P</b> 2	Рз	Α	В	С	Е	F	G	J	Κ	Μ	Ν	<b>Q</b> 1	<b>Q</b> 2	R	S	U	<b>V</b> 1	V2
AC20D-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8		41.6	40	21	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40D-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	35.5	—	50	75.2	40	55	9	18	7	50	65
AC40D-06-V-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	35.5	—	50	80.2	40	55	9	18	7	50	65

					Optiona	al speci	fications						Semi-	standarc	l specific	ations	
Model	Squ embe		Digital pr	essure	Round		Round press		Round press		With auto	PC/PA	A bowl	Meta	l bowl	Metal b level g	owl with gauge
Model	type pr gau		swite	ch	press gau		gauge ( standa		gauge color z			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	н	J	Н	J	Н	L	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176



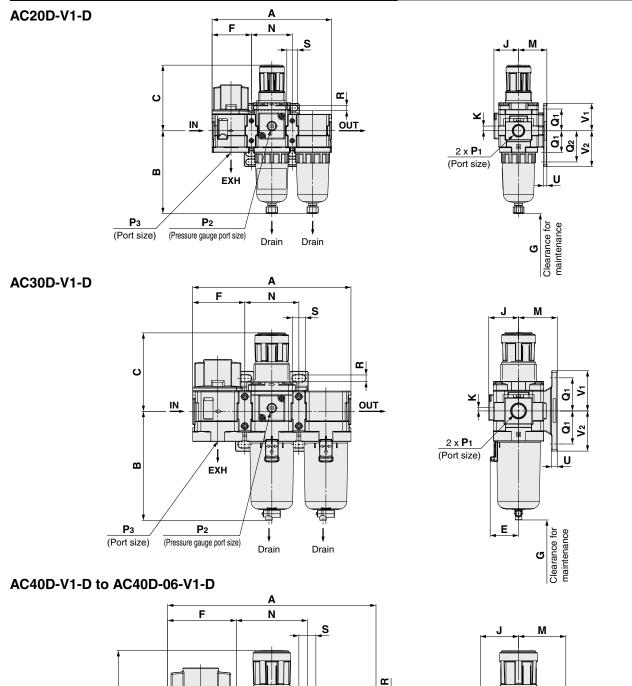
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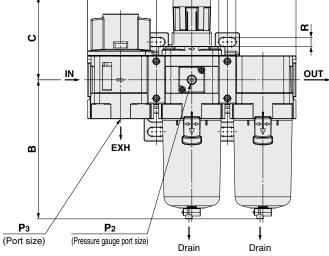
AW + AL AF + AR + AL

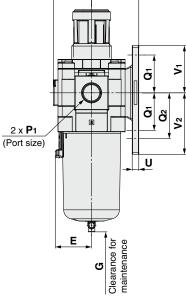
AL

## AC20D-D to AC40D-D Series

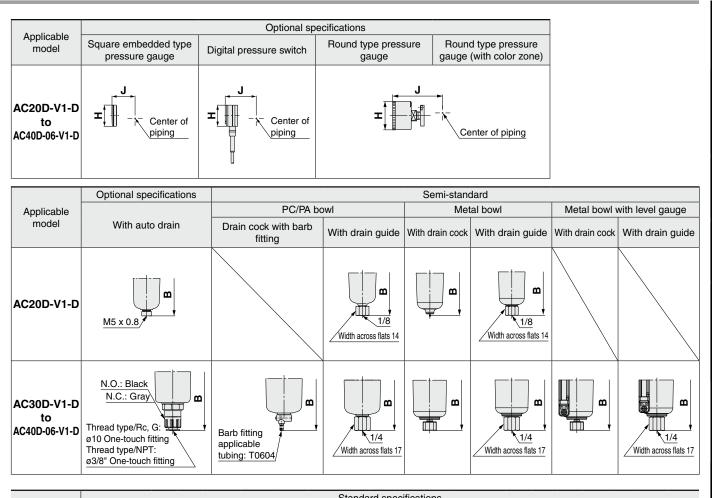
#### Dimensions: With Pressure Relief 3-Port Valve (V1)







## Air Combination AC20D-D to AC40D-D Series



								Standa	ra sp	ecilicati	ons									
Model												Bracket mount								
	<b>P</b> 1	<b>P</b> 2	P3	Α	В	С	Ε	F	G	J	Κ	Μ	Ν	<b>Q</b> 1	Q2	R	S	U	<b>V</b> 1	V2
AC20D-V1-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	—	41.6	40	26	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V1-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	31.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40D-V1-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	40.5	—	50	75.2	40	55	9	18	7	50	65
AC40D-06-V1-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	40.5	—	50	80.2	40	55	9	18	7	50	65

				Optional specifications												Semi-standard specifications					
Model	Square embedded		Digital pressure		Round type pressure		Round type pressure auto				Metal bowl		Metal bowl with level gauge								
Woder	type pr gau		swite	ch	gau		gauge ( standa		00	gauge (with color zone)		With barb With dra fitting guide		With drain cock	With drain guide	With drain cock	With drain guide				
	Н	J	н	J	Н	L	Н	J	Н	J	В	В	В	В	В	В	В				
AC20D-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	_				
AC30D-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3				
AC40D-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174				
AC40D-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176				



AC

AW + AL AF + AR + AL

## *AC-D Series* Option / Accessory / Attachment Part No. List

							Par	t no.						
					For AC20-D	For AC30-D	For AC40-D	For AC40-06-D	For AC50-D	For AC60-D				
O a ati a a				Model	For AC20A-D	For AC30A-D	For AC40A-D	For AC40A-06-D	For AC50A-D	For AC60A-D				
Section					For AC20B-D	For AC30B-D	For AC40B-D	For AC40B-06-D	For AC50B-D	For AC60B-D				
	Desc	cription			For AC20C-D	For AC30C-D	For AC40C-D	For AC40C-06-D	—	_				
	Dest	Inplion			For AC20D-D	For AC30D-D	For AC40D-D	For AC40D-06-D	_	_				
		David Arms	Standard		G36-1	0-□01		G46-1	0-□01					
		Round type	0.02 to 0.2	MPa setting	G36-4	G36-4-D01 G46-4-D01								
	*1	Round type	Star	ndard	G36-10	)-□01-L	G46-10	-□01-L						
	Pressure	(with color zone)	0.02 to 0.2	MPa setting	G36-4-□01-L G46-4-□01-L									
	gauge	Square	Star	ndard	GC3-10AS-D [136150A (Pressure gauge cover only)]									
		embedded type*2	0.02 to 0.2	MPa setting	GC3-4AS-D [136150A (Pressure gauge cover only)]									
Option			NPN output, Wi	ring bottom entry	ISE35-N-25-MLA-X523 [ISE35-N-25-M (Switch body only)]*3									
	Digital	pressure	NPN output, V	Viring top entry		ISE35-R-25	-MLA-X523 [ISE35	5-R-25-M (Switch b	ody only)]* <sup>3</sup>					
	switch	1	PNP output, Wir	ring bottom entry		ISE35-N-65	-MLA-X523 [ISE35	5-N-65-M (Switch b	ody only)]*3					
			PNP output, V	Viring top entry		ISE35-R-65	-MLA-X523 [ISE35	5-R-65-M (Switch b	ody only)]*3					
	Float type N.C.				AD27-D	AD37-D		AD4	7-D					
	auto drain <sup>*4</sup> N.O.				_	AD38-D		AD4						
	Spacer p. 48			p. <b>48</b>	Y200-D	Y300-D	Y400-D	Y500-D	Y60	0-D				
Accessory				p. 48	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y60	-				
	Pressure relief 3-port valve*5, *6       p. 49         Piping adapter*5, *6       p. 50         L-shaped piping adapter*5, *6       p. 51			VHS20-□01-D VHS20-□02-D	VHS30-□02-D VHS30-□03-D	VHS40-□02-D VHS40-□03-D VHS40-□04-D	VHS40-⊡06-D	VHS50-□06-D VHS50-□10-D	—					
			s p. 50		E200-⊡01-D E200-⊡02-D E200-⊡03-D	E300-⊡02-D E300-⊡03-D E300-⊡04-D	E400-□02-D E400-□03-D E400-□04-D E400-□06-D	_	_	_				
			ing adapter <sup>*5, *6</sup> p. 51		E200L-⊡01-D E200L-⊡02-D	E300L-⊡01-D E300L-⊡02-D E300L-⊡03-D	E400L-⊡02-D E400L-⊡03-D E400L-⊡04-D	_	-	-				
	_	r-spacer* <sup>5, *6</sup> p. 52		Standard	Y210-□01-D Y210-□02-D	Y310-□01-D Y310-□02-D Y310-□03-D	Y410-□02-D Y410-□03-D Y410-□04-D	_	_					
	I-spac			Slim type	Y210-□01-1-D Y210-□02-1-D	Y310-□01-1-D Y310-□02-1-D	Y410-□02-1-D Y410-□03-1-D	_	_	_				
Atta ala mant	C	*5 *6	- 59	Standard	Y24-⊡01-D Y24-⊡02-D	Y34-□01-D Y34-□02-D Y34-□03-D	Y44-□02-D Y44-□03-D Y44-□04-D	_	_	_				
Attachment	Cross	spacer*0, *0	p. <b>53</b>	Front and back port selectable type	Y24-⊡01-1-D Y24-⊡02-1-D	Y34-□01-1-D Y34-□02-1-D Y34-□03-1-D	Y44-⊡02-1-D Y44-⊡03-1-D Y44-⊡04-1-D	_	_	-				
	Proces	ure switch*6	p. <b>54</b>	Standard	IS10M-20-D	IS10M-30-D	IS10M-40-D	_	_	_				
	FICSS	die Switch -	0.54	Slim type	IS10M-20-1-D	IS10M-30-1-D	IS10M-40-1-D	_	-	-				
		ure switch spacer <sup>*5, *6</sup>		p. 55	IS10T-20-□01-D IS10T-20-□02-D	IS10T-30-□02-D	IS10T-40-□02-D IS10T-40-□03-D IS10T-40-□04-D	_		_				
		ure switch -shaped pipir er <sup>*5, *6</sup>	ng	p. <b>56</b>	IS10L-20-□01-D IS10L-20-□02-D		IS10L-40-□02-D IS10L-40-□03-D IS10L-40-□04-D			_				
Pressure switch with piping adapter*5, *6		<b>*</b> *5, *6	p. 57	IS10E-20-□01-D IS10E-20-□02-D IS10E-20-□03-D	IS10E-30-□03-D	IS10E-40-□02-D IS10E-40-□03-D IS10E-40-□04-D IS10E-40-□06-D	_	_	_					

\*1 □ in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications. \*4 Minimum operating pressure: N.O. type–0.1 MPa; N.C. type–0.1 MPa (AD27-D) and 0.15 MPa (AD37-D/AD47-D). Please contact SMC separately for psi and °F unit display specifications.

\*2 Including one O-ring and 2 mounting screws

\*3 Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached. []: Switch body only

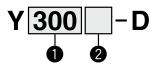
Regarding how to order the digital pressure switch, refer to the Web Catalog.

\*5 □ in attachment part numbers indicates a pipe thread type. No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread.

\*6 Separate spacers are required for modular units.

# AC-D Series ACCESSORIES (Spacer / Spacer with Bracket)

#### Spacer / Spacer with Bracket



		Symbol	Description		Body size	1 e [Applicable	AC size]	
		Cymbol	Decemption	<b>200</b> [AC20]	<b>300</b> [AC30]	<b>400</b> [AC40]	<b>500</b> [AC40-06]	600 [AC50/AC60]
_		Nil	Spacer			•	•	
2	Bracket	т	Spacer with bracket	•	•	•	•	•



Spacer



Spacer with bracket

#### **Standard Specifications**

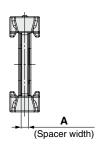
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

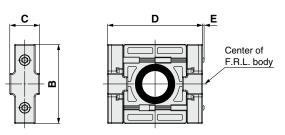
#### **Replacement Parts**

				Part no.		
Description	Material	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D
		Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600T-D
Seal	HNBR	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S

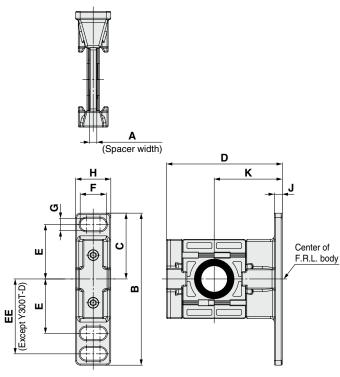
#### Dimensions

#### Spacer





Model	Α	В	С	D	E	Applicable size
Y200-D	3.2	35	13.2	42	0.6	AC20-D
Y300-D	4.2	43	16.2	53	—	AC30-D
Y400-D	5.2	51	19.2	71	—	AC40-D
Y500-D	5.2	54	21.2	71	—	AC40-06-D
Y600-D	6.2	64	27.2			AC50-D
1000-D	0.2	64	21.2	90	_	AC60-D



Spacer with bracket

Model	Α	в	С	D	Е	EE	F	G	н	J	κ	Applicable size
Y200T-D	3.2	67	29	51	24	33	11.5	5.5	15.5	3.5	30	AC20-D
Y300T-D	4.2	85	42.5	67.5	35	—	14	7	20	6	41	AC30-D
Y400T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	AC40-D
Y500T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	AC40-06-D
Y600T-D	6.0	140	60	115	50	70	20	4.4	31.2	0	70	AC50-D
10001-D	0.2	140	60	115	50	70	20	11	31.2	0	70	AC60-D

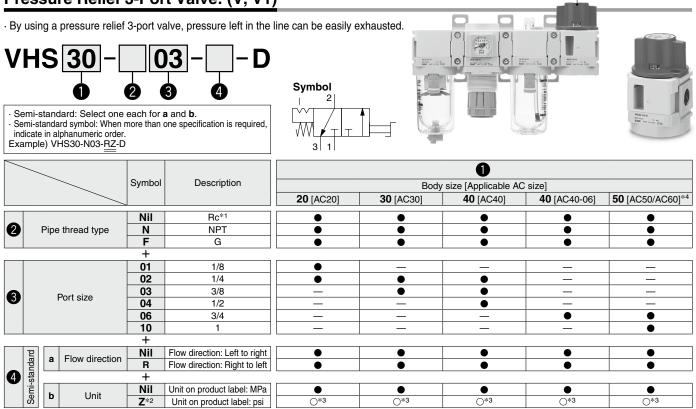
AL

AV

# AC-D Series Attachments

#### Pressure Relief 3-Port Valve: (V, V1)

Pressure relief 3-port valve



\*1 The pipe thread type for the EXH port is G.

\*2 For the pipe thread type: NPT only. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*3 O: For the pipe thread type: NPT only

\*4 The VHS50 can be connected to the AC60.

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

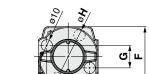
#### **Flow Rate Characteristics**

	Port s	size		Flow rate characteristics									
Model			IN -	→ OUT		OUT	$\rightarrow EXF$	1					
Model	IN, OUT	EXH	C (dm³/s⋅bar)	b	Cv	C (dm³/s⋅bar)	b	Cv					
VHS20	1/8	1/8	4.0	0.41	1.1	3.7	0.42	1.1					
VH320	1/4	1/8	5.8	0.31	1.4	3.8	0.42	1.1					
VHS30	1/4	1/4	8.8	0.44	2.4	8.0	0.46	2.3					
VH530	3/8	1/4	14.1	0.28	3.5	7.8	0.46	2.2					
	1/4		9.5	0.49	2.8	13.3	0.47	3.6					
VHS40	3/8	3/8	17.2	0.47	4.8	13.6	0.47	3.7					
	1/2		26.7	0.29	6.3	13.4	0.43	3.7					
VHS40-06	3/4	1/2	34.0	0.22	7.6	16.1	0.41	4.4					
VHS50	3/4	1/0	45.0	0.26	10.6	23.0	0.49	6.4					
VH550	1	1/2	53.3	0.36	13.5	22.8	0.49	6.3					

#### **Caution on Mounting**

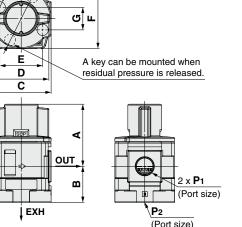
• Use an air filter on the inlet side for operating protection.

 $\cdot$  When mounting a silencer, etc., on the EXH port, refer to the operation manual.



Dimensions

IN



<b>P</b> 1	P2	Α	В	С	D	Applicable size
1/8, 1/4	1/8	48.5	23	40	37	AC20-D
1/4, 3/8	1/4	55	32	53	49	AC30-D
1/4, 3/8, 1/2	3/8	69.7	41.3	70	63	AC40-D
3/4	1/2	71.7	43.3	75	63	AC40-06-D
3/4, 1	1/2	86.5	44.5	90	80	AC50-D/AC60-D
	1/8, 1/4 1/4, 3/8 1/4, 3/8, 1/2 3/4	1/8, 1/4         1/8           1/4, 3/8         1/4           1/4, 3/8, 1/2         3/8           3/4         1/2	1/8, 1/4         1/8         48.5           1/4, 3/8         1/4         55           1/4, 3/8, 1/2         3/8         69.7           3/4         1/2         71.7	1/8, 1/4         1/8         48.5         23           1/4, 3/8         1/4         55         32           1/4, 3/8, 1/2         3/8         69.7         41.3           3/4         1/2         71.7         43.3	1/8, 1/4         1/8         48.5         23         40           1/4, 3/8         1/4         55         32         53           1/4, 3/8, 1/2         3/8         69.7         41.3         70           3/4         1/2         71.7         43.3         75	1/8, 1/4         1/8         48.5         23         40         37           1/4, 3/8         1/4         55         32         53         49           1/4, 3/8, 1/2         3/8         69.7         41.3         70         63           3/4         1/2         71.7         43.3         75         63

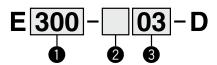
Model	E	F	G	н	Applicable size
VHS20-D	28	42	17.5	40	AC20-D
VHS30-D	38	53	20	53	AC30-D
VHS40-D	52	71	29	70	AC40-D
VHS40-06-D	52	71	29	70	AC40-06-D
VHS50-D	72	90	33	90	AC50-D/AC60-D

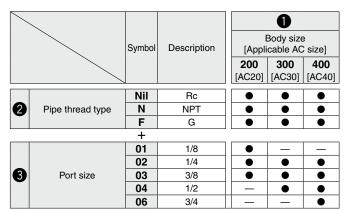


## Attachments **AC-D** Series

#### Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4

· Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.

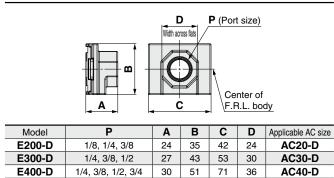




#### **Standard Specifications**

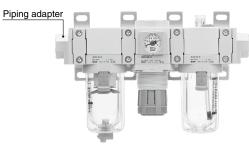
Fluid	Air
Ambient and fluid temperatures	–5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions



#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.





AC

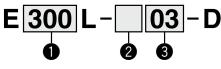
AW + AL || AF + AR + AL

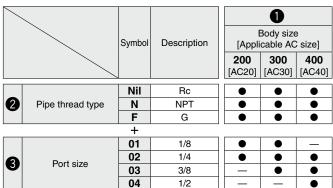
A₹

## AC-D Series

#### L-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2

- · Upward/downward piping is possible on the inlet side and the outlet side of F.R.L. units.
- $\cdot$  Ideal for space-saving and reducing piping labor
- · Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.





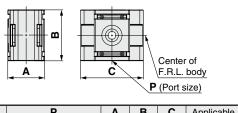
# L-shaped piping adapter



#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions



Model	P	A	в	С	Applicable AC size
E200L-D	1/8, 1/4	28	35	42	AC20-D
E300L-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400L-D	1/4, 3/8, 1/2	39	51	71	AC40-D

#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

## Attachments **AC-D** Series

0

IN

IN

OUT

OUT (1

Body type: Slim

(Y□-□□-1-D)

OUT ①

(Port size)

► OUT

Port size

6

T-spacer

0

e

OUT

Port size

6

Body type: Standard

(Y□-□□-D)

OUT ①

(Port size)

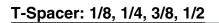
IN -

IN

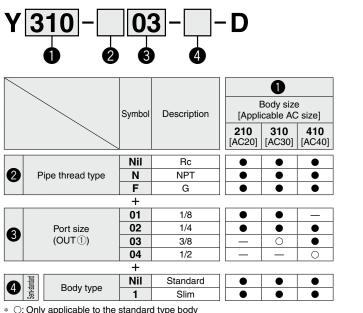
OUT

OUT (1

0



· Using a T-spacer facilitates the branching of air flow.



\* O: Only applicable to the standard type body

#### Standard Specifications

Fluid	Air
Ambient and fluid temperatures	–5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa



#### Body type: Standard Body type: Slim Е (Width across flats) m m Center of Center of F.R.L. body С С F.R.L. body Model Ρ A в С Applicable AC size Model Ρ Α в С D Е Applicable AC size Y210-D 28 Y210-1-D 1/8. 1/4 35 42 AC20-D 14.6 48.5 42 19 AC20-D 1/8, 1/4 31 Y310-D 1/8, 1/4, 3/8 31 43 53 AC30-D Y310-1-D 1/8, 1/4 14.6 57.5 53 36 19 AC30-D AC40-D 1/4, 3/8 Y410-D 1/4, 3/8, 1/2 71 Y410-1-D 71 AC40-D 39 51 18.6 67 41.5 24

Caution on Mounting

· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

. The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

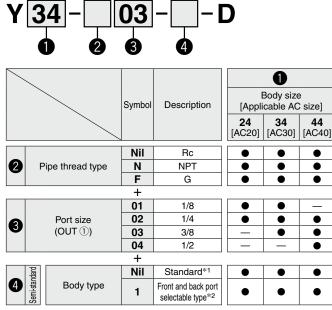
AC
AF + AR + AL
AW + AL
AF + AR
AF + AFM + AR
AW + AFM
Attachments

A

## AC-D Series

#### Cross Spacer: 1/8, 1/4, 3/8, 1/2

 $\cdot$  The piping can be branched upward/downward (OUT (1)) or forward/backward (OUT (2)).



\*1 The front and back ports are for releasing pressure and only come in size 1/8, irrespective of the ③ port size. The minimum port size is 1.4 mm.

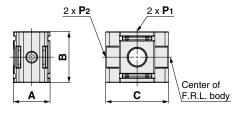
 $\ast 2\,$  The front and back ports come in the same size as the 3 port size.

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

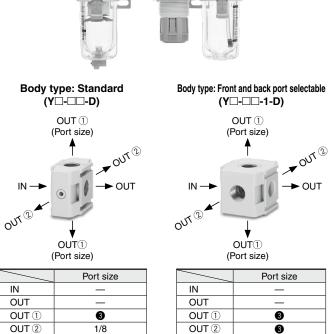
#### Dimensions

#### Body type: Standard



Model	<b>P</b> 1	<b>P</b> 2*1	Α	В	С	Applicable AC size
Y24-D	1/8, 1/4	1/8	28	35	42	AC20-D
Y34-D	1/8, 1/4, 3/8	1/8	31	43	53	AC30-D
Y44-D	1/4, 3/8, 1/2	1/8	39	51	71	AC40-D

\*1 A resin plug is attached to the P<sub>2</sub> port and shipped together with the product.

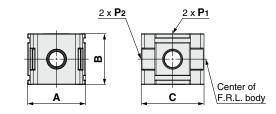


0

#### Body type: Front and back port selectable

Cross spacer

0



Model	<b>P1, P2</b> *1	Α	В	С	Applicable AC size
Y24-1-D	1/8, 1/4	40	35	42	AC20-D
Y34-1-D	1/8, 1/4, 3/8	49	43	53	AC30-D
Y44-1-D	1/4, 3/8, 1/2	60	51	71	AC40-D

\*1 Two hexagon socket head plugs the same size as the P1 and P2 ports are shipped together with the product.

#### **Caution on Mounting**

• Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

• The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

## Attachments **AC-D** Series

AC

AW + AL || AF + AR + AL

AF + AR

AF + AFM + AR

AW + AFM

<u>Attachments</u>

ΑF

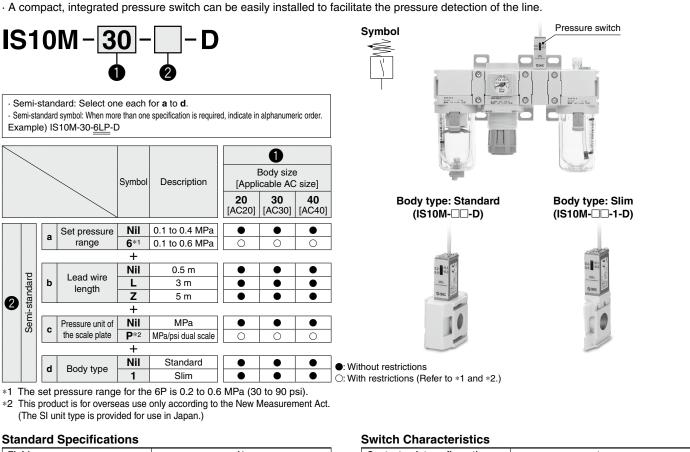
AFM / AFD

A R

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#### **Pressure Switch**



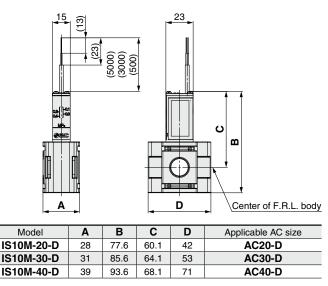
Fluid	Air
Ambient and fluid temperatures	−5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less

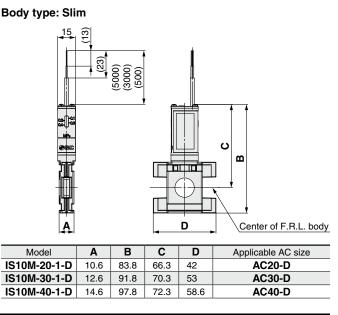
1a
2 VA (AC), 2 W (DC)
100 V or less
12 V to 24 VAC, DC: 50 mA 48 VAC, DC: 40 mA 100 VAC, DC: 20 mA

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

#### Dimensions

#### Body type: Standard





#### **Caution on Mounting**

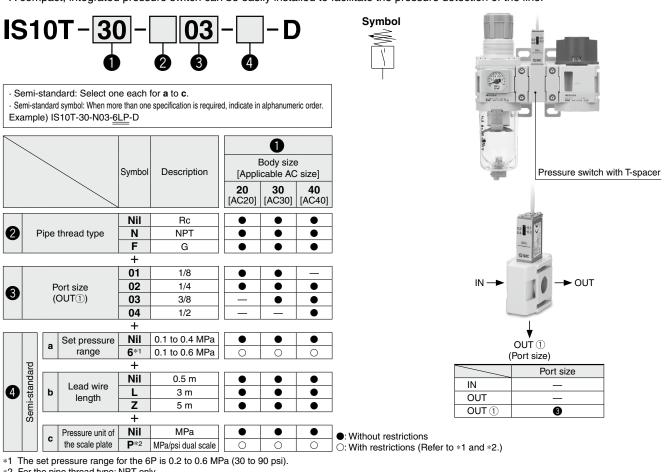
Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.



## AC-D Series

#### Pressure Switch with T-Spacer

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.



\*2 For the pipe thread type: NPT only

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### Standard Specifications

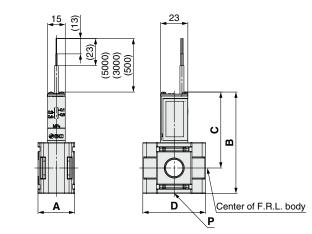
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less

#### **Switch Characteristics**

Contact point configuration	1a
Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	12 V to 24 VAC, DC: 50 mA 48 VAC, DC: 40 mA 100 VAC, DC: 20 mA

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

#### Dimensions



Model	Р	Α	В	С	D	Applicable AC size
IS10T-20-D	1/8, 1/4	28	77.6	60.1	42	AC20-D
IS10T-30-D	1/8, 1/4, 3/8	31	85.6	64.1	53	AC30-D
IS10T-40-D	1/4, 3/8, 1/2	39	93.6	68.1	71	AC40-D

#### Caution on Mounting

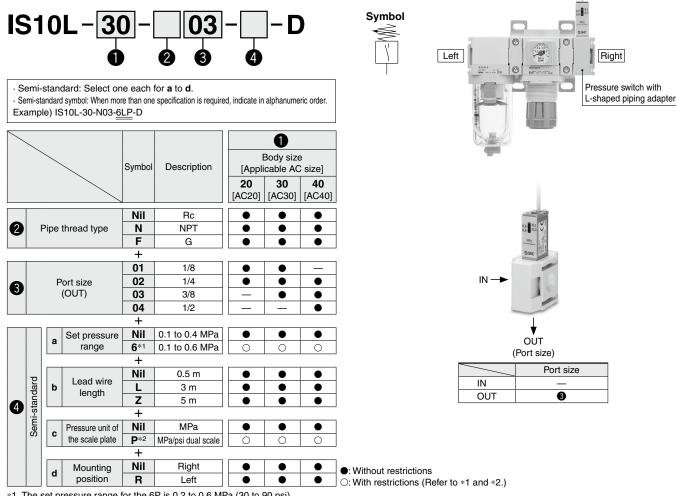
- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- . The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.



## Attachments **AC-D** Series

#### Pressure Switch with L-Shaped Piping Adapter

- · A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.
- · Using on the inlet side or the outlet side of F.R.L. units allows the component to be installed/removed without removing the piping.



The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi). \*2 For the pipe thread type: NPT only

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

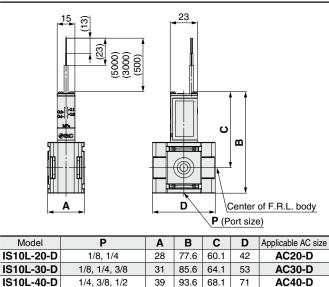
Fluid	Air			
Ambient and fluid temperatures	–5 to 60°C (No freezing)			
Proof pressure	1.0 MPa			
Max. operating pressure	0.7 MPa			
Set pressure range (when OFF)	0.1 to 0.4 MPa			
Hysteresis	0.08 MPa or less			

#### Switch Characteristics

Contact point configuration	1a
Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	12 V to 24 VAC, DC: 50 mA 48 VAC, DC: 40 mA 100 VAC, DC: 20 mA

For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

#### Dimensions



39

Caution on Mounting
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SMC

AF

AFM / AFD

AB

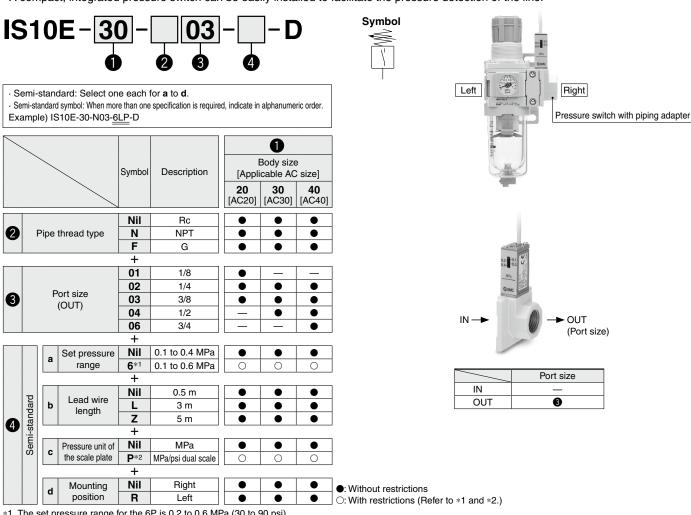
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## AC-D Series

#### Pressure Switch with Piping Adapter

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.



\*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi). \*2 For the pipe thread type: NPT only

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### Standard Specifications

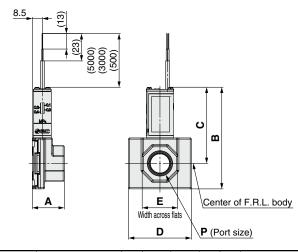
Fluid	Air			
Ambient and fluid temperatures	-5 to 60°C (No freezing)			
Proof pressure	1.0 MPa			
Max. operating pressure	0.7 MPa			
Set pressure range (when OFF)	0.1 to 0.4 MPa			
Hysteresis	0.08 MPa or less			

#### **Switch Characteristics**

Contact point configuration	1a
Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	12 V to 24 VAC, DC: 50 mA 48 VAC, DC: 40 mA 100 VAC, DC: 20 mA

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

#### Dimensions



Model	Р	Α	В	С	D	Ε	Applicable AC size
IS10E-20-D	1/8, 1/4, 3/8	24	77.8	60.3	42	24	AC20-D
IS10E-30-D	1/4, 3/8, 1/2	27	85.8	64.3	53	30	AC30-D
IS10E-40-D	1/4, 3/8, 1/2, 3/4	30	93.8	68.3	71	36	AC40-D

#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required. 57

ЧF

AFM / AFD

A R

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## AC-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### Air Supply

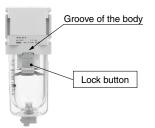
## **A** Caution

1. Use an air filter with 5  $\mu$ m or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3-port valve on the inlet side.

#### **Mounting / Adjustment**

## **A** Caution

1. When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC30-D to AC60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



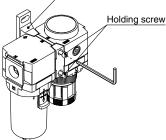
2. Tighten the 2 holding screws on the spacer with bracket or spacer evenly.

Tighten them to the recommended tightening torque.

Insufficient tightening torque may result in loosening or sealing failure. Excessive tightening torque may damage the thread, etc.

Recommende	d Torque				Unit: N⋅m	
Applicable model	AC20□	AC30□	AC40□	AC40⊡-06	AC50□ AC60□	
Spacer with bracket part no.	Y200T-D	т-D ҮЗООТ-D Ү400Т-D		Y500T-D	Y600T-D	
Spacer part no.	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D	
Torque	0.36 ±0.036	1.2 ±0.05	1.2 ±0.05	1.4 ±0.05	2.0 <u>±</u> 0.1	

#### Spacer with bracket



Selection

## \land Warning

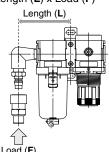
- 1. Piping load and moment
  - Avoid any torsional or bending moments other than those caused by the equipment's own weight as failure to do so may result in damage.

Support external piping separately. If moment application is unavoidable during operation, the moment should be lower than the max. moment shown below.

Piping materials without flexibility, such as steel tube piping, are prone to being affected by excess moment loads or vibrations from the piping side. Use flexible tubing in between to avoid such effects.

					Unit: N⋅m
Applicable model	AC20□	AC30□	AC40□	AC40□-06	AC50□ AC60□
Max. moment (M)	14.5	16	19.5	35	45
Max moment (M)	Longth (		<b>(E</b> )		

Max. moment (M) = Length (L) x Load (F)



- 2. Float type auto drain
- Operate under the following conditions to avoid a malfunction. <N.O. type>
- Operating compressor: 0.75 kW (100 L/min (ANR)) or more When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.

For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.

- Operating pressure: 0.1 MPa or more
- <N.C. type>
- Operating pressure for AD27-D: 0.1 MPa or more Operating pressure for AD37-D/AD47-D: 0.15 MPa or more
- **3.** Use a regulator or filter regulator with backflow function when mounting a pressure relief 3-port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

## A Caution

- When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may backflow. Therefore, releasing air that does not contain traces of lubricant is not possible. To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.
- 2. If a pressure relief 3-port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this manner.
- **3.** An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.
- 4. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For air combination selection, refer to page 99 in the "Product Selection Guide."



# Modular Type Air Filter **AF Series**

Air Filter AF Series	Model	Port size	Filtration [µm]	Options
	AF20-D	1/8, 1/4		
and and a ten and and ten and and	AF30-D	1/4, 3/8		
	AF40-D	1/4, 3/8, 1/2	5	Bracket
	AF40-06-D	3/4		Float type auto drain
	AF50-D	3/4, 1		
p. 60 to 68	AF60-D	1		

	nbol Filter		Air Filter with $2$ $1$		20-D to .					- 81	
					How to Order					AF	30-D
A	F	3		)3   6		ption/Semi-standard: S ption/Semi-standard sy /hen more than one spe phanumeric order. ample) AF30-03 <u>BD</u> -R-C	mbol: ecificatio		red, indica	ate in	
	<u> </u>			Symbol	Description						
				Symbol	Description		20	30	Body size	, 50	60
				Nil	Rc		•			•	
0					•	•	•	•	•		
-				F	G		•			•	
				+	1/2		-	1			]
	01 1/8 02 1/4						•	•	_		
_	03			02	3/8		_				
3			Port size	04	1/2		_	_	•	_	
				06	3/4		_	_	•	•	
				10	1		—	—	—	۲	•
				+						-	
		a	Mounting	Nil B <sup>*1</sup>	Without mounting option		•	•	•	•	•
_	tion			<b>⊢</b> <b>B</b> <sup>*</sup>	With bracket		•	•	●	•	•
4	Optic			Nil	Without auto drain		•				
	0	b	Float type auto	C*3	N.C. (Normally closed) Drain port is closed when pre	essure is not applied.	•	•	•	•	•
			drain*2	<b>D</b> *4	N.O. (Normally open) Drain port is open when pre		_	•	•	•	•
				+							
				Nil	Polycarbonate bowl		•	•	●	•	●
				2	Metal bowl		•	•	●	•	●
		с	Bowl <sup>*5</sup>	6	Nylon bowl		•	•	•	•	•
				8 C	Metal bowl with level gauge With bowl guard		•	*6	● *6	● *6	● *6
				6C	With bowl guard (Nylon bowl)				*7	*7	*7
	p			+			•	l			]
	Semi-standard			Nil	With drain cock		•	•			
5	stai	d	Drain port*8	<b>J</b> *9	Drain guide 1/8					_	
	jä.	ď	Drain port		Drain guide 1/4		_		•	•	•
	Ň			<b>W</b> *10	Drain cock with barb fitting		_		●	●	●
				+	Flow dispositions Laft to visit		_			-	
		е	Flow direction	Nil R	Flow direction: Left to right Flow direction: Right to left		-		•	•	
				<u>н</u> +			•		•	•	•
				Nil	Unit on product label: MPa, °C		•				
		f	Unit	<b>Z</b> *11	Unit on product label: psi, °F		O*12	O*12		O*12	O*12

\*3 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

\*4 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended. \*5 Refer to chemical data on page 68 for chemical resistance of the bowl. \*6 A bowl guard is provided as standard equipment (polycarbonate).

\*7 A bowl guard is provided as standard equipment (nylon).

\*8 The combination of float type auto drain C and D is not available.

\*9 Without a valve function. The mounting screws are the same as the thread of ②.
 \*10 The combination of metal bowl 2 and 8 is not available.

\*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) \*12 O: For the pipe thread type: NPT only



AV

## AF20-D to AF60-D Series

#### **Standard Specifications**

Model	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D			
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid		Air							
Ambient and fluid temperatures			−5 to 60°C (	No freezing)					
Proof pressure			1.5	MPa					
Max. operating pressure	1.0 MPa								
Auto drain minimum N.C.	0.1 MPa	0.1 MPa 0.15 MPa							
operating pressure N.O.	—	— 0.1 MPa							
Nominal filtration rating <sup>*1</sup>	5 μm								
Compressed air purity class <sup>*2</sup>	ISO 8573-1:2010 [ 6 : 8 : 4 ] <sup>*3</sup>								
Drain capacity	8 cm <sup>3</sup>	25 cm <sup>3</sup> 45 cm <sup>3</sup>							
Bowl material	Polycarbonate								
Bowl guard	Semi-standard (Steel)	Semi-standard (Steel) Standard (Polycarbonate)							
Weight	0.09 kg	0.17 kg	0.35 kg	0.39 kg	0.85 kg	0.92 kg			

\*1 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*2 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 110. \*3 The compressed air quality class on the inlet side is [7:9:4].

#### Bowl Assembly/Part Nos.

Bowl	Drain discharge	Ducin nort	Other			Model				
material	mechanism	Drain port	Other	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D	
		With drain cock	—	C2SF-D	—			-		
		With drain COCK	With bowl guard	C2SF-C-D	C3SF-D		C4S	F-D		
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-W-D		C4SF	-W-D		
Dolycorhonoto	olycarbonate	With drain guide	_	C2SF□-J-D	—			-		
FOIYCAIDOIIale		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D		C4SF	]-J-D		
	Automatic*	Normally aloged (N.C.)	— With bowl guard	AD27-D	—	—				
		·····,		AD27-C-D	AD37□-D	AD47□-D				
	(Auto drain)	Normally open (N.O.)	With bowl guard	—	AD38□-D	AD48□-D				
		With drain cock	—	C2SF-6-A	—	—				
		With train cock	With bowl guard	C2SF-6C-A	C3SF-6-A		C4SF	-6-A		
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-6W-A		C4SF-	6W-A		
Nylon		With drain guide	_	C2SF□-6J-A				-		
INVIOIT		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF⊡-6J-A				
	Automatic*1	Normally closed (N.C.)		AD27-6-A	—					
	(Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A					
		Normally open (N.O.)	With bowl guard	—	AD38□-6-A		AD48	]-6-A		
		With drain cock	_	C2SF-2-A	C3SF-2-A		C4SF	-2-A		
	Manual	With drain cock	With level gauge	—	C3LF-8-A		C4LF	-8-A		
	Mariuar	With drain guide	_	C2SF□-2J-A	C3SF□-2J-A		C4SF	-2J-A		
Metal		(without valve function)	With level gauge	—	C3LF□-8J-A		C4LF	]-8J-A		
IVIEIA		Normally closed (N.C.)		AD27-2-A	AD37[]-2-A		AD47	]-2-A		
	Automatic*1	Normally closed (N.C.)	With level gauge	—	AD37[]-8-A		AD47	]-8-A		
	(Auto drain)	Normally open (N.O.)		<u> </u>	AD38□-2-A		AD48	]-2-A		
		Normally open (N.O.)	With level gauge	—	AD38□-8-A		AD48	]-8-A		

\*1 The bowl assembly comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please contact SMC separately for psi and °F unit display specifications.

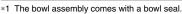
#### **Option/Part Nos.**

Optional			Mc	del				
specifications	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D		
Bracket	AF24P-	AF34P-	AF44P-	AF49P-	AF54P-070AS			
assembly*1	070AS	070AS	070AS	070AS				
Auto drain	Refer to "Bowl Assembly/Part Nos."							

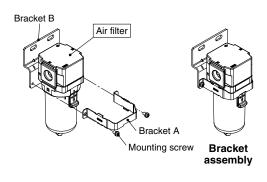
\*1 The assembly consists of a bracket A/B and 2 mounting screws.

#### **Replacement Parts**

Description		Part no.								
Description	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D				
Filter element	AF20P-	AF30P-	AF40P-060S		AF50P-	AF60P-				
Filler element	060S	060S		-0003	060S	060S				
Baffle	AF24P-	AF34P-	AF44P-040S		AF54P-	AF64P-				
Dame	040S	040S		-0405	040S	040S				
Bowl seal	C2SFP-	C32FP-		C42EE	2605					
DOWI Seal	260S	260S	C42FP-260S							
Bowl		Defer	to "Pour Ao	sembly/Part	Nee."					
assembly*1, *2		neiei	IU DOWIAS	sembly/Fan	1105.					

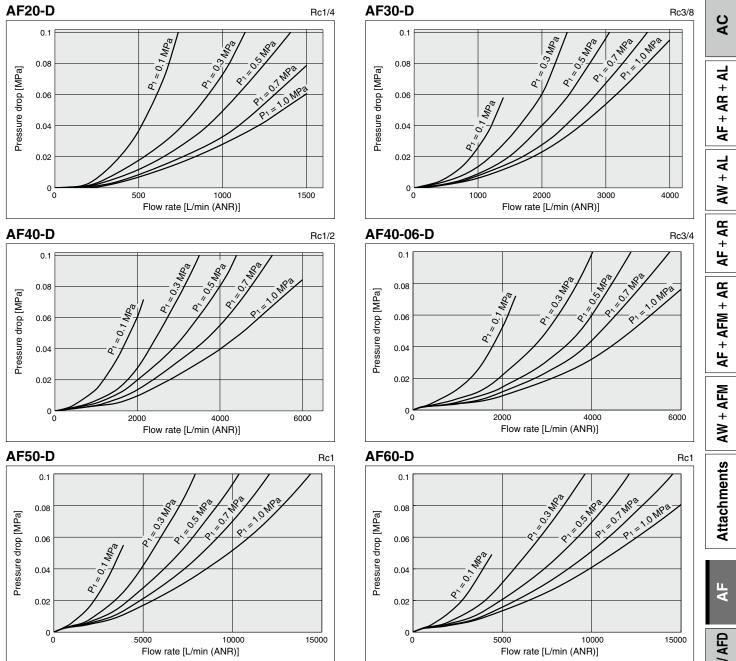


\*2 Please contact SMC separately for psi and °F unit display specifications.





## Air Filter AF20-D to AF60-D Series



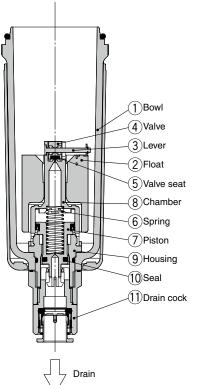
#### Flow Rate Characteristics (Representative values)

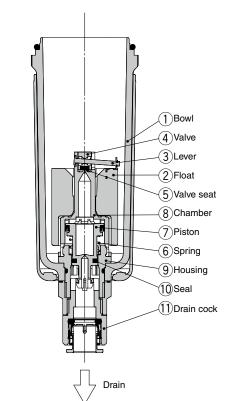


## AF20-D to AF60-D Series

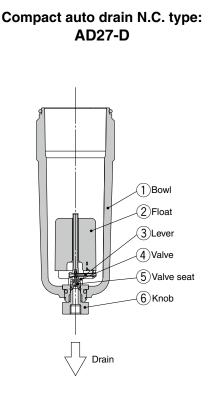
#### Working Principle: Float Type Auto Drain

#### N.O. type: AD38-D, AD48-D





N.C. type: AD37-D, AD47-D



## • When pressure inside the bowl is released:

When pressure is released from the bowl (1), the piston  $(\overline{O})$  is lowered by the spring  $(\overline{6})$ .

The sealing action of the seal 0 is interrupted, and the outside air flows inside the bowl 1 through the housing hole 9 and the drain cock 1.

Therefore, if there is an accumulation of condensate in the bowl (1), it will drain out through the drain cock.

## When pressure is applied inside the bowl:

When pressure is 0.1 MPa or more, the force of the piston ⑦ surpasses the force of the spring ⑥, and the piston goes up.

This pushes seal (0) up so that it creates a seal, and the inside of the bowl (1), is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

#### When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to enter the chamber (8). The result is that the

combined pressure inside the chamber (8) and the force of the spring (6) lowers the piston (7). This causes the sealing action of the seal (10) to

be interrupted, and the accumulated condensate in the bowl ① drains out through the drain cock ①.

Turning the drain cock (1) manually counterclockwise lowers the piston  $\overline{\mathcal{O}}$ , and causes the seal created by the seal (1) to be interrupted, thus allowing the condensate to drain out.

## • When pressure inside the bowl is released:

Even when pressure inside the bowl (1) is released, spring  $(\widehat{6})$  keeps the piston  $\overline{(7)}$  in its upward position.

This keeps the seal created by the seal 0 in place; thus, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl  $(\ensuremath{\overline{1}}),$  it will not drain out.

#### When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the combined force of the spring (6) and the pressure inside the bowl (1) keeps the piston (7) in its upward position.

This maintains the seal created by the seal 10 in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

## • When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to enter the chamber (8).

The result is that the pressure inside the chamber (8) surpasses the force of the spring (6) and pushes the piston downward.

This causes the sealing action of the seal 0 to be interrupted and the accumulated condensate in the bowl 0 drains out through the drain cock 1.

Turning the drain cock (1) manually counterclockwise lowers the piston (2), and causes the seal created by the seal (1) to be interrupted, thus allowing the condensate to drain out.

## • When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, the weight of the float ② causes the valve ④, which is connected to the lever ③, to seal the valve seat ⑤. As a result, the inside of the bowl ① is shut off from the outside air. Therefore, even if there is an accumulation of

condensate in the bowl ①, it will not drain out.

## • When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the weight of the float (2) and the differential pressure that is applied to the valve (4) cause the valve (4) to seal the valve seat (5), and the outside air is shut off from the inside of the bowl (1).

## • When there is an accumulation of condensate in the bowl:

The float 2 rises due to its own buoyancy and the seal at the valve seat 5 is interrupted.

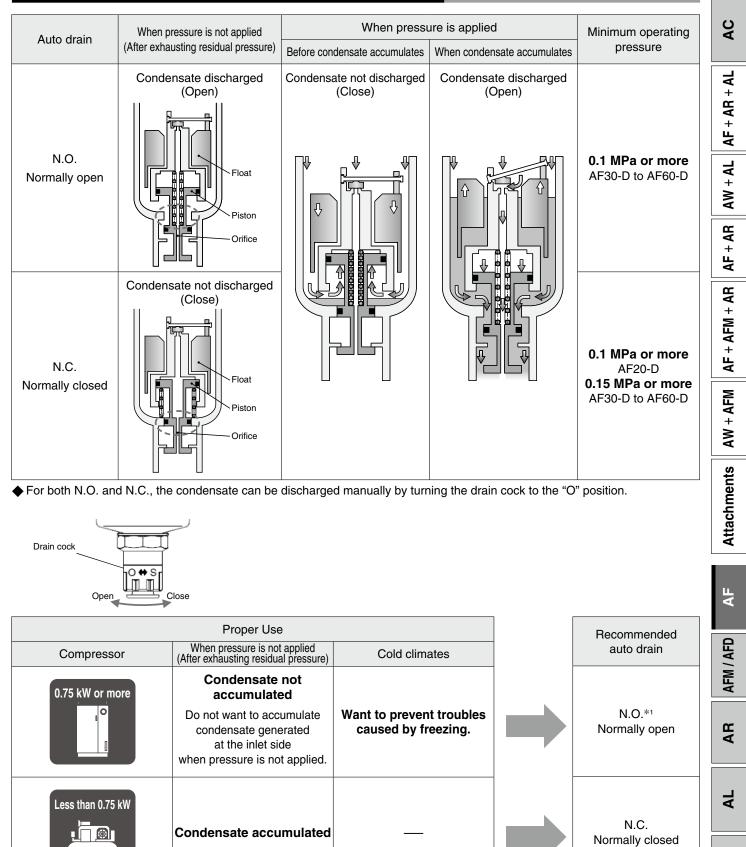
The condensate inside the bowl (1) drains out through the knob 6.

Turning the knob (6) manually counterclockwise lowers it and causes the sealing action of the valve seat (5) to be interrupted, which allows the condensate to drain out.



## Air Filter AF20-D to AF60-D Series



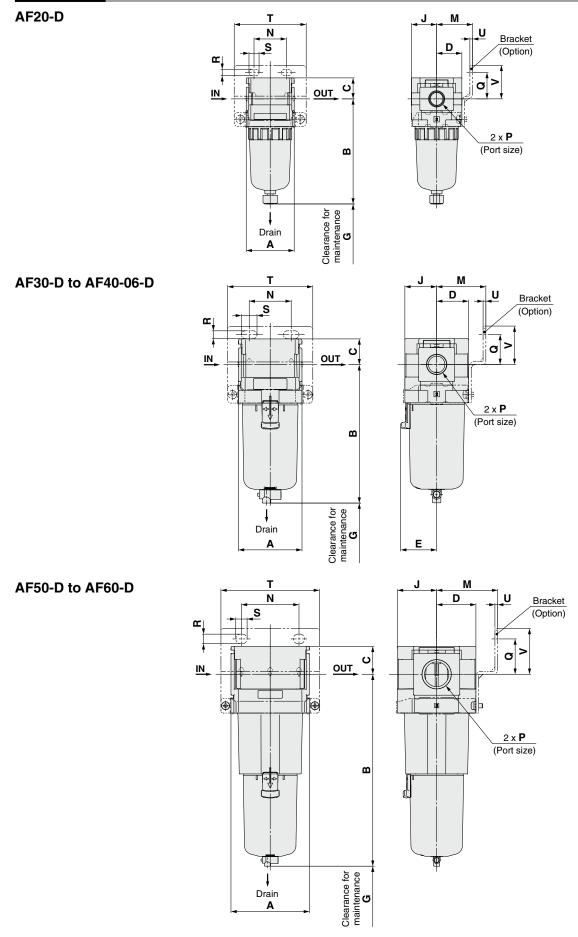


\*1 For N.O. (Normally open) type, the condensate discharge passage is open when pressure is not applied. For this reason, the drain port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.

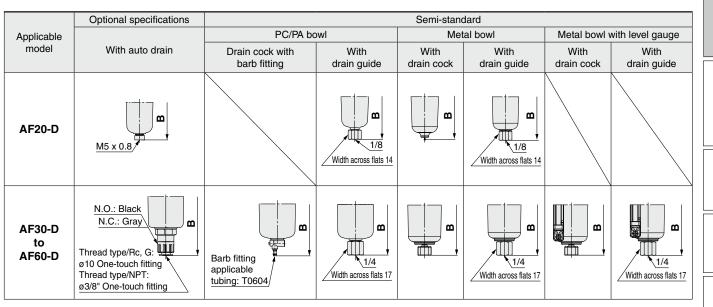
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## AF20-D to AF60-D Series

#### Dimensions



## Air Filter AF20-D to AF60-D Series



												Optior	nal spec	ification	าร		
Model		Standard specifications								Bracket mount						With auto drain	
	Р	Α	В	С	D	Е	G	J	М	Ν	Q	R	S	Т	U	V	В
AF20-D	1/8, 1/4	40	87.6	17.5	21	—	25	21	30	27	22	5.4	8.4	60	2.3	28	104.9
AF30-D	1/4, 3/8	53	115.4	21.5	26.5	30	35	26.5	41	35	25	6.5	13	71	2.3	32	157.1
AF40-D	1/4, 3/8, 1/2	70	147.1	25.5	35.5	38.4	40	35.5	50	52	30	8.5	12.5	88	2.3	39	186.9
AF40-06-D	3/4	75	149.1	27	35.5	38.4	40	35.5	50	52	34	8.5	12.5	88	2.3	43	188.9
AF50-D	3/4, 1	90	220.1	32	45	—	30	45	70	66	40.5	11	13	113	3.2	52.5	259.9
AF60-D	1	95	234.1	32	45	—	30	45	70	66	40.5	11	13	113	3.2	52.5	273.9

	Semi-standard specifications								
Model	PC/P/	A bowl	Metal	bowl	Metal bowl with level gauge				
Model	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide			
	В	В	В	В	В	В			
AF20-D	—	91.4	87.4	93.9	—	_			
AF30-D	123.9	122.2	117.8	122.3	137.8	142.3			
AF40-D	155.6	153.9	149.5	154	169.5	174			
AF40-06-D	157.6	155.9	151.5	156	171.5	176			
AF50-D	228.6	226.9	222.5	227	242.5	247			
AF60-D	242.6	240.9	236.5	241	256.5	261			

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## Air Filter/AF20-D to AF60-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



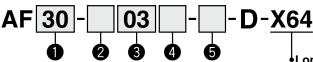
#### **1 Long Bowl**

Drain capacity is greater than that of standard models.

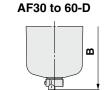
#### Applicable Models/Drain Capacity

Model	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Drain capacity [cm <sup>3</sup> ]	19	43		8	8	
B dimension [mm]*1	108.1	137.4	167.2	169.2	240.2	254.2

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.







AF20-D

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· Semi-standard: Select one each for a to d

· Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03B-2R-D-X64

		_						0		
				Symbol	Description			Body size		
						20	30	40	50	60
				Nil	Rc					
2		Pipe	e thread type	Ν	NPT			•	•	
				F	G					
				+						
				01	1/8					—
				02	1/4					—
6			Port size	03	3/8			•	—	—
2			1 011 3126	04	1/2			•		—
				06	3/4				•	—
				10	1			—		
_				+			1	1	1	
4		Optio	on (Mounting)	Nil	Without mounting option			•	•	
				<b>B</b> *1	With bracket					
_				+		1	1	1		
				Nil	Polycarbonate bowl		•	•	•	•
			*2	2	Metal bowl		•	•	•	•
		а	Bowl <sup>*2</sup>	6	Nylon bowl		*3	• *3	*3	*3
				C	With bowl guard		*3 *4	*3 *4	*3 *4	*3 *4
				6C	With bowl guard (Nylon bowl)			**	*4	-**
	2			+						
	da			Nil	With drain cock			•	•	•
6	star	b	Drain port	<b>J</b> *5	Drain guide 1/8		_	_	_	_
	Semi-standard			W*6	Drain guide 1/4		•	•	•	•
	Se			<u>  ₩</u>	Drain cock with barb fitting			U	•	U
				- T	Flow direction: Left to right					
		С	Flow direction	R	Flow direction: Right to left				•	
				<u>  n</u> +				•	•	
				Nil	Unit on product label: MPa, °C			•	•	
		d	Unit	Z*7	Unit on product label: psi, °F	0*8	0*8	O*8	0*8	0*8
				2						

\*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.

\*2 Refer to chemical data on page 68 for chemical resistance of the bowl.

\*3 A bowl guard is provided as standard equipment (polycarbonate).
 \*4 A bowl guard is provided as standard equipment (nylon).

\*5 Without a valve function. The mounting screws are the same as the thread of 2

\*6 The combination of metal bowl 2 is not available.

\*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) \*8 O: For the pipe thread type: NPT only





## AF-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

## \land Warning

1. The bowl material of the standard air filter is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Mat	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	×	0	
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Photographic film		×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester		×	Δ
O: Essential	ly safe ∆: Some effec	ts may occur. X: Effe	ects will c	ccur.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### Maintenance

#### **Warning**

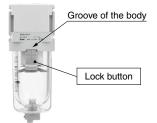
AC

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Mounting / Adjustment

### \land Caution

 When the bowl is installed on the air filter (AF30-D to AF60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



AB

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# Modular Type Mist Separator/Micro Mist Separator **AFM/AFD Series**

Mist Separator AFM Series	Model	Port size	Filtration [µm]	Options
1	AFM20-D	1/8, 1/4		
	AFM30-D	1/4, 3/8	0.3	Bracket
	AFM40-D	1/4, 3/8, 1/2	0.3	Float type auto drain
p. 70 to 75	AFM40-06-D	3/4		
Micro Mist Separator AFD Series	AFD20-D	1/8, 1/4		
	AFD30-D	1/4, 3/8	0.01	Bracket
	AFD40-D	1/4, 3/8, 1/2	0.01	Float type auto drain
p. 70 to 75	AFD40-06-D	3/4		

		2 1	2					
	Т ГЛЛ				0			
	М			How to Order	Δ	FM30-D	AFD30-D	:
	M							
F		30 -	03	BDD · Option/Semi-standard: Selec • Option/Semi-standard symbo	l:			
١F				When more than one specific alphanumeric order.	ation is requ	ired, indicate	in	
	D	30 -	03					
		0 0	8	4 6				
_						0		1
			Symbol	Description		Body size	)	
					20	30	40	
	Din	a thread turna	Nil	Rc	•	•	•	
	Рір	e thread type	N F	NPTG	•	•	•	
			+					
			01	1/8	•			-
		Port size	02	3/8	•	•		
			04	1/2	_	_	•	
			06	3/4				
			+	Mith and manualized and inc	-			1
	a	Mounting	<b>Nil</b> <b>B</b> *1	Without mounting option With bracket	•	•		
ion			+	The bracket	•	•		1
Option		Float type auto	Nil	Without auto drain	•			
	b	drain*2	<b>C</b> *3	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	-   '
			<b>D</b> *4 +	N.O. (Normally open) Drain port is open when pressure is not applied.				
			Nil	Polycarbonate bowl	•			լ և
			2	Metal bowl	•	•	•	
	c	Bowl*5	6	Nylon bowl	۲			
		Down	8	Metal bowl with level gauge	—	•		-   '
			C	With bowl guard	•	*6	*6	
			6C +	With bowl guard (Nylon bowl)	•	*7	*7	
5			- T	With drain cock				
dard		Duct		Drain guide 1/8	•			
standard	d	Drain port*8	<b>J</b> *9	Drain guide 1/4		•		
mi-standard			<b>W</b> *10	Drain cock with barb fitting		•		
Semi-standard			+					1
Semi-standard			Nil	Flow direction: Left to right	•			
Semi-standard	e	Flow direction			-	-		
Semi-standard	e	Flow direction	R	Flow direction: Right to left	•	•		
Semi-standard	e	Flow direction			-	-		]

A line and orian port is of One-touch inting ( Pipe thread type: NC, G) of 838° One-touch fitting (Pipe thread type: NP1)
 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
 Refer to chemical data on page 75 for chemical resistance of the bowl.
 A bowl guard is provided as standard equipment (polycarbonate).

\*7 A bowl guard is provided as standard equipment (polycarbonate).
\*7 A bowl guard is provided as standard equipment (nylon).
\*8 The combination of float type auto drain C and D is not available.
\*9 Without a valve function. The mounting screws are the same as the thread of **2**.
\*10 The combination of metal bowl 2 and 8 is not available.

\*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) \*12 O: For the pipe thread type: NPT only



AV

## AFM20-D to AFM40-D Series AFD20-D to AFD40-D Series

#### Standard Specifications

Model		AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D	AFM40-06-D/AFD40-06-D		
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4		
Fluid			A	Nir			
Ambient and fluid temperature	res		–5 to 60°C (	No freezing)			
Proof pressure			1.5	MPa			
Max. operating pressure			1.0	MPa			
Min. operating pressure			0.05	MPa			
Auto drain minimum N.C.		0.1 MPa		0.15 MPa			
operating pressure N.O.		—	0.1 MPa				
Max. flow capacity*1	[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/ı	min (ANR)		
wax. now capacity	[AFD]	120 L/min (ANR)	240 L/min (ANR)	600 L/n	nin (ANR)		
Nominal filtration rating*2	[AFM]	0.3 μm (99.9% filtered particle size)					
Nominal Intration fating -	[AFD]	0.01 µm (99.9% filtered particle size)					
Outlet side oil mist	[AFM]	Max. 1.0 mg/m³ (≈ 0.8 ppm)					
concentration*3, *4	[AFD]	Max. 0.1	mg/m3 (Before saturated wit	h oil 0.01 mg/m <sup>3</sup> or less $\approx 0$	.008 ppm)		
Compressed air purity	[AFM]		ISO 8573-1:20	10 [ 3 : 7 : 3 ]*6			
class*5	[AFD]		ISO 8573-1:20	10 [ 1 : 7 : 2 ]* <sup>7</sup>			
Drain capacity		8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>		
Bowl material			Polyca	rbonate			
Bowl guard		Semi-standard (Steel)		Standard (Polycarbonate)			
Weight		0.10 kg	0.18 kg	0.37 kg	0.40 kg		
1 Inlet pressure: 0.7 MPa. Flow at 20°C,	atmospheric p	ressure, and 65% of the relative hum	nidity ISO 8573-2:2007. Te	est method ISO 12500-1:2007 complia	ntl in addition to the conditions above		

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side. The maximum flow capacity varies depending on the inlet pressure.

For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above \*2 Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*3 The outlet side oil mist concentration for the following conditions in accordance with [Test condition:

#### Bowl Assembly/Part Nos.

Drain discharge Bowl Model Other Drain port material mechanism AFM20-D/AFD20-D AFM30-D/AFD30-D AFM40-D/AFD40-D AFM40-06-D/AFD40-06-D C2SF-D With drain cock With bowl guard C3SF-D C4SF-D C2SF-C-D Manual Drain cock with barb fitting With bowl guard C3SF-W-D C4SF-W-D With drain guide C2SF□-J-D Polycarbonate C2SF□-CJ-D (without valve function) C3SF□-J-D C4SF□-J-D With bowl guard AD27-D Normally closed (N.C.) Automatic\*1 AD37□-D AD47 D-D With bowl guard AD27-C-D (Auto drain) AD38 D-D AD48 D-D Normally open (N.O.) With bowl guard C2SF-6-A With drain cock With bowl guard C2SF-6C-A C3SF-6-A C4SF-6-A Manual Drain cock with barb fitting With bowl guard C3SF-6W-A C4SF-6W-A C2SF□-6J-A With drain guide Nylon (without valve function) C2SF□-6CJ-A C3SF□-6J-A C4SFD-6J-A With bowl guard AD27-6-A Automatic\*1 Normally closed (N.C.) AD27-6C-A AD370-6-A AD470-6-A With bowl guard (Auto drain) AD480-6-A Normally open (N.O.) AD38
-6-A With bowl guard C2SF-2-A C3SF-2-A C4SF-2-A With drain cock With level gauge C3LF-8-A C4LF-8-A Manual C4SF□-2J-A C2SF□-2J-A C3SFD-2J-A With drain guide (without valve function) With level gauge C3LF□-8J-A C4LF□-8J-A Metal AD27-2-A AD37🗆-2-A AD470-2-A Normally closed (N.C.) Automatic\*1 With level gauge AD370-8-A AD470-8-A (Auto drain) AD480-2-A AD38
-2-A Normally open (N.O.) With level gauge AD380-8-A AD480-8-A

\*1 The bowl assembly comes with a bowl seal. □ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please contact SMC separately for psi and °F unit display specifications.

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#### **Option/Part Nos.**

	Model						
Optional specifications	AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFD40-D	AFM40-06-D AFD40-06-D			
Bracket assembly <sup>*1</sup>	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS			
Auto drain Refer to "Bowl Assembly/Part Nos."							

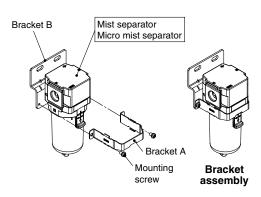
\*1 The assembly consists of a bracket A/B and 2 mounting screws.

#### **Replacement Parts**

-		Part no.			
Description		AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFD40-D	AFM40-06-D AFD40-06-D
Element	AFM20 to 40-D	AFM20P-060AS	AFM30P-060AS	AFM40F	P-060AS
assembly	AFD20 to 40-D	AFD20P-060AS	AFD30P-060AS	AFD40F	2-060AS
Bowl seal		C2SFP-260S	C32FP-260S	C42FP-260S	
Bowl assembly <sup>*1, *2</sup>		Refer to "Bowl Assembly/Part Nos."			

\*1 The bowl assembly comes with a bowl seal.
 \*2 Please contact SMC separately for psi and °F unit display specifications.

-	4
	т
1	

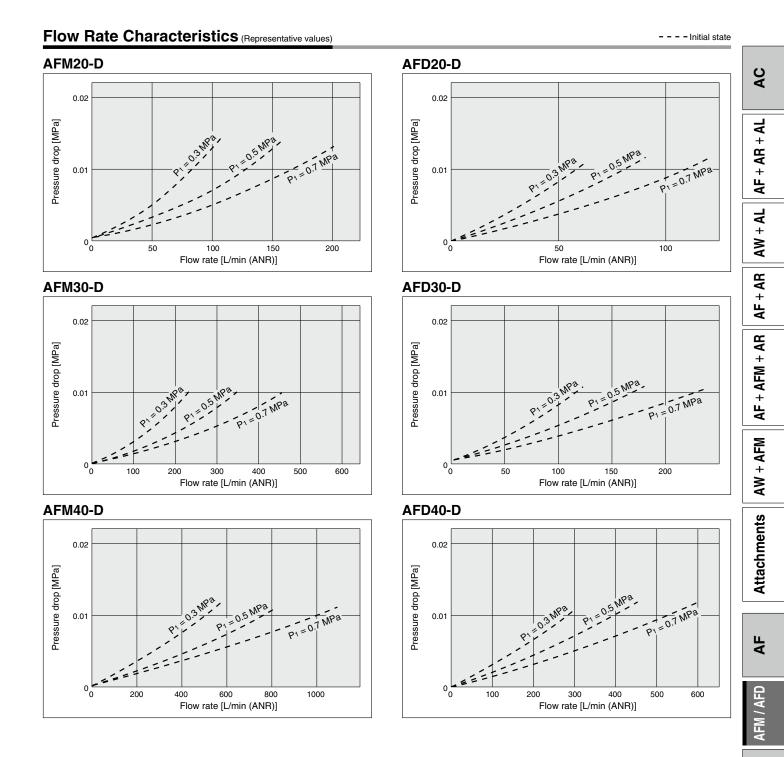


and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable \*4 The bowl seal and other O-rings are slightly lubricated. \*4 The bow sea and other Orings are signly lubricated.
\*5 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 110.
\*6 The compressed air quality class on the inlet side is [6:8:4].

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m<sup>3</sup>,

\*7 The compressed air quality class on the inlet side is [ 3 : 7 : 3 ].

## Mist Separator AFM20-D to AFM40-D Series Micro Mist Separator AFD20-D to AFD40-D Series



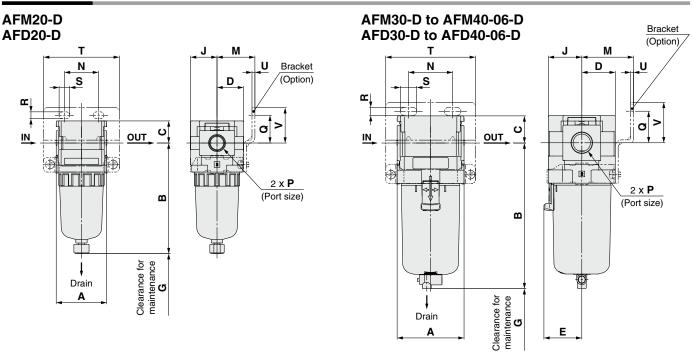
AR

AL

AV

# AFM20-D to AFM40-D Series AFD20-D to AFD40-D Series

### Dimensions



	Optional specifications			Semi-stan	dard		
Applicable		PC/PA bo	wl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AFM20-D AFD20-D	M5 x 0.8		Width across flats 14	a a	Width across flats 14		
AFM30-D to AFM40-06-D AFD30-D to AFD40-06-D	N.O.: Black N.C.: Gray Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17		1/4 Width across flats 17		Vidth across flats 17

												Option	al spec	ificatio	ns		
Model									Bracket mount						With auto drain		
	Р	Α	В	С	D	Е	G	J	М	Ν	Q	R	S	Т	U	V	В
AFM20-D/AFD20-D	1/8, 1/4	40	87.6	17.5	21	_	40	21	30	27	22	5.4	8.4	60	2.3	28	104.9
AFM30-D/AFD30-D	1/4, 3/8	53	115.4	21.5	26.5	30	50	26.5	41	35	25	6.5	13	71	2.3	32	157.1
AFM40-D/AFD40-D	1/4, 3/8, 1/2	1/4, 3/8, 1/2 70 147.1 25.5 35.5 38.4 75 35.5								52	30	8.5	12.5	88	2.3	39	186.9
AFM40-06-D/AFD40-06-D	3/4	3/4 75 149.1 27 35.5 38.4 75 35.5									34	8.5	12.5	88	2.3	43	188.9

	Semi-standard specifications									
Model	PC/P/	A bowl	Metal	bowl	Metal bowl with level gauge					
Model	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide				
	В	В	В	В	В	В				
AFM20-D/AFD20-D	—	91.4	87.4	93.9	—	—				
AFM30-D/AFD30-D	123.9	122.2	117.8	122.3	137.8	142.3				
AFM40-D/AFD40-D	155.6	153.9	149.5	154	169.5	174				
AFM40-06-D/AFD40-06-D	157.6	155.9	151.5	156	171.5	176				

### Mist Separator/AFM20-D to AFM40-06-D Micro Mist Separator/AFD20-D to AFD40-06-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



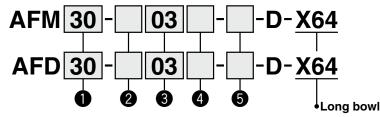
#### 1 Long Bowl

Drain capacity is greater than that of standard models.

#### Applicable Models/Drain Capacity

Model	AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D	AFM40-06-D/AFD40-06-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity [cm <sup>3</sup> ]	19	43	8	8
B dimension [mm]*1	108.1	137.4	167.2	169.2

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.





AFM30 to 40-06-D AFD30 to 40-06-D





· Semi-standard: Select one each for a to d.

· Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AFM30-03B-2R-D-X64

	<u> </u>						0	
		Pipe thread type Port size Option (Mounting) a Bowl*2 b Drain port c Flow direction	Symbol	Description		Body size		
						20	30	40
				Nil	Rc			•
2		Pipe	e thread type	Ν	NPT		•	•
				F	G		•	•
				+				
				01	1/8	•	—	—
				02	1/4	•	•	•
8			Port size	03	3/8	—	•	•
				04	1/2		—	•
				06	3/4	—	—	•
				+				
4		Ontic	n (Mounting)	Nil	Without mounting option	•		•
4		Jplic	on (wounting)	<b>B</b> *1	With bracket	•	•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•		•
		а	Bowl <sup>*2</sup>	6	Nylon bowl	•		•
				С	With bowl guard	•	—* <sup>3</sup>	*3
				6C	With bowl guard (Nylon bowl)	•	*4	*4
	-			+				
	dar			Nil	With drain cock	•		•
A	an	h	Drain port	<b>J</b> *5	Drain guide 1/8	•	—	—
6	Semi-standard	D	Drain port		Drain guide 1/4		•	•
	Sen			<b>W</b> *6	Drain cock with barb fitting	_		•
	0)			+				
		_	Flow direction	Nil	Flow direction: Left to right	•		•
		c Flow direction	R	Flow direction: Right to left	•		•	
				+				
		d	Unit	Nil	Unit on product label: MPa, °C	•	•	•
		u	Unit	<b>Z</b> *7	Unit on product label: psi, °F	O*8	○*8	○*8

\*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
\*2 Refer to chemical data on page 75 for chemical resistance of the bowl.

\*5 Without a valve function. The mounting screws are the same as the thread of ②.
 \*6 The combination of metal bowl 2 is not available.

\*3 A bowl guard is provided as standard equipment (polycarbonate).

\*4 A bowl guard is provided as standard equipment (nylon).

\*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*8  $\bigcirc$ : For the pipe thread type: NPT only



### AFM-D/AFD-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### \land Warning

1. The bowl material of the standard mist separator and micro mist separator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Mat	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ
O: Essential	ly safe $\triangle$ : Some effective of the set of t	cts may occur. X: Effe	cts will o	ccur.

 $\bigcirc$ : Essentially safe  $\triangle$ : Some effects may occur.  $\times$ : Effects will occur. When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### Air Supply

### **A** Caution

- **1.** Install an air filter (AF series) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
- **2.** Install a mist separator (AFM series) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
- **3.** Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

#### Maintenance

### 🗥 Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Mounting / Adjustment

### **A** Caution

 When the bowl is installed on the mist separator (AFM30-D/AFM40-D), or micro mist separator (AFD30-D/AFD40-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



Design

### \land Caution

1. Design the system so that the mist separator or micro mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

#### Selection

### \land Caution

- 1. Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

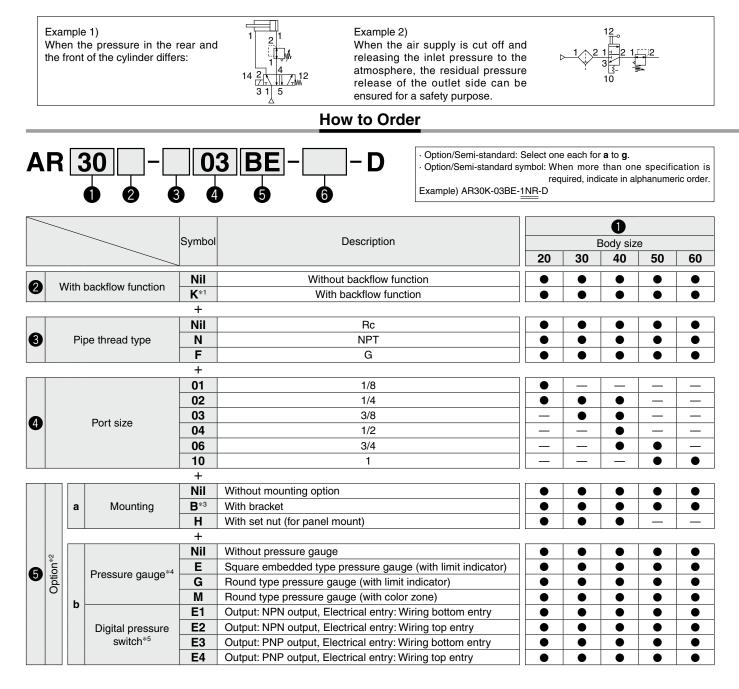
# Modular Type Regulator **AR Series**

Regulator AR Series	Model	Port size	Set pressure	Options
	AR20(K)-D	1/8, 1/4	Bracket	
	AR30(K)-D	1/4, 3/8		Set nut (for panel mount) Square embedded type
	AR40(K)-D	1/4, 3/8, 1/2	0.05 to 0.85 MPa	pressure gauge Digital pressure switch
	AR40(K)-06-D	3/4	0.02 to 0.2 MPa	Round type pressure gauge
	AR50(K)-D	3/4, 1		Bracket Square embedded type pressure gauge
p. 77 to 86	AR60(K)-D	1		Digital pressure switch Round type pressure gauge

AW



# $\cdot$ Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.



### Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series



AR30-D

	<						0		
			Symbol	Description		E	Body size	Э	
					20	30	40	50	60
		Cat processes	Nil	0.05 to 0.85 MPa setting	•	•	•	•	
	С	Set pressure*6	1	0.02 to 0.2 MPa setting	•			•	
			+						
	d	Exhaust	Nil	Relieving type				•	
	u	mechanism	N	Non-relieving type	•			•	
ard			+						
ndâ	е	Flow direction	Nil	Flow direction: Left to right	•			•	
Semi-standard	e	Flow direction	R	Flow direction: Right to left				•	
j.			+						
Se	f	Knob	Nil	Downward	•	•		•	
	"	KIIUD	Y	Upward	•			•	•
			+						
			Nil	Unit on product label: MPa, Pressure gauge in SI units: MPa				•	
	g	Unit	<b>Z</b> *7	Unit on product label: psi, Pressure gauge: MPa/psi dual scale	0*9	0*9	0*9	0*9	0*9
			<b>ZA</b> *8	Digital pressure switch: With unit selection function	△*10	△*10	△*10	$\triangle^{*10}$	△*10

\*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.

\*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.

\*3 The assembly consists of a bracket and set nuts (applicable to the AR20(K)-D to AR40(K)-D). For the AR50(K)-D and AR60(K)-D, the assembly consists of 2 types of the bracket and 2 mounting screws.

\*4 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.

\*5 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom

entry" when the semi-standard Y is chosen simultaneously.)

\*6 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*7 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. \*8 For options: E1, E2, E3, E4

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*9 O: For the pipe thread type: NPT only

\*10 △: Select with options: E1, E2, E3, E4.

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# AR20-D to AR60-D Series AR20K-D to AR60K-D Series

#### **Standard Specifications**

Model	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D						
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4, 1	1							
Pressure gauge port size <sup>*1</sup>			1,	/8								
Fluid Air												
Ambient and fluid temperatures*2	–5 to 60°C (No freezing)											
Proof pressure			1.5	MPa								
Max. operating pressure			1.0	MPa								
Set pressure range			0.05 to 0	).85 MPa								
Construction			Relievi	ng type								
Weight	0.14 kg	0.27 kg	0.48 kg	0.51 kg	1.13 kg	1.25 kg						
1 Pressure rauge connection threads are not available for FRL unit with a square embedded time pressure rauge or with a digital pressure switch												

auge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch. \*2 -5 to 50°C for the products with the digital pressure switch

### **Option/Part Nos.**

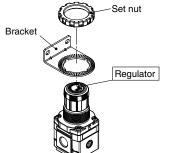
<u> </u>		tiono			Мо	del					
U	Optional specifica	allons	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D			
Bracket as	sembly <sup>*1</sup>		AR23P-270AS	AR33P-270AS	AR43P	-270AS	-270AS				
Set nut			AR23P-260S	AR33P-260S	AR43F	P-260S	*2				
		Standard	G36-1	0-□01		G46-1	0-□01				
	Round type	0.02 to 0.2 MPa setting	G36-4	4-⊡01	G46-4-□01						
<b>D</b>	Round type	Standard	G36-10	-□01-L		G46-10	-□01-L				
Pressure gauge <sup>*3</sup>	(with color zone)	0.02 to 0.2 MPa setting	G36-4	-□01-L	G46-4-□01-L						
	Square	Standard	GC3-10AS-D [136150A (Pressure gauge cover only)]								
	embedded type <sup>*4</sup>	0.02 to 0.2 MPa setting	GC3-4AS-D [136150A (Pressure gauge cover only)]								
		NPN output, Wiring bottom entry		ISE35-N-25-N	/ILA-X523 [ISE35	5-N-25-M (Switch	body only)]*5				
Digital and	oouro ouitab	NPN output, Wiring top entry		ISE35-R-25-N	/ILA-X523 [ISE35	5-R-25-M (Switch	body only)]*5				
Digital pre	igital pressure switch	PNP output, Wiring bottom entry		ISE35-N-65-N	/ILA-X523 [ISE35	5-N-65-M (Switch	body only)]*5				
		PNP output, Wiring top entry		ISE35-R-65-N	/ILA-X523 [ISE35	5-R-65-M (Switch	body only)]*5				

\*1 The assembly consists of a bracket and set nuts. For the AR50(K)-D and AR60(K)-D, the assembly consists of a bracket A/B and 2 mounting screws.

\*2 Please contact SMC regarding the set nuts for the AR50(K)-D and AR60(K)-D. \*2 Prease contact SMC regarding the set rules to the ARSO(R)-D and ARSO(R)-D.
\*3 an part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pressure gauge supply for both MPa and psi unit specifications.
\*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only
\*5 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached.

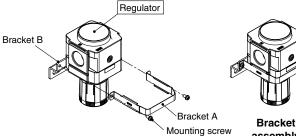
[]: Switch body only (For the digital pressure switch specifications, refer to the Web Catalog.)

#### AR20(K)-D to AR40(K)-06-D





AR50(K)-D/AR60(K)-D



assembly

### **Replacement Parts**

Deser	Description			Part	t no.			
Descr	ipuon	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D	
Valve assemb	bly	AR24P-060AS	AR34P-060AS	AR44P-060AS AR49P-060AS		AR54P-060AS	AR64P-060AS	
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	AR44P	-150AS	AR54P-150AS		
assembly	Non-relieving type	AR24P-150AS-N	AR34P-150AS-N	AR44P-1	150AS-N	AR54P-	150AS-N	
Valve guide a	ssembly	AR24P-050AS	AR34P-050AS	AR44P	-050AS	AR54P	-050AS	
Check valve a	Check valve assembly*1			AR24KF	2-020AS			

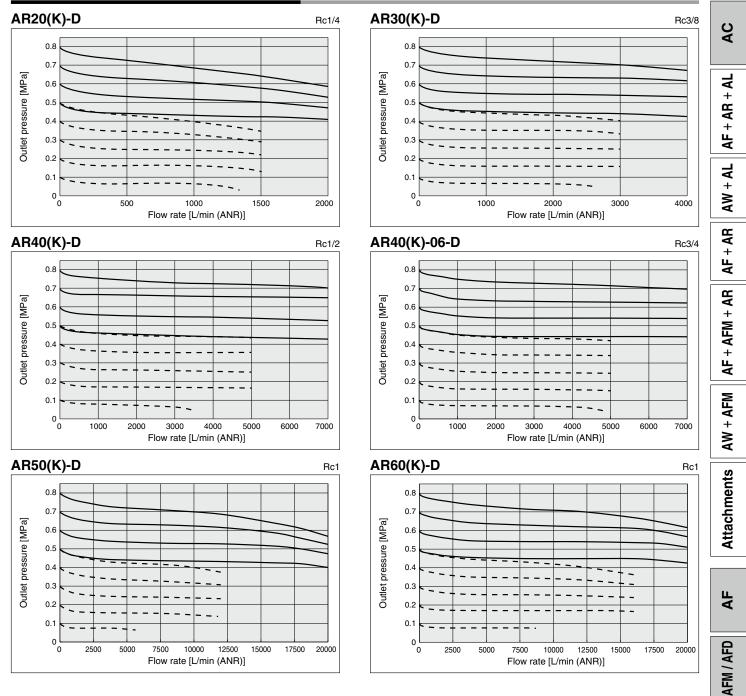
\*1 The check valve assembly is applicable for a regulator with backflow function (AR20K-D to AR60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.



### Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

#### Flow Rate Characteristics (Representative values)

Inlet pressure: 1.0 MPa
 - - - Inlet pressure: 0.7 MPa



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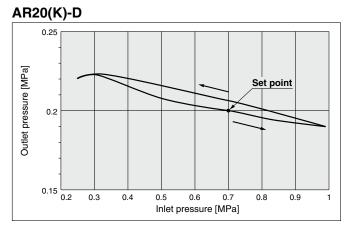
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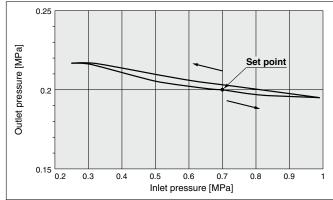
# AR20-D to AR60-D Series AR20K-D to AR60K-D Series

### Pressure Characteristics (Representative values)

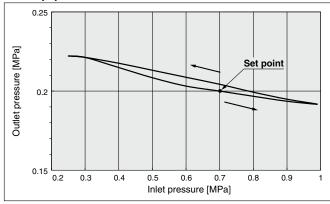
Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

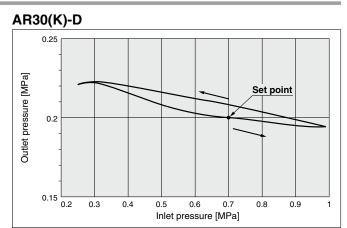




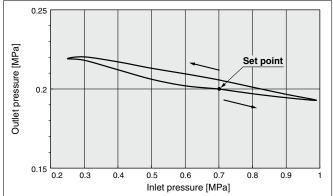




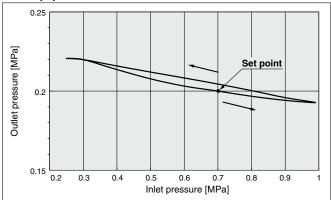






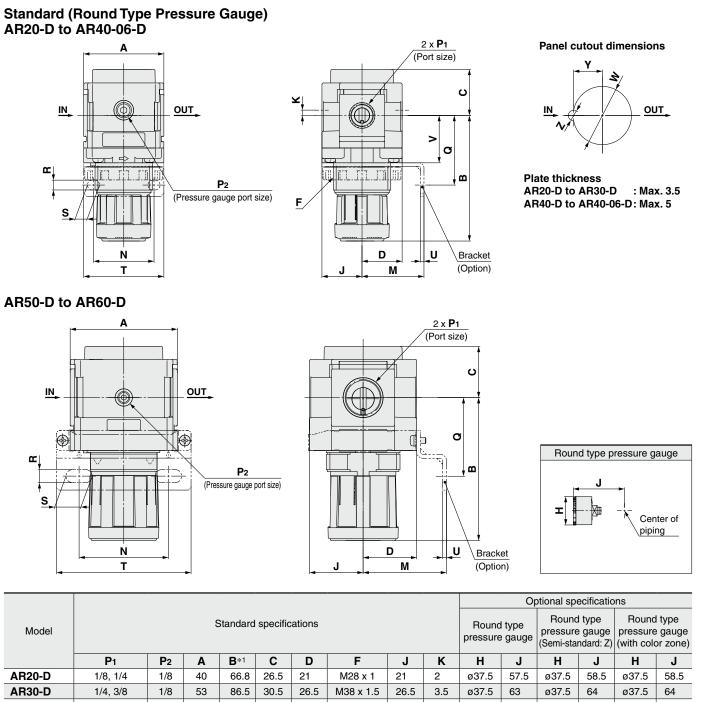






# Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

#### Dimensions



										process	gaage	(Semi-sta	ndard: Z)	(with cold	or zone)
	<b>P</b> 1	P2	Α	<b>B</b> *1	С	D	F	J	K	Н	J	Н	J	Н	J
AR20-D	1/8, 1/4	1/8	40	66.8	26.5	21	M28 x 1	21	2	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5
AR30-D	1/4, 3/8	1/8	53	86.5	30.5	26.5	M38 x 1.5	26.5	3.5	ø37.5	63	ø37.5	64	ø37.5	64
AR40-D	1/4, 3/8, 1/2	1/8	70	91.5	35.5	35.5	M42 x 1.5	35.5	—	ø42.5	73	ø42.5	73	ø42.5	73
AR40-06-D	3/4	1/8	75	93	35.5	35.5	M42 x 1.5	35.5	—	ø42.5	73	ø42.5	73	ø42.5	73
AR50-D	3/4, 1	1/8	90	125	43	45	_	45	—	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5
AR60-D	1	1/8	95	155	45	45	—	45	—	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5
	1	1/8	95	155	45	45	_	45	—	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5

	Optional specifications											
Model			Bra	acket mo		Panel mount						
	М	Ν	Q	R	U	V	w	Y	Z			
AR20-D	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6	
AR30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	
AR40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	
AR40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	
AR50-D	70	75	66	11	22	113	3.2	_	_	_	—	
AR60-D	70	75	66	11	22	113	3.2	_		_	_	

\*1 The dimension of B is the length when the regulator knob is unlocked.

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AW + AL AF + AR + AL

AF + AR

AF + AFM + AR

Attachments AW + AFM

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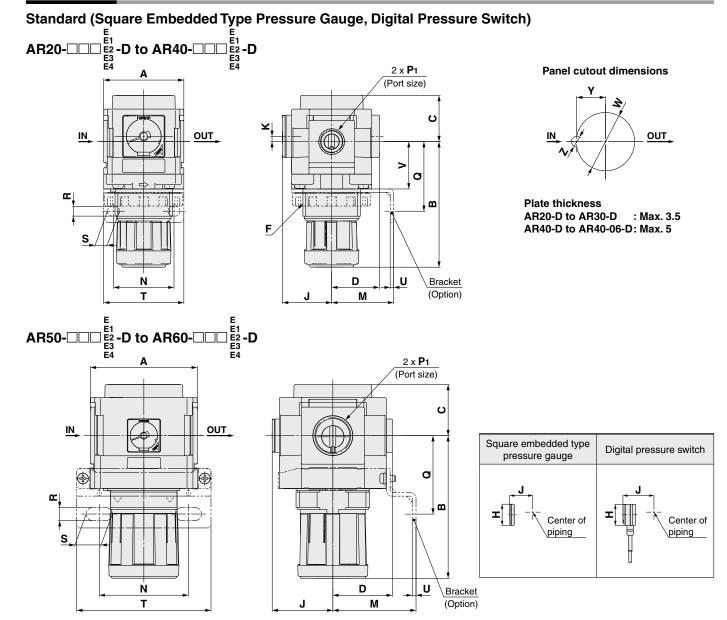
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# AR20-D to AR60-D Series AR20K-D to AR60K-D Series

### Dimensions



								Op	otional s	pecificatio	ns	
Model		Standard specifications								uare embedded Digital pressure pressure gauge switch		
	<b>P</b> 1	Α	<b>B</b> *1	С	D	F	K	Н	J	Н	J	
AR20-D	1/8, 1/4	40	66.8	26.5	26	M28 x 1	2	□28	27	□27.8	37.5	
AR30-D	1/4, 3/8	53	86.5	30.5	31.5	M38 x 1.5	3.5	□28	32.5	□27.8	43	
AR40-D	1/4, 3/8, 1/2	70	91.5	35.5	40.5	M42 x 1.5	—	□28	41.5	□27.8	52	
AR40-06-D	3/4	75	93	35.5	40.5	M42 x 1.5	—	□28	41.5	□27.8	52	
AR50-D	3/4, 1	90	125	43	50	—	—	□28	51	□27.8	61.5	
AR60-D	1	95	155	45	50		_	□28	51	□27.8	61.5	

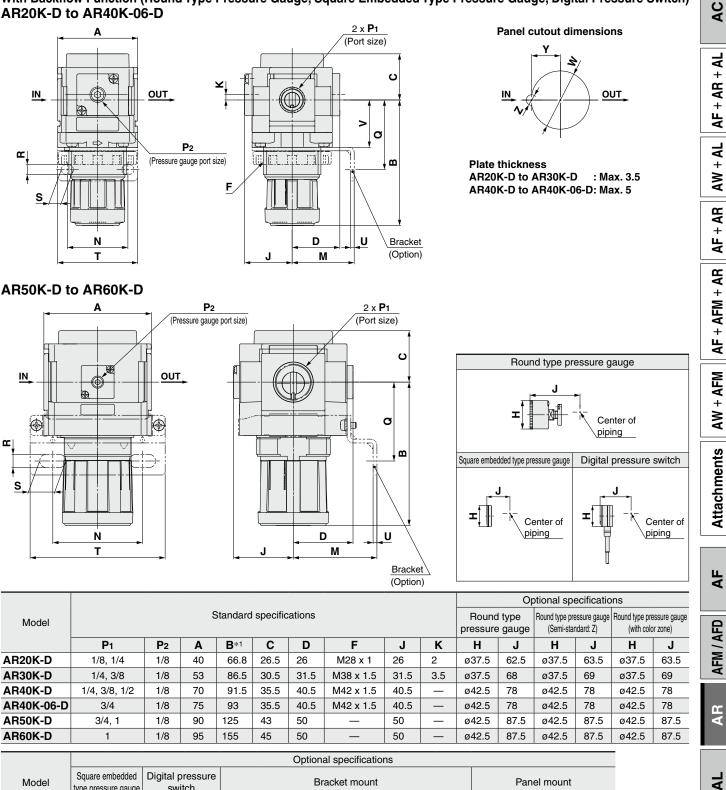
		Optional specifications										
Model			Bra	acket mo		Panel	mount					
	М	Ν	Q	R	S	Т	U	V	w	Y	Z	
AR20-D	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6	
AR30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	
AR40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	
AR40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	
AR50-D	70	75	66	11	22	113	3.2	—	—	_	_	
AR60-D	70	75	66	11	22	113	3.2	—	—	—	—	

 $\ast 1$  The dimension of B is the length when the regulator knob is unlocked. 83

# Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

### Dimensions





Model	Square e type press	mbedded sure gauge	Digital p swit			Bracket mount							Panel	el mount			
	н	J	н	J	М	N	Q	R	S	Т	U	V	W	Y	Z		
AR20K-D	□28	27	□27.8	37.5	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6		
AR30K-D	□28	32.5	□27.8	43	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7		
AR40K-D	□28	41.5	□27.8	52	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7		
AR40K-06-D	□28	41.5	□27.8	52	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7		
AR50K-D	□28	51	□27.8	61.5	70	75	66	11	22	113	3.2	—	—	—	_		
AR60K-D	□28	51	□27.8	61.5	70	75	66	11	22	113	3.2		_	_	_		

\*1 The dimension of B is the length when the regulator knob is unlocked.

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### Regulator/AR20-D to AR60-D Regulator with Backflow Function/AR20K-D to AR60K-D Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



#### 10.4 MPa Setting

The setting specification is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

#### Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

\*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range

#### Applicable Models

Mod	el	AR20(K)-D	A	R30(K)-D	AR40(K)-D	AR40(K)-06-D	AR	50(K)-D	A	R60(K)-	D	
Port s	size	1/8, 1/4		1/4, 3/8	1/4, 3/8, 1/2	3/4	Э	8/4, 1		1		
R	3	0 -	03	<b>5</b>	• - D -	X406 0.4 MPa se	tting	<ul> <li>Option/Se</li> <li>Option/Se</li> <li>than one</li> <li>in alphal</li> <li>Example)</li> </ul>	Semi-star e specific betic orde	idard syn cation is er.	nbol: Whe required,	en mo
<u> </u>					<b>.</b> .					0		
			Symbol		Descrip	tion		20	30	Body size	50	6
			Nil		Without backflo	w function		•	•	•	•	
	With I	backflow function	K*1		With backflow						•	
_			+							•	•	
			Nil		Rc				•	•	•	
	Pi	be thread type	N		NPT			•	•	•	•	
			F		G				•		•	
			+ 01		1/8							
			02		1/8				•	•	_	
			03		3/8			<b>—</b>		•	_	- 1
		Port size	04		1/2			_	_	•	-	- 1
			06		3/4			_	_	•	•	-
			10		1			—	_	_	•	
Ċ.			+									
			Nil	Without mount	ng option				•	•	•	
	a	Mounting	<b>B</b> *3	With bracket					•	•	•	
			н	With set nut (fo	r panel mount)				•		—	
			+ Nil						-		•	
3*2			E	Without pressu		ge (with limit indicator)				•	•	
Option*2		Pressure gauge*4	G		essure gauge (with lim					•	•	
ŏ			M		essure gauge (with col					ě	ě	
	b		E1		utput, Electrical entry:			•	ě	ě	ě	
		Digital pressure	E2		utput, Electrical entry:			•	•	•	•	
		switch*5	E3	Output: PNP o	utput, Electrical entry:	Wiring bottom entry			•	•	•	
			E4	Output: PNP o	utput, Electrical entry:	Wiring top entry			•			
			+									
	c	Exhaust mechanism	Nil	Relieving type					•	•	•	
			N	Non-relieving t	уре				•			
			+	Eleverative et a r	l oft to visibi				-			_
ard	d	Flow direction	Nil R	Flow direction:					•	•	•	
nd			н +	Flow direction:					•	-	-	
-sta			Nil	Downward					•	•	•	
Semi-standard	е	Knob	Y	Upward							•	
Š			+						•	•		
			Nil	Unit on produc	t label: MPa, Pressure	gauge in SI units: MPa			•			
	f	Unit	<b>Z</b> *6			auge: MPa/psi dual scale		*8 ∆*9			*8	0,
			<b>ZA</b> *7	Digital pressur							∆*9	`

\*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
\*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.
\*3 The assembly consists of a bracket and set nuts (applicable to the AR20(K)-D to AR40(K)-D).

The AR50(K)-D and AR60(K)-D assemblies include 2 types of brackets and 2 mounting screws. \*4 A 0.7 MPa pressure gauge will be fitted. \*5 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

\*6 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with

color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially. \*7 For options: E1, E2, E3, E4. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*8 O: For the pipe thread type: NPT only

\*9 △: Select with options: E1, E2, E3, E4.

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### AR(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### \land Warning

 Residual pressure disposal (outlet pressure removal) is not possible for the AR20-D to AR60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K-D to AR60K-D).

### **A** Caution

1. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to page 123 in the "Product Selection Guide."

#### Maintenance

### \land Warning

1. When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

#### Mounting / Adjustment

### **Warning**

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

### **A** Caution

- **1.** Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



Piping

### \land Warning

 To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AR(K)-D in place. Additionally, when mounting a One-touch fitting to the pressure gauge port, refer to the Fittings and Tubing Precautions.



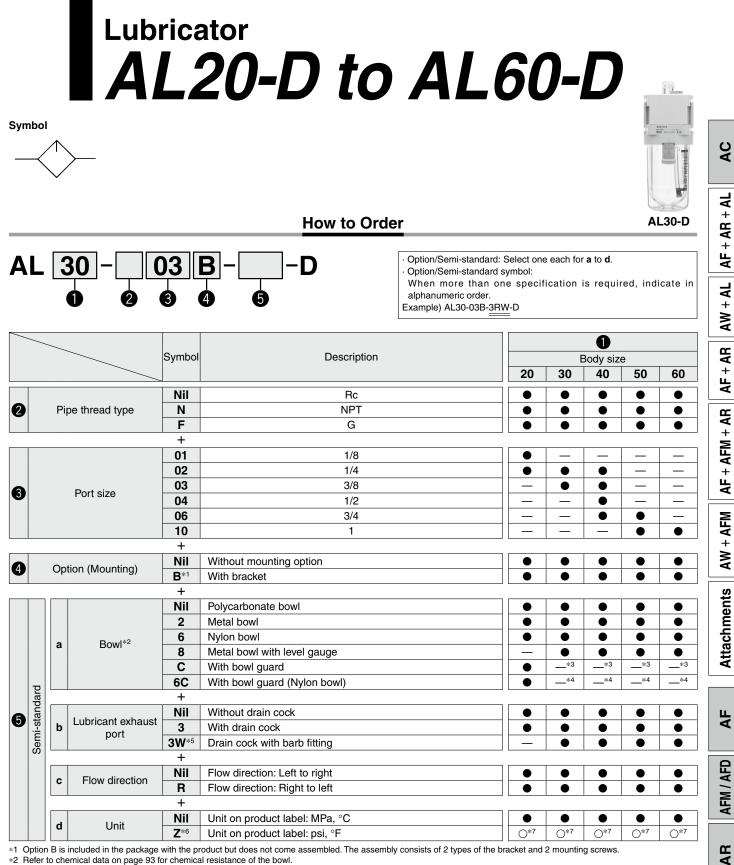
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# Modular Type Lubricator **AL Series**

Lubricator AL Series	Model	Port size	Options
- 12	AL20-D	1/8, 1/4	
KJHCIG Markan Jack Control (1997) GOC 400 1000 IE	AL30-D	1/4, 3/8	
	AL40-D	1/4, 3/8, 1/2	Bracket
	AL40-06-D	3/4	Diacket
	AL50-D	3/4, 1	
p. 88 to 93	AL60-D	1	



\*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws. \*2 Refer to chemical data on page 93 for chemical resistance of the bowl.

**SMC** 

\*3 A bowl guard is provided as standard equipment (polycarbonate).

\*4 A bowl guard is provided as standard equipment (nylon)

\*5 The combination of metal bowl 2 and 8 is not available

\*6 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*7 O: For the pipe thread type: NPT only

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# AL20-D to AL60-D Series

### **Standard Specifications**

Model	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D			
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid			Air						
Ambient and fluid temperatures			–5 to 60°C (	No freezing)					
Proof pressure			1.5	MPa					
Max. operating pressure			1.0	MPa					
Min. dripping flow rate*1	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANR)			
Oil capacity	25 cm <sup>3</sup>	55 cm <sup>3</sup>		135	cm <sup>3</sup>	1			
Recommended lubricant			Class 1 turbine	oil (ISO VG32)					
Bowl material			Polyca	rbonate					
Bowl guard	Semi-standard (Steel)		Sta	ndard (Polycarbon	ate)				
Weight	0.10 kg	0.18 kg	0.37 kg	0.41 kg	0.92 kg	0.99 kg			

\*1 The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

### **Bowl Assembly/Part Nos.**

Bowl	Lubricant exhaust	Other			Мс	odel			
material	port	Other	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D	
	Without drain cock	—	C2SL-D	—		—			
	Without urain cock	With bowl guard	C2SL-C-D	C3SL-D		C4S	L-D		
Polycarbonate	With drain cock	—	C2SL-3-D	—		_	-		
Folycarbonale	With Urain Cock	With bowl guard	C2SL-3C-D	C3SL-3-D		C4SL	3-D		
	Drain cock with barb fitting	With bowl guard	—	C3SL-3W-D		C4SL-	-3W-D		
	Without drain analy	—	C2SL-6-A	—		-	-		
	Without drain cock	With bowl guard	C2SL-6C-A	C3SL-6-A		C4SL	6-A		
Nylon	With drain cock	_	C2SL-36-A	_		-	-		
INVIOL	With urain cock	With bowl guard	C2SL-36C-A	C3SL-36-A		C4SL	-36-A		
	Drain cock with barb fitting	With bowl guard	_	C3SL-36W-A		C4SL-3	36W-A		
	Without drain cock	—	C2SL-2-A	C3SL-2-A		C4SL	2-A		
Matal	Without urain cock	With level gauge	—	C3LL-8-A		C4LL	8-A		
Metal	With drain cock	—	C2SL-23-A	C3SL-23-A		C4SL	-23-A		
	WITT UTAIL COCK	With level gauge	_	C3LL-38-A		C4LL	-38-A		

SMC

\*1 The bowl assembly comes with a bowl seal. Please contact SMC separately for psi and °F unit display specifications.

### **Option/Part Nos.**

Optional			Мо	del		
specifications	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D
Bracket assembly <sup>*1</sup>	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS	AF54P	-070AS

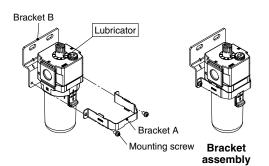
\*1 The assembly consists of a bracket A/B and 2 mounting screws.

### **Replacement Parts**

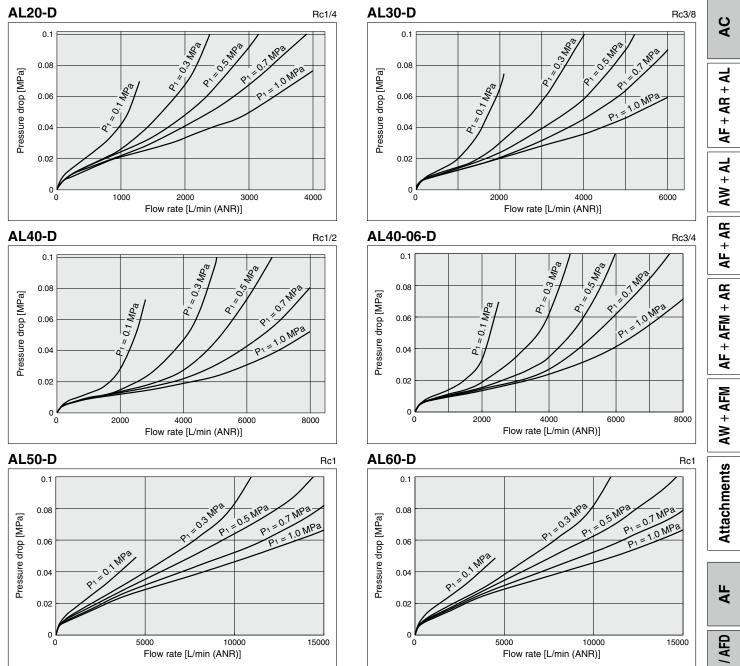
Description			Par	t no.						
Description	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D				
Sight dome assembly			AL20P-080AS							
Lubrication plug assembly	AL24P-060AS	AL34P-060AS	AL44P-060AS							
Bumper retainer assembly	AL20P-030AS	AL30P-030AS	AL40P	-030AS	AS AL54P-030AS AL60P-030					
Bumper	AL20P-040S	AL30P-040S	AL44F	2-040S	AL60P	-040AS				
Bowl seal	C2SFP-260S	C32FP-260S	C42FP-260S							
Bowl assembly*1, *2		Refer to "Bowl Assembly/Part Nos."								

\*1 The bowl assembly comes with a bowl seal.
\*2 Please contact SMC separately for psi and °F unit display specifications.





### Lubricator AL20-D to AL60-D Series



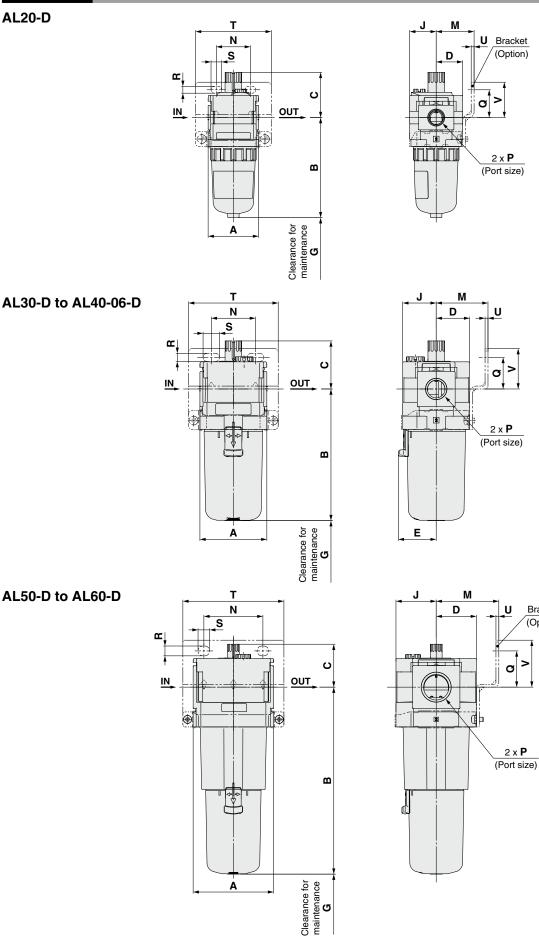
#### Flow Rate Characteristics (Representative values)



# AL20-D to AL60-D Series

### **Dimensions**





**SMC** 

Bracket

(Option)

>

# Lubricator AL20-D to AL60-D Series

			Semi-stan	dard			AC
Applicable	PC	C/PA bowl	Metal	bowl	Metal bowl wi	►	
model	With drain cock	Drain cock with barb fitting	Without drain cock	With drain cock	Without drain cock	With drain cock	
AL20-D	<b>B</b>		<b>n</b>	<b>n</b>			AL AF + AR + AL
AL30-D to AL60-D	<b>n</b>	Barb fitting applicable tubing: T0604	m		m		AF + AR AW + A

			Standard /	nonifiad	tiono						Op	tional sp	ecificati	ons		
Model	Nodel Standard specifications								Bracke	t mount						
	Р	Α	В	С	D	E	G	J	М	Ν	Q	R	S	Т	U	V
AL20-D	1/8, 1/4	40	79.3	35.9	21	—	60	21	30	27	22	5.4	8.4	60	2.3	28
AL30-D	1/4, 3/8	53	104.3	38.1	26.5	30	80	26.5	41	35	25	6.5	13	71	2.3	32
AL40-D	1/4, 3/8, 1/2	70	136.1	44	35.5	38.4	110	35.5	50	52	30	8.5	12.5	88	2.3	39
AL40-06-D	3/4	75	138.1	44	35.5	38.4	110	35.5	50	52	34	8.5	12.5	88	2.3	43
AL50-D	3/4, 1	90	209.1	48	45	—	110	45	70	66	40.5	11	13	113	3.2	52.5
AL60-D	1	95	223.1	48	45	—	110	45	70	66	40.5	11	13	113	3.2	52.5

	Semi-standard specifications								
Model	PC/P4	PC/PA bowl		bowl	Metal bowl with level gauge				
Moder	With drain cock	With barb fitting	Without drain cock	With drain cock	Without drain cock	With drain cock			
	В	В	В	В	В	В			
AL20-D	87.6	_	84.5	87.4	—	—			
AL30-D	115.4	123.9	104.3	117.8	124.3	137.8			
AL40-D	147.1	155.6	136	149.5	156.1	169.5			
AL40-06-D	149.1	157.6	138	151.5	158.1	171.5			
AL50-D	220.1	228.6	209	222.5	229	242.5			
AL60-D	234.1	242.6	223	236.5	243	256.5			

AW

AF



### AL-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### **M** Warning

- **1.** Do not introduce air from the outlet side as this can damage the bumper.
- 2. The standard bowl and sight dome of the lubricator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

### Chemical resistance of polycarbonate bowl with sight dome and nylon bowl with sight dome

Туре	Chemical name	Application examples	Mate	
Type	Chemica name	Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid         Seawater         Leak tester         ally safe $\triangle$ : Some effect	_	×	Δ

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### **Design / Selection**

### A Caution

**1.** When the piping is branched on the inlet side, install a check valve to prevent the lubricant from back flowing.

#### Maintenance

### \land Warning

- **1.** For the AL20-D, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
- Tighten the lubrication plug to the recommended tightening torque. Insufficient tightening torque may cause loosening or defective sealing. Excessive tightening torque may damage the thread, etc.

#### Recommended Torque

necomment											
Model	AL20-D	AL30-D	AL40-D AL40-06-D AL50-D AL60-D								
Torque	0.25 to 0.35	0.35 to 0.45	0.5 to 0.6								

Linit: N.m

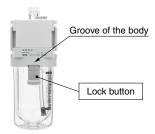
**3.** Adjustment of the oil regulating valve (sight dome assembly) for models from the AL20-D to AL60-D should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

#### Mounting / Adjustment

### **A** Caution

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1. When the lubricator bowl is installed on the AL30-D to AL60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



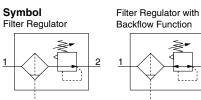
# **Modular Type Filter Regulator AW** Series

Filter Regulator AW Series	Model	Port size	Set pressure	Options	AF + AR + AL
	AW20(K)-D	1/8, 1/4			AW + AL
	AW30(K)-D	1/4, 3/8		Bracket Set nut	R AF + AR
				(for panel mount) Float type auto drain Square embedded type	AF + AFM + AR
	AW40(K)-D	1/4, 3/8, 1/2	0.05 to 0.85 MPa 0.02 to 0.2 MPa	pressure gauge Digital pressure switch Round type pressure gauge	AW + AFM
		2/4			AW +
-	AW40(K)-06-D	3/4			Attachments
	AW60(K)-D	3/4, 1		Bracket Float type auto drain Square embedded type pressure gauge Digital pressure switch	Attacl
p. 95 to 109				Round type pressure gauge	AF

AC

AW

Filter Regulator
AW20-D to AW60-D
Filter Regulator with Backflow Function
AW20K-D to AW60K-D



2

### $\cdot$ Integrated filter and regulator units save space and require less piping.

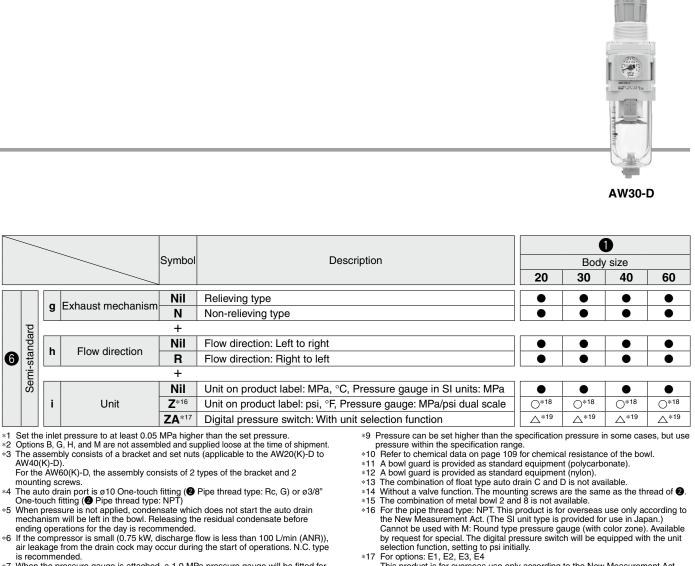
### • Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.

Example) When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.

_					How to Order					
A	W			03		n/Semi-standard: Select n/Semi-standard symbo ed, indicate in alphanun le) AW30K-03BE-1NR-I	ol: When r	more than		fication is
		_							1	
		-		Symbol	Description			Body	/ size	
							20	30	40	60
0		∧/i+h	backflow function	Nil	Without backflow function		•			
0		VILII	Dacknow function	<b>K</b> *1	With backflow function		•			
				+		r				
8		Di	pe thread type	Nil N	Rc Rc NPT		•			
9		FI	pe inteau type	F	G					
				+	5	] [				
				01	1/8		•	_		_
				02	1/4		•			
4			Port size	03	3/8					—
V		1 011 3120		04 1/2						—
			06 3/4				—			
				10 +	1					
				Nil	Without mounting option		•			
		a	Mounting <b>B</b> <sup>*3</sup> With bracket			•	•			
		Ĩ	mounting	Н	With set nut (for panel mount)		ě	•	•	_
				+		J (				
				Nil	Without auto drain		۲			
		b drain*4	Float type auto drain <sup>*4</sup>	<b>C</b> *5	N.C. (Normally closed) Drain port is closed when pres		۲	•		
	N *			<b>D</b> *6	N.O. (Normally open) Drain port is open when press	sure is not applied.				
6	Option*2			+	14/24	ſ				
	ð			Nil E	Without pressure gauge Square embedded type pressure gauge (with li	mit indicator)		•		
			Pressure gauge*7	G	Round type pressure gauge (with limit indicator			•		
				M	Round type pressure gauge (with color zone)	/	•	•	•	
		С		E1	Output: NPN output, Electrical entry: Wiring bot	tom entry	•			
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top		۲			
			switch*8	E3	Output: PNP output, Electrical entry: Wiring bot		•		•	
				<b>E4</b>	Output: PNP output, Electrical entry: Wiring top	entry				
				+		ſ				
		d	Set pressure*9	Nil 1	0.05 to 0.85 MPa setting 0.02 to 0.2 MPa setting			•	•	
				+		]				•
				Nil	Polycarbonate bowl		•			
	9			2	Metal bowl		•	•	•	
	dar		Bowl <sup>*10</sup>	6	Nylon bowl		•			
6	tan	е	DOWI	8	Metal bowl with level gauge	]	_			
	Semi-standard			C	With bowl guard		•	*11 *12	*11 *12	*11 *12
	Ser			6C +	With bowl guard (Nylon bowl)		•	*12	*12	* <sup>12</sup>
				+ Nil	With drain cock	] [	-			
					Drain guide 1/8		•	•	<b>—</b>	
		f	Drain port*13	<b>J</b> *14						-
			2 iuni port	-	Drain guide 1/4		_			$\bullet$

**SMC** 

### Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series



ending operations for the day is recommended. \*6 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type recommended.

Semi-standard

6

\*1 \*3

- \*7 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
  \*8 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.
- The options: E1, E2, E3, E4
  This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
  \*18 ○: For the pipe thread type: NPT only
  \*19 △: Select with options: E1, E2, E3, E4.

Attachments AF AFM / AFD A R

AC

AF + AR + AL

+ AL

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AF + AR

AF + AFM + AR

AW + AFM

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# AW20-D to AW60-D Series AW20K-D to AW60K-D Series

#### **Standard Specifications**

М	odel	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1			
Pressure gauge port	size <sup>*1</sup>			1/8					
Fluid				Air					
Ambient and fluid ter	nperatures*2		-{	5 to 60°C (No freezi	ng)				
Proof pressure				1.5 MPa					
Max. operating press	ure			1.0 MPa					
Auto drain minimum	N.C.	0.1 MPa	0.1 MPa 0.15 MPa						
operating pressure	N.O.	— 0.1 MPa							
Set pressure range		0.05 to 0.85 MPa							
Nominal filtration rati	ng <sup>*3</sup>	5 μm							
Compressed air purit	y class <sup>*4</sup>		ISO 8573-1:2010 [ 6 : 4 : 4 ]*5						
Drain capacity		8 cm <sup>3</sup>	25 cm <sup>3</sup>		45 cm <sup>3</sup>				
Bowl material		Polycarbonate							
Bowl guard		Semi-standard (Steel) Standard (Polycarbonate)							
Construction		Relieving type							
Weight		0.18 kg	0.34 kg	0.64 kg	0.69 kg	1.76 kg			

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
\*2 -5 to 50°C for the products with the digital pressure switch
\*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
\*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 110.
\*5 The compressed air quality class on the inlet side is [7:4:4].

### **Bowl Assembly/Part Nos.**

Bowl	Drain discharge	Ducin a cut	Other			Model		
material	mechanism	Drain port	Other	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D
		With drain cock	—	C2SF-D	—		—	
		With train cock	With bowl guard	C2SF-C-D	C3SF-D		C4SF-D	
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-W-D		C4SF-W-D	
Polycarbonate		With drain guide	—	C2SF□-J-D	—		—	
Folycarbonale		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D		C4SF□-J-D	
		Normally closed	—	AD27-D	_		—	
	Automatic*1	(N.C.)	With bowl guard	AD27-C-D	AD37□-D		AD47□-D	
	(Auto drain)	Normally open (N.O.)	With bowl guard	—	AD38□-D		AD48□-D	
		With drain cock	—	C2SF-6-A	—			
		With drain cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A		
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-6W-A	C3SF-6W-A C4SF-6W-A		
Nulan		With drain guide	—	C2SF□-6J-A	—		_	
Nylon		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A		
		Normally closed	—	AD27-6-A	_		—	
	Automatic*1	(N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A		AD47□-6-A	
	(Auto drain)	Normally open (N.O.)	With bowl guard	—	AD38□-6-A	AD48□-6-A		
		With drain cock	—	C2SF-2-A	C3SF-2-A		C4SF-2-A	
	Manual	With drain cock	With level gauge	—	C3LF-8-A		C4LF-8-A	
	Mariuai	With drain guide	—	C2SF□-2J-A	C3SF□-2J-A		C4SF□-2J-A	
Metal		(without valve function)	With level gauge	—	C3LF□-8J-A		C4LF□-8J-A	
wetal		Normally closed	—	AD27-2-A	AD37□-2-A		AD47□-2-A	
	Automatic*1	(N.C.)	With level gauge		AD37□-8-A		AD47□-8-A	
	(Auto drain)	Normally open	—	—	AD38□-2-A		AD48□-2-A	
		(N.O.)	With level gauge	_	AD38□-8-A		AD48□-8-A	

\*1 The bowl assembly comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8") Please contact SMC separately for psi and °F unit display specifications.

# Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series

### **Option/Part Nos.**

	Ontional analificatio			Model					
	Optional specification	ons	AW20(K)-D	AW30(K)-D	AW40(K)-D AW40(K)-06-D		AW60(K)-D		
Bracket as	sembly <sup>*1</sup>		AW23P-270AS	AR33P-270AS	AR43P-270AS		AR54P-270AS		
Set nut		AR23P-260S	AR33P-260S	AR43F	P-260S	* <sup>2</sup>			
		Standard	G36-1	0-□01		G46-10-□01			
	Round type	0.02 to 0.2 MPa setting	G36-4-⊡01		G46-4-□01				
<b>D</b>	Round type (with color zone)	Standard	G36-10	-□01-L		G46-10-□01-L			
gauge*3		0.02 to 0.2 MPa setting	G36-4-	⊡01-L	G46-4-□01-L				
	Square embedded type <sup>*4</sup>	Standard	GC3-10AS-D [136150A (Pressure gauge cover only)]						
		0.02 to 0.2 MPa setting	GC3-4AS-D [136150A (Pressure gauge cover only)]						
		NPN output, Wiring bottom entry	ISE35-N-25-MLA-X523 [ISE35-N-25-M (Switch body only)]*5						
Digital pro	oouro owitch	NPN output, Wiring top entry	ISE35-R-25-MLA-X523 [ISE35-R-25-M (Switch body only)]*5						
Digital pressure switch		PNP output, Wiring bottom entry	15	SE35-N-65-MLA-X5	23 [ISE35-N-65-M	(Switch body only)]	*5		
		PNP output, Wiring top entry	15	E35-R-65-MLA-X5	(523 [ISE35-R-65-M (Switch body only)]*5				

\*1 The assembly consists of a bracket and set nuts.

\*3 In part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding

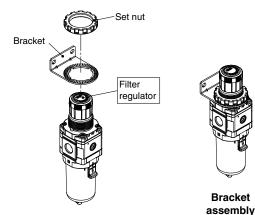
the pressure gauge supply for both MPa and psi unit specifications.

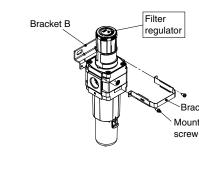
\*4 Including one O-ring and 2 mounting screws. []: Pressure gauge cover only

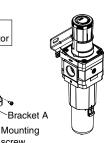
\*5 In addition to the pressure switch body, lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached.
[]: Switch body only (Regarding how to order the digital pressure switch, refer to the Web Catalog.)

#### AW20(K)-D to AW40(K)-06-D

#### AW60(K)-D







Bracket assembly

### **Replacement Parts**

Dee	cription		Part no.									
Des	cription	AW20(K)-D	AW30(K)-D	AW40(K)-D AW40(K)-06-D		AW60(K)-D						
Valve assembly		AW24P-060AS	AW34P-060AS	AW44P-060AS	AW49P-060AS	AW64P-060AS						
Filter elemen	t	AF20P-060S	AF30P-060S	AF40F	2-060S	AW60P-060S						
Baffle		AF24P-040S	AF34P-040S	AF44P-040S		AW64P-030S						
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	AR44P-150AS		AR54P-150AS						
assembly	Non-relieving type	AR24P-150AS-N	AR34P-150AS-N	AR44P-150AS-N		AR54P-150AS-N						
Bowl seal		C2SFP-260S	C32FP-260S		C42FP-260S							
Bowl assemb	<b>oly</b> <sup>*1, *2</sup>		Refer	to "Bowl Assembly/Par	t Nos."							
Check valve a	assemblv <sup>*3</sup>	AR24KP-020AS										

\*1 The bowl assembly comes with a bowl seal.

 \*2 Please contact SMC separately for psi and °F unit display specifications.
 \*3 The check valve assembly is applicable for a filter regulator with backflow function (AW20K-D to AW60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.

**多SMC** 

AF

AFM / AFD

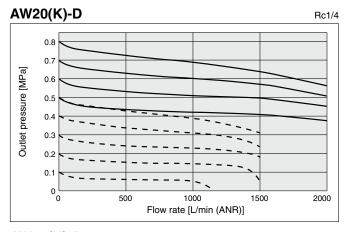
AR

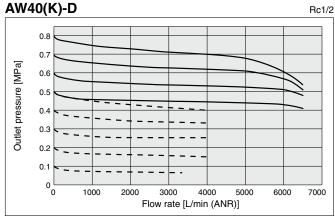
A

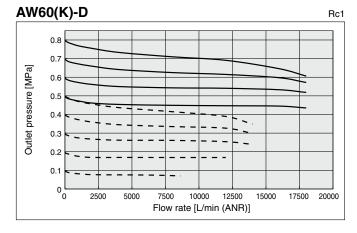
AV

# AW20-D to AW60-D Series AW20K-D to AW60K-D Series

### Flow Rate Characteristics (Representative values)

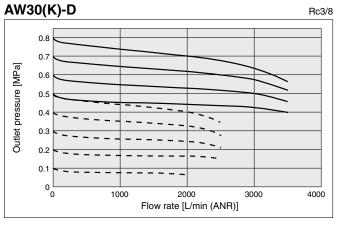




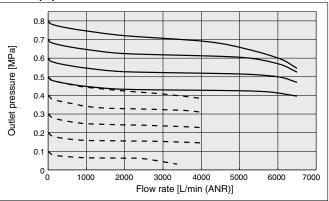


Inlet pressure: 1.0 MPa
 Inlet pressure: 0.7 MPa

Rc3/4



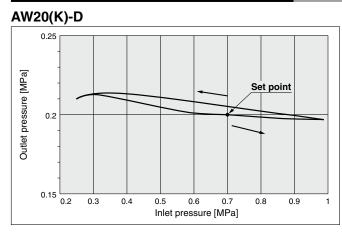




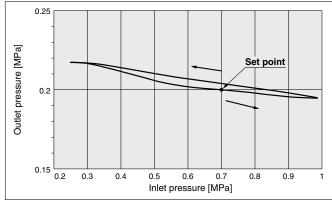
# Filter Regulator **AW20-D to AW60-D Series** Filter Regulator with Backflow Function **AW20K-D to AW60K-D Series**

#### Pressure Characteristics (Representative values)

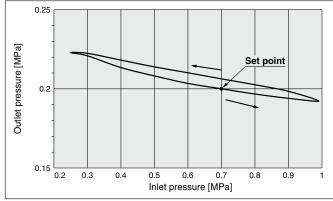
Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

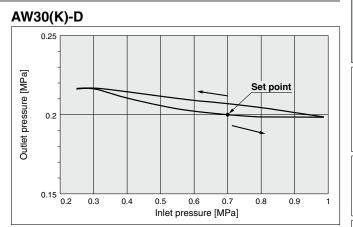




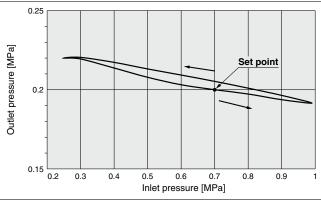


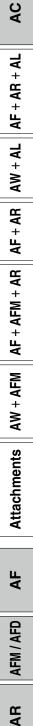








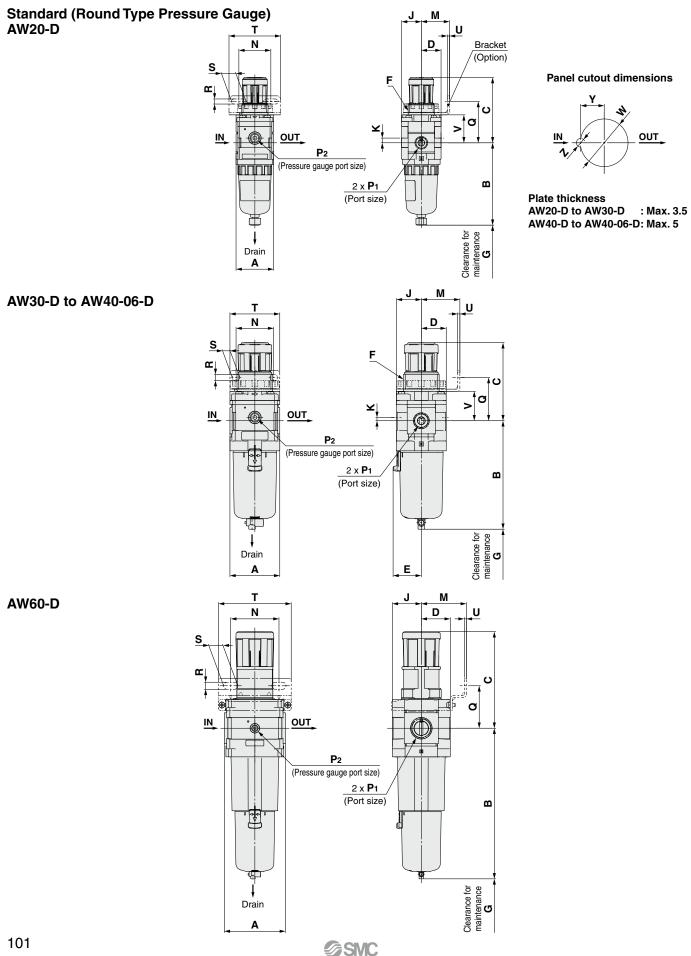




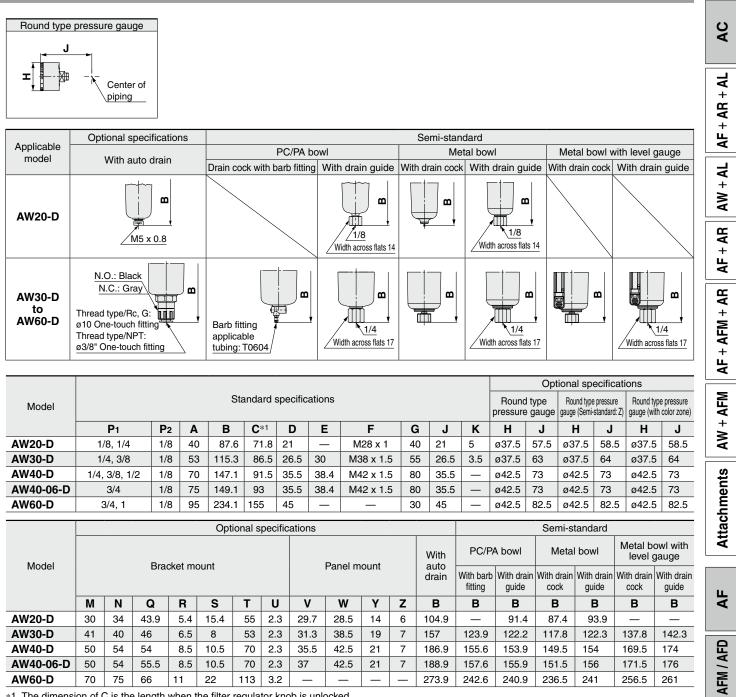
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# AW20-D to AW60-D Series AW20K-D to AW60K-D Series

### Dimensions



## Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series



**SMC** 

\*1 The dimension of C is the length when the filter regulator knob is unlocked.

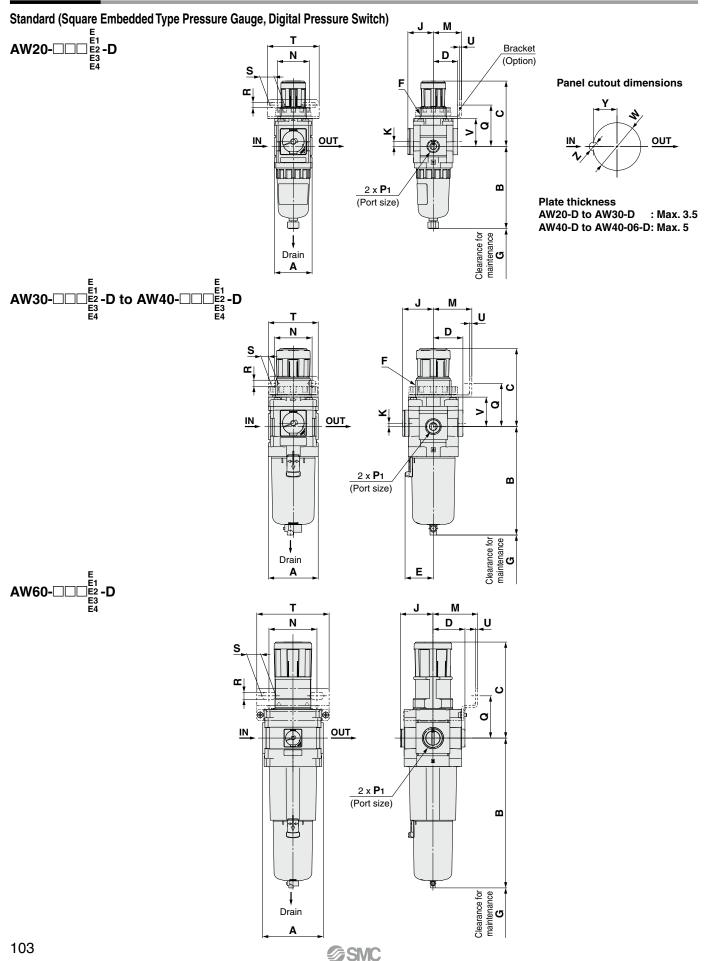
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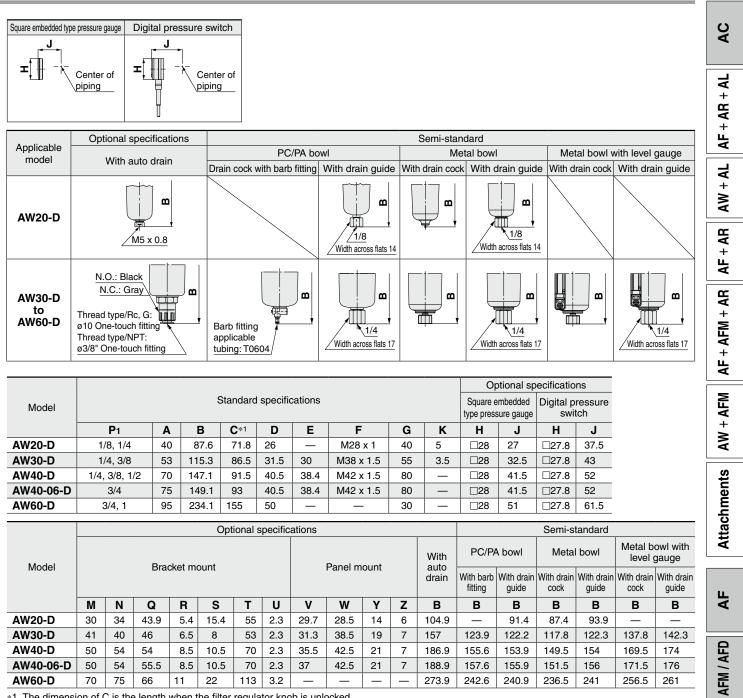
AR

# AW20-D to AW60-D Series AW20K-D to AW60K-D Series

### Dimensions



# Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series



\*1 The dimension of C is the length when the filter regulator knob is unlocked.



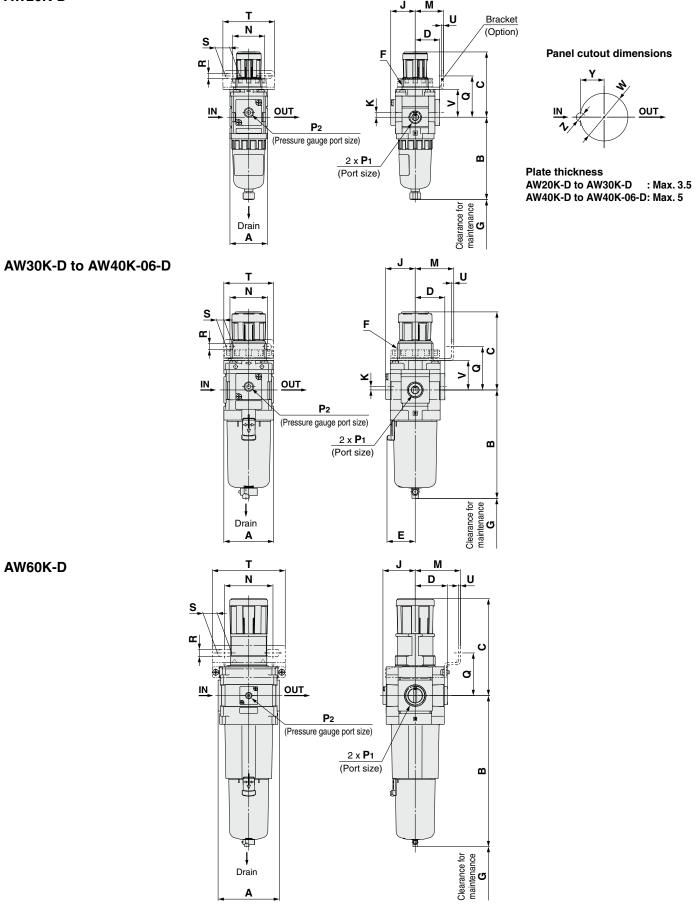
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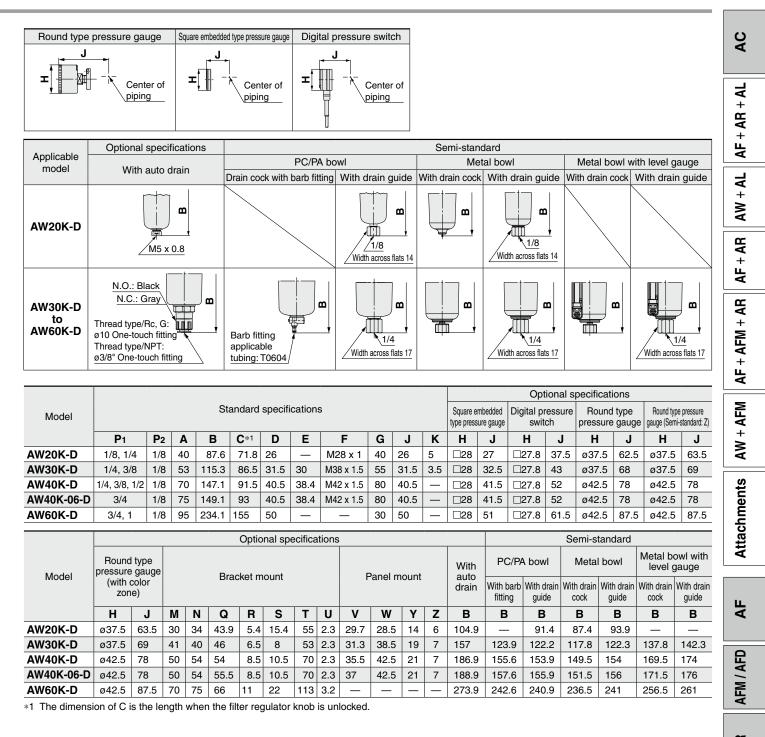
# AW20-D to AW60-D Series AW20K-D to AW60K-D Series

### Dimensions

With Backflow Function (Round Type Pressure Gauge, Square Embedded Type Pressure Gauge, Digital Pressure Switch) AW20K-D



# Filter Regulator **AW20-D to AW60-D Series** Filter Regulator with Backflow Function **AW20K-D to AW60K-D Series**



**SMC** 

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### Filter Regulator/AW20-D to AW60-D Filter Regulator with Backflow Function/AW20K-D to AW60K-D Made to Order Made t

Please contact SMC for detailed dimensions, specifications, and lead times.



#### 1 0.4 MPa Setting

The setting specification is 0.4 MPa.

When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

#### Specifications

Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

\*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

#### Applicable Models

Model	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1

#### 2 Long Bowl

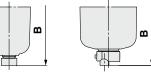
Drain capacity is greater than that of standard models.

#### **Applicable Models/Drain Capacity**

Model	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1
Drain capacity [cm3]	19	43		88	
B dimension [mm]*1	108.1	137.3	167.2	169.2	254.2

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.

#### AW20-D AW30 to 60-D



W		• 2	3	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		a setting g bowl						
Option/	Semi-	ni-standard: Sel standard symbol: \ W30K-03BE-2N	When more	each for <b>a</b> to <b>h</b> . than one specification is required, indicate in alphanumeric order.	0.4	4 MPa	Setti	ing		Long	Bowl	
	<u> </u>		Symbol	Description	20	Body 30		60	20	Body 30	y size	60
Wit	th bao	ckflow function	Nil K <sup>*1</sup>	Without backflow function With backflow function	•	•	•	•		•	•	
)	Pipe	thread type	+  Nil Rc  N NPT  F G		•	•	•	•	•	•	•	
	Ρ	Port size	+ 01 02 03 04 06 10 +	1/8         1/4         3/8         1/2         3/4         1								
	Nil         Without mounting option           a         Mounting         B*3         With bracket           H         With set nut (for panel mount)			•	• • •	•	•	•	•	•		
Mil     Without pressure gauge       Pressure gauge*7     E     Square embedded type pressure gauge (with limit indicator)		Without auto drain Float type auto drain (N.C.): Drain port is closed when pressure is not applied. Float type auto drain (N.O.): Drain port is open when pressure is not applied.	•	•	•	•				-		
			Nil E	Square embedded type pressure gauge (with limit indicator)	•	• • •	•	•		•	•	
	c	Digital pressure switch <sup>*8</sup>	E1 E2 E3 E4	Output: NPN output, Electrical entry: Wiring bottom entry Output: NPN output, Electrical entry: Wiring top entry Output: PNP output, Electrical entry: Wiring bottom entry Output: PNP output, Electrical entry: Wiring top entry		•	•	•		•	•	

How to Order

\*1 S \*2 C \*2 Options B, G, H, and M are not assembled and supplied loose at the time of snipment. \*3 The assembly consists of a bracket and set nuts (applicable to the AW20(K)-D to AW40(K)-D. The AR60(K)-D assembly includes 2 types of brackets and 2 mounting screws. \*4 The auto drain port is a10 One-touch fitting (**③** Pipe thread type: Rc, G) or ø3/8" One-touch fitting (**⑤** Pipe thread type. NPT) \*5 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

ending operations for the day is recommended.

all leakage from the drain cock flag occur during the start of operations. N.C. type is recommended.
\*7 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type. 0.7 MPa pressure gauge for 0.4 MPa type (×406).
\*8 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.



### Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series

### 0.4 MPa Setting

### Long Bowl

0 0 Symbol Description Body size Body size 20 30 40 60 20 30 40 60 Nil 0.05 to 0.85 MPa setting d Set pressure\*9 0.02 to 0.2 MPa setting • 1 Nil . • Polycarbonate bowl . Metal bowl 2 . . . • . . • . • • • • • • . . 6 Nvlon bowl е Bowl\*10 Metal bowl with level gauge • • 8 • \*11 \*1 .\*11 .\*11 With bowl guard • С • \*12 \_\*12 \*12 \*12 \_\*12 6C With bowl guard (Nylon bowl) Semi-standard Nil With drain cock • . • • . . • • AFM / AFD Drain guide 1/8 • . 6 Drain port\*13 **J**\*14 f Drain guide 1/4 **W**\*15 Drain cock with barb fitting . . . • • Nil Exhaust Relieving type . . g mechanism Ν Non-relieving type • Nil Flow direction: Left to right . AB h Flow direction Flow direction: Right to left R . • • Nil Unit on product label: MPa, °C, Pressure gauge in SI units: MPa . . **Z**\*16 O\*18 i Unit Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale ○\*18 ○\*18 ○\*18 O\*18 O\*18 ○\*18 ○\*18 ZA\*17 Digital pressure switch: With unit selection function ∆\*19 ∆\*19 ∆\*19 ∆\*19 ∆\*19 ∆\*19 ∆\*19 ∆\*19

\*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

\*10 Refer to chemical data on page 109 for chemical resistance of the bowl.
\*11 A bowl guard is provided as standard equipment (polycarbonate).

\*12 A bowl guard is provided as standard equipment (pylon).
\*13 The combination of float type auto drain C and D is not available.
\*14 Without a valve function. The mounting screws are the same as the thread of **③**.
\*15 The combination of metal bowl 2 and 8 is not available.
\*16 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit two is provided for use in Japan) Cannot he used with M: Bound (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

\*17 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) \*18 O: For the pipe thread type: NPT only \*19 ∆: Select with options: E1, E2, E3, E4.

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### AW(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **Design / Selection**

### A Warning

- Residual pressure disposal (outlet pressure removal) is not possible for the AW20-D to AW60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K-D to AW60K-D).
- 2. The bowl material of the standard filter regulator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Material		
Туре	Chemical name	Application examples	Polycarbonate	Nylon	
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×	
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0	
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ	
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ	
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ	
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×	
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×	
Oil	Gasoline Kerosene	—	×	0	
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0	
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0	
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×	
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ	
O: Essentially safe △: Some effects may occur. ×: Effects will occur.					

When the above factors are present, or there is some doubt, use a metal bowl for safety.

### **A** Caution

1. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to page 123 in the "Product Selection Guide."

#### Maintenance

### \land Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Mounting / Adjustment

### \land Warning

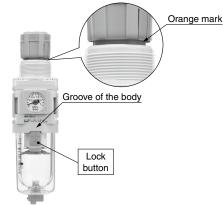
- Set the filter regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- **2.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

### **▲** Caution

 Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.

- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



 When the bowl is installed on the AW30-D to AW60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

Piping

### \land Warning

 To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AW(K)-D in place. Additionally, when mounting a One-touch fitting to the pressure gauge port, refer to the Fittings and Tubing Precautions.

# International Standard ISO 8573-1:2010 Compressed Air Purity Classes

Compressed air is used in a variety of manufacturing processes. In this age, compressed air with a high degree of purity is becoming increasingly necessary.

For this reason, it is necessary to remove contaminants from systems which supply compressed air and to secure the quality. The standard which stipulates the class according to the quantities of contaminants in compressed air is ISO 8573-1.

#### [Outline]

[Scope]

Stipulates the purity class of contaminants (particles, water, oil) mixed in with the compressed air

Can be used in various places in compressed air systems

#### [Terms and Definitions]

- Purity class: An index assigned for each classification obtained by dividing the concentration of each contaminant into ranges
- Particle: Small discrete mass of solid or liquid matter
- Humidity and liquid water: Water vapor (gas), Water droplets

[Purity Classes]

· Oil: Liquid oil, Oil mist, Vapor

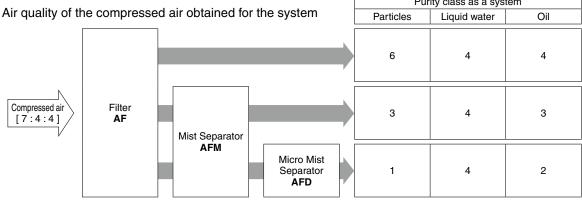
	Parti	cles	Humidity and	Oil		
Maximum number of particles per cubic meter as a function of particle size d [µm] Mass concentra				Pressure dew point	Concentration of liquid water Cw	Concentration of total oil
$0.1 < d \le 0.5$	$0.5 < d \le 1.0$	$1.0 < d \leq 5.0$	[mg/m <sup>3</sup> ]	[°C]	[g/m³]	[mg/m³]
As specified by the equipment user or supplier and more stringent than class 1						
≤ 20000	≤ 400	≤ 10	—	≤ -70	—	≤ 0.01
≤ 400000	≤ 6000	≤ 100	_	≤ −40	—	≤ 0.1
—	≤ 90000	≤ 1000	_	≤ -20	—	≤1
—	—	≤ 10000	—	≤ +3	—	≤ 5
—	—	≤ 100000	_	≤ +7	—	—
—	—	—	0 < Cp ≤ 5	≤ +10	—	—
—	—	—	5 < Cp ≤ 10	—	Cw ≤ 0.5	—
—	—	—	—	—	$0.5 < Cw \le 5$	—
—	—	—	—	—	$5 < Cw \le 10$	—
—	—	—	Cp > 10	—	Cw > 10	> 5
	0.1 < d ≤ 0.5 ≤ 20000	0.1 < d ≤ 0.5         0.5 < d ≤ 1.0           As spec           ≤ 20000         ≤ 400           ≤ 400000         ≤ 6000				$ \begin{array}{c c c c c c c c c c c c c c c c c c c $

#### [How to Perform a Test to Check the Performance]

ISO 12500, which sets out the test method to be used in order to check the filter performance for each of the three kinds of contaminants, is indicated below.

- · Particle: ISO 12500-3:2009
- · Liquid water: ISO 12500-4:2009
- · Oil: ISO 12500-1:2007
- \* Measured using a dedicated evaluation system which has been certified according to ISO 12500-□ and also by a third party (Certified)

### [Purity Class Designation Example] ISO 8573-1:2010 [ 4 : 6 : 2 ] • Oil class 2 Concentration of total oil ≤ 0.1 mg/m<sup>3</sup> • Humidity and liquid water class 4 1.0 µm < d ≤ Particles of 5.0 µm ≤ 10000 particles/m<sup>3</sup> • Humidity and liquid water class 6 Pressure dew point ≤ +10°C Purity class as a system



The class indicates the compressed air purity according to ISO 8573-1:2010 (JIS B 8392-1:2012) and indicates the maximum purity class which can be obtained using that system. Note, however, that this value will differ according to the inlet air conditions.

### ▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>\*1</sup>, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

**Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

### **A**Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

# 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- \*1) ISO 4414: Pneumatic fluid power General rules relating to systems.
  - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
  - ISO 10218-1: Manipulating industrial robots Safety. etc.

### 

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

### Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### **Compliance Requirements**

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### 

### SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Revisi	on History
Edition B * Attachments have been added. * Number of pages has been increased from 72 to 104. YV	Edition C       * Sizes 40-06, 50, and 60 have been added to the AC series.         * Sizes 40-06, 50, and 60 have been added to the AF, AR(K), and AL.         * The VHS40-06 and 50 have been added.         * Size 40-06 has been added to the AFM/AFD.         * Sizes 40-06 and 60 have been added to the AW(K).         * Made to order options have been added.         * Number of pages has been increased from 104 to 112.       ZQ

\Lambda Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.